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PLUS Reels Report

Job Details

Title	Description
File Name	//Server/dev-nirvanatec.com/downloads/plusreels/samples/sample_3.rlj
Project	
Job No.	
Customer	
Customer Id	
Checked By	
Date	Saturday, October 10, 2009

Summary of Optimization Results

Title	Description
No. Of Layouts	69
No. Of. Stocks Used	215
No. Of Disc Req.	15
No. Of Disc Made	14
No. Of. Offcut Made	90
Total Utilization	97.67
Stock Vol. Used	2.368623
Disc Vol. Made	1.716907
Disc Thickness Above Tolerance	1"
Disc Thickness Above Tolerance	1"
Strip Width Tolerance	1"
Strip Length Tolerance	1"
Offcut Size	20"

Stock Details

Name	Length	Width	Qty	Material	Thk	Left Trim	Bottom Trim	Remarks
1	72"	3 1/2"	1000	US	0 3/4"	0"	0"	
2	96"	3 1/2"	1000	US	0 3/4"	0"	0"	
3	120"	3 1/2"	1000	US	0 3/4"	0"	0"	
4	144"	3 1/2"	1000	US	0 3/4"	0"	0"	
5	168"	3 1/2"	1000	US	0 3/4"	0"	0"	

Name	Length	Width	Qty	Material	Thk	Left Trim	Bottom Trim	Remarks
6	192"	3 1/2"	1000	US	0 3/4"	0"	0"	
7	72"	5 1/2"	1000	US	0 3/4"	0"	0"	
8	96"	5 1/2"	1000	US	0 3/4"	0"	0"	
9	120"	5 1/2"	1000	US	0 3/4"	0"	0"	
10	144"	5 1/2"	1000	US	0 3/4"	0"	0"	
11	168"	5 1/2"	1000	US	0 3/4"	0"	0"	
12	192"	5 1/2"	1000	US	0 3/4"	0"	0"	
13	72"	7 1/4"	1000	US	0 3/4"	0"	0"	
14	96"	7 1/4"	1000	US	0 3/4"	0"	0"	
15	120"	7 1/4"	1000	US	0 3/4"	0"	0"	
16	144"	7 1/4"	1000	US	0 3/4"	0"	0"	
17	168"	7 1/4"	1000	US	0 3/4"	0"	0"	
18	192"	7 1/4"	1000	US	0 3/4"	0"	0"	
19	72"	9 1/4"	1000	US	0 3/4"	0"	0"	
20	96"	9 1/4"	1000	US	0 3/4"	0"	0"	
21	120"	9 1/4"	1000	US	0 3/4"	0"	0"	
22	144"	9 1/4"	1000	US	0 3/4"	0"	0"	
23	168"	9 1/4"	1000	US	0 3/4"	0"	0"	
24	192"	9 1/4"	1000	US	0 3/4"	0"	0"	
25	72"	11 1/4"	1000	US	0 3/4"	0"	0"	
26	96"	11 1/4"	1000	US	0 3/4"	0"	0"	
27	120"	11 1/4"	1000	US	0 3/4"	0"	0"	
28	144"	11 1/4"	1000	US	0 3/4"	0"	0"	
29	168"	11 1/4"	1000	US	0 3/4"	0"	0"	
30	192"	11 1/4"	1000	US	0 3/4"	0"	0"	
31	72"	3 1/2"	1000	US	0 5/8"	0"	0"	
32	96"	3 1/2"	1000	US	0 5/8"	0"	0"	
33	120"	3 1/2"	1000	US	0 5/8"	0"	0"	
34	144"	3 1/2"	1000	US	0 5/8"	0"	0"	
35	168"	3 1/2"	1000	US	0 5/8"	0"	0"	
36	192"	3 1/2"	1000	US	0 5/8"	0"	0"	
37	72"	5 1/2"	1000	US	0 5/8"	0"	0"	
38	96"	5 1/2"	1000	US	0 5/8"	0"	0"	
39	120"	5 1/2"	1000	US	0 5/8"	0"	0"	
40	144"	5 1/2"	1000	US	0 5/8"	0"	0"	
41	168"	5 1/2"	1000	US	0 5/8"	0"	0"	
42	192"	5 1/2"	1000	US	0 5/8"	0"	0"	
43	72"	7 1/4"	1000	US	0 5/8"	0"	0"	
44	96"	7 1/4"	1000	US	0 5/8"	0"	0"	
45	120"	7 1/4"	1000	US	0 5/8"	0"	0"	
46	144"	7 1/4"	1000	US	0 5/8"	0"	0"	
47	168"	7 1/4"	1000	US	0 5/8"	0"	0"	
48	192"	7 1/4"	1000	US	0 5/8"	0"	0"	
49	72"	9 1/4"	1000	US	0 5/8"	0"	0"	
50	96"	9 1/4"	1000	US	0 5/8"	0"	0"	
51	120"	9 1/4"	1000	US	0 5/8"	0"	0"	
52	144"	9 1/4"	1000	US	0 5/8"	0"	0"	

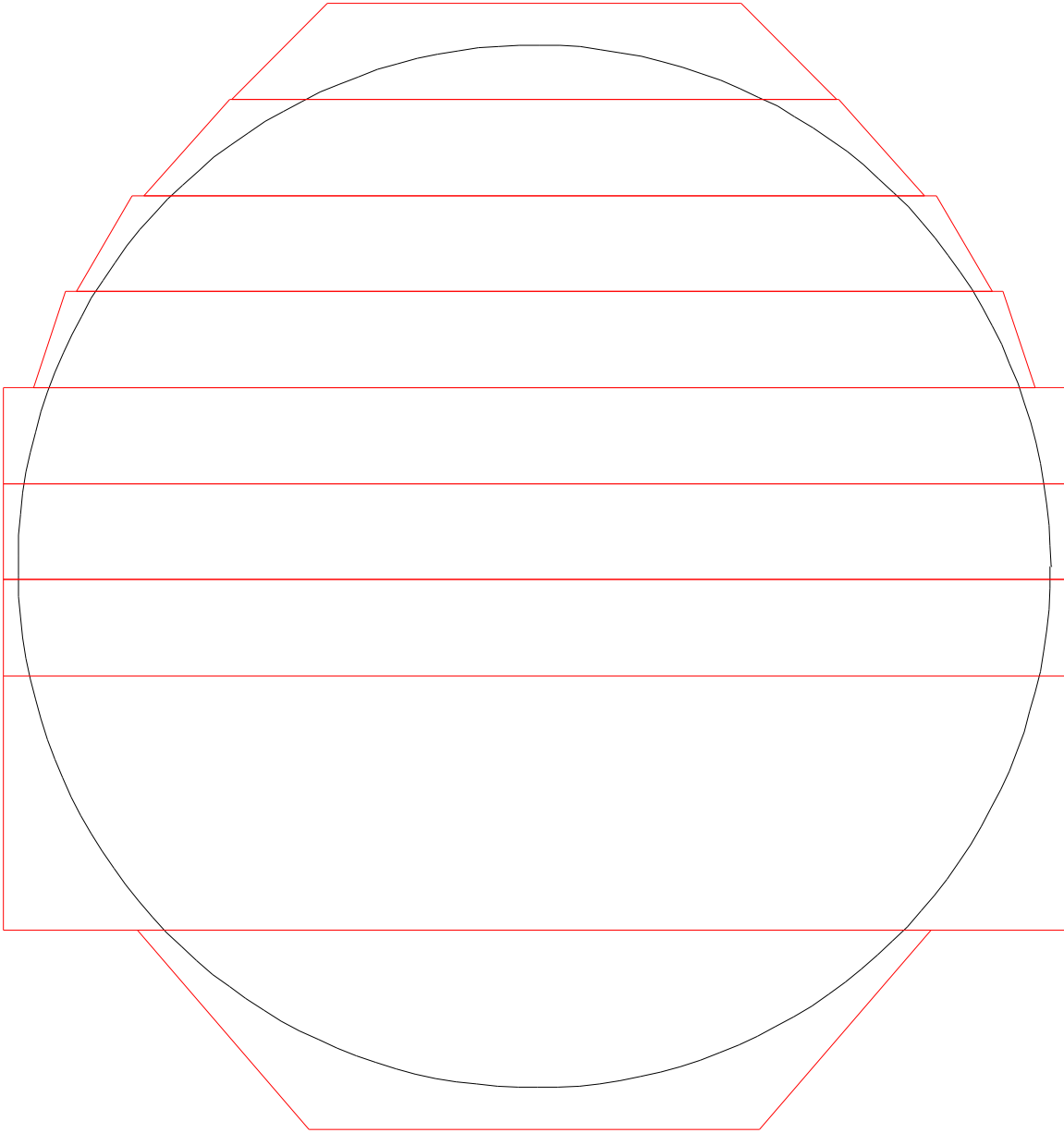
Name	Length	Width	Qty	Material	Thk	Left Trim	Bottom Trim	Remarks
53	168"	9 1/4"	1000	US	0 5/8"	0"	0"	
54	192"	9 1/4"	1000	US	0 5/8"	0"	0"	
55	72"	11 1/4"	1000	US	0 5/8"	0"	0"	
56	96"	11 1/4"	1000	US	0 5/8"	0"	0"	
57	120"	11 1/4"	1000	US	0 5/8"	0"	0"	
58	144"	11 1/4"	1000	US	0 5/8"	0"	0"	
59	168"	11 1/4"	1000	US	0 5/8"	0"	0"	
60	192"	11 1/4"	1000	US	0 5/8"	0"	0"	

Disc Details

Name	Diameter	Qty	Material	Thk	Made Thk	Remarks	No. Of Layers
D1	40"	5	US	2 1/2"	2 3/4"		2
D2	60"	10	US	3 1/2"	3 1/2"		2

Layer Details : of Disc D1 - 1/2

Name:D1.L1	Diameter:40"	Thk:0 3/4"	Qty:10	Remarks:
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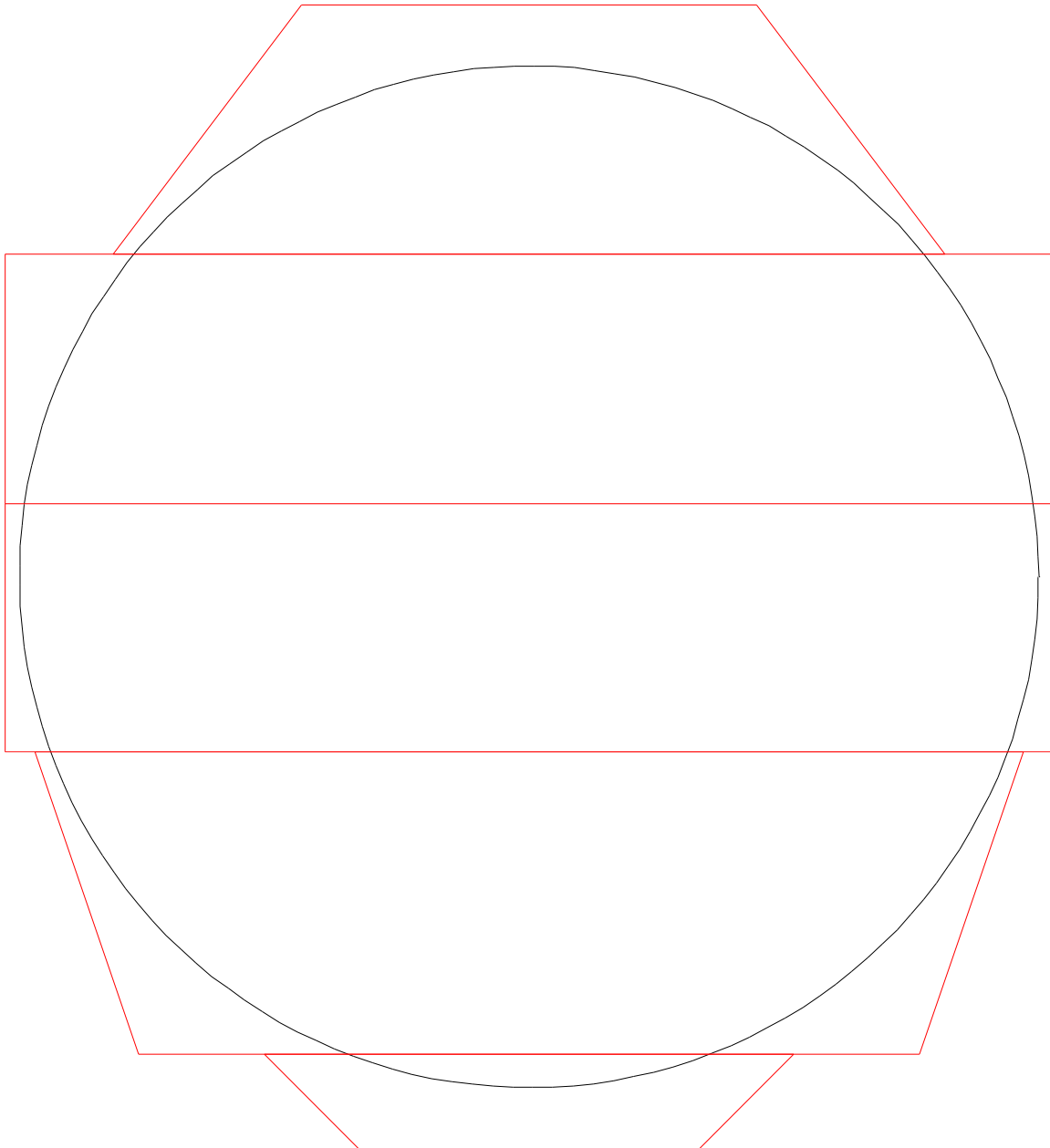
Strips Details : Of Layer - D1.L1_1

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D1.L1.1@1	24 3/16"	17 3/16"	3 1/2"	10	-45	1	Yes
D1.L1.1@2	30 3/4"	24 7/16"	3 1/2"	10	-48	1	Yes
D1.L1.1@3	35 5/8"	31 5/8"	3 1/2"	10	-60	1	Yes
D1.L1.1@4	38 13/16"	36 7/16"	3 1/2"	10	-71	1	Yes
D1.L1.1@5	41"	41"	3 1/2"	10	90	0	Yes
D1.L1.1@6	41"	41"	3 1/2"	10	90	0	Yes
D1.L1.1@7	41"	41"	3 1/2"	10	90	0	Yes

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D1.L1.1@8	41"	41"	9 1/4"	10	90	0	Yes
D1.L1.1@9	18 9/16"	31 3/16"	7 1/4"	10	49	1	Yes

Layer Details : of Disc D1 - 2/2

Name:D1.L2 Diameter:40" Thk:0 5/8" Qty:10 Remarks:

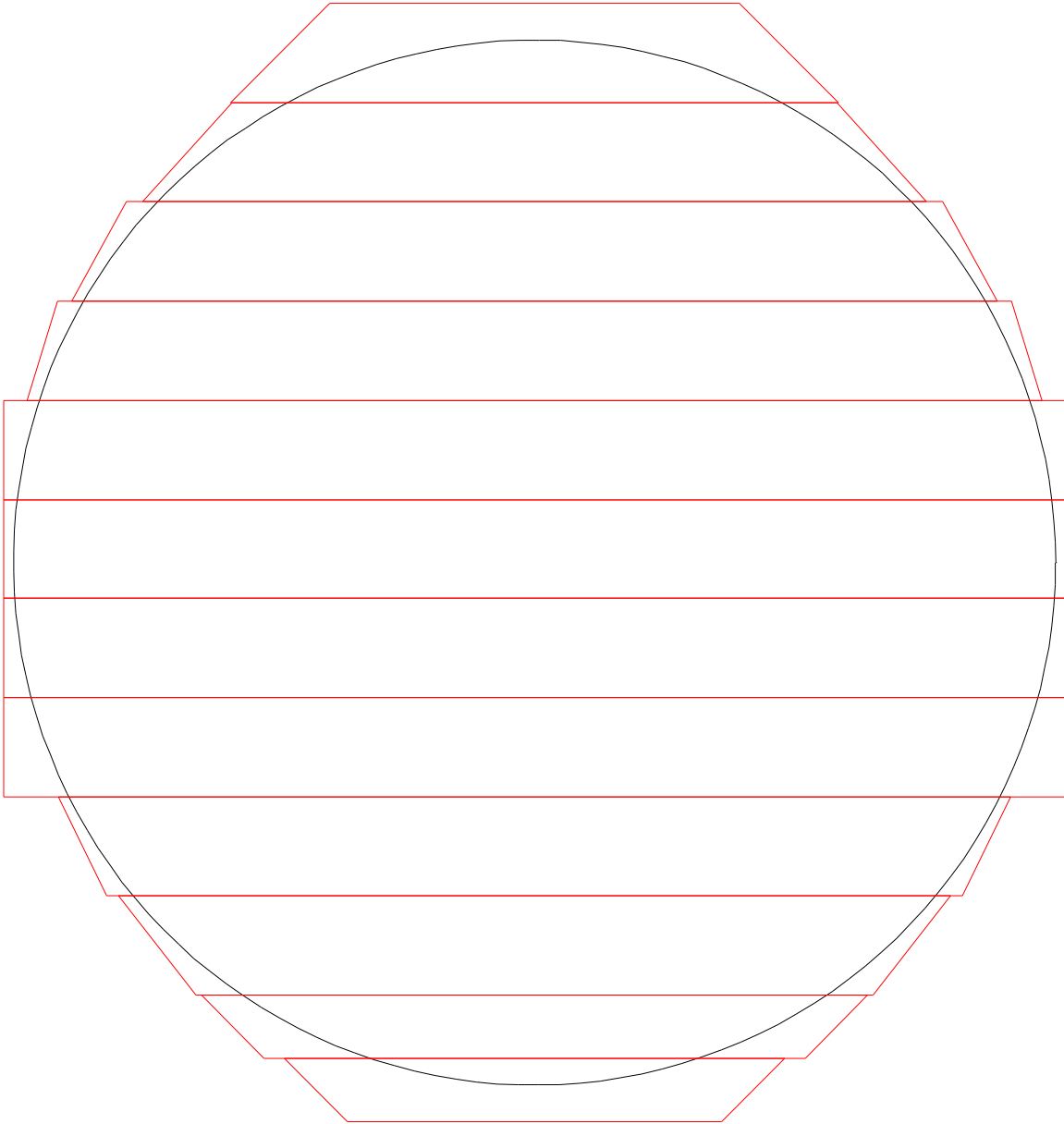


Strips Details : Of Layer - D1.L2_1

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D1.L2.1@1	32 15/16"	19"	9 1/4"	10	-53	1	Yes
D1.L2.1@2	41"	41"	9 1/4"	10	90	0	Yes
D1.L2.1@3	41"	41"	9 1/4"	10	90	0	Yes
D1.L2.1@4	31 1/16"	38 13/16"	11 1/4"	10	71	1	Yes
D1.L2.1@5	14 11/16"	21 11/16"	3 1/2"	10	45	1	Yes

Layer Details : of Disc D2 - 1/2

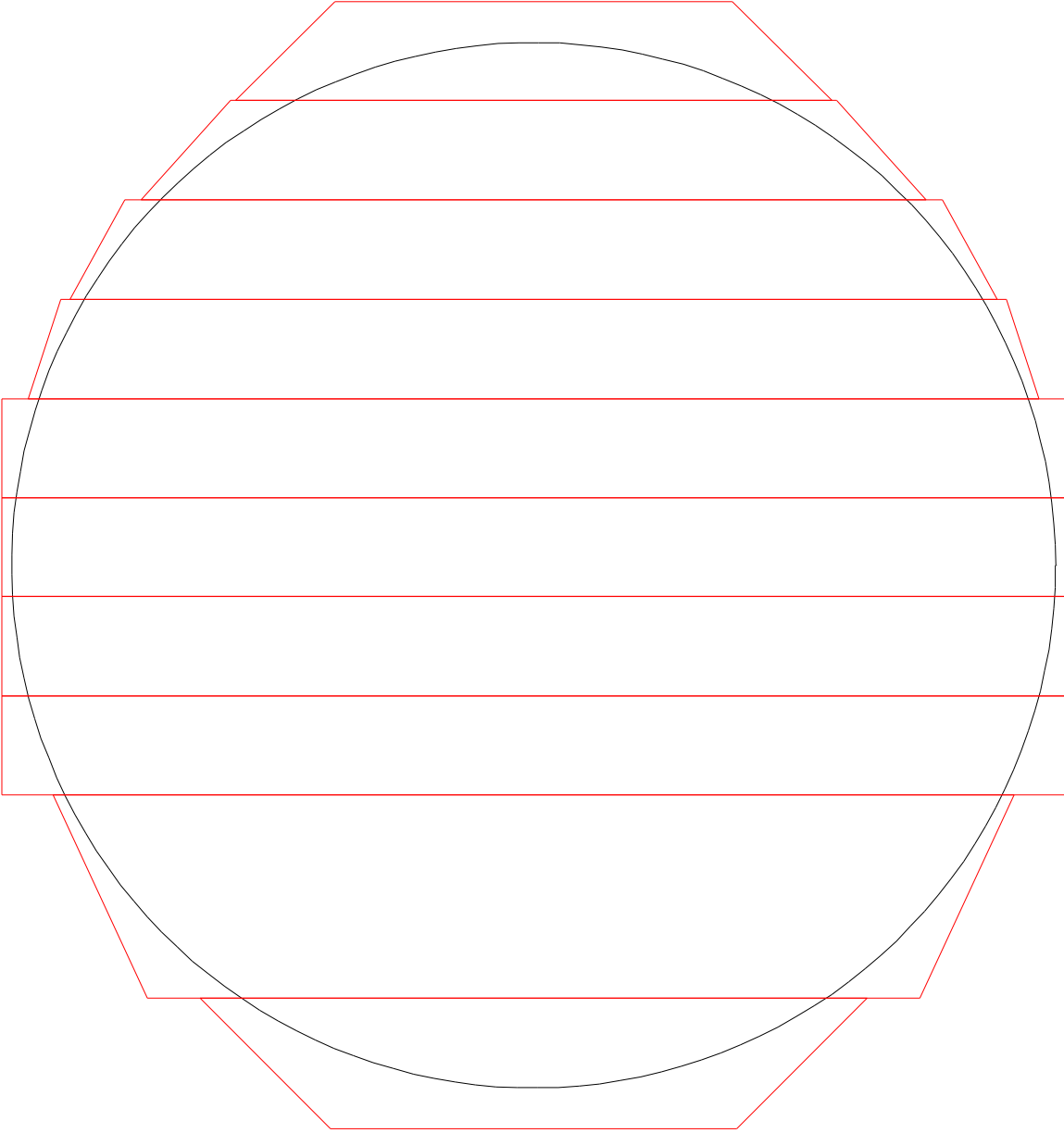
Name:D2.L1	Diameter:60"	Thk:0 3/4"	Qty:30	Remarks:
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Strips Details : Of Layer - D2.L1_1

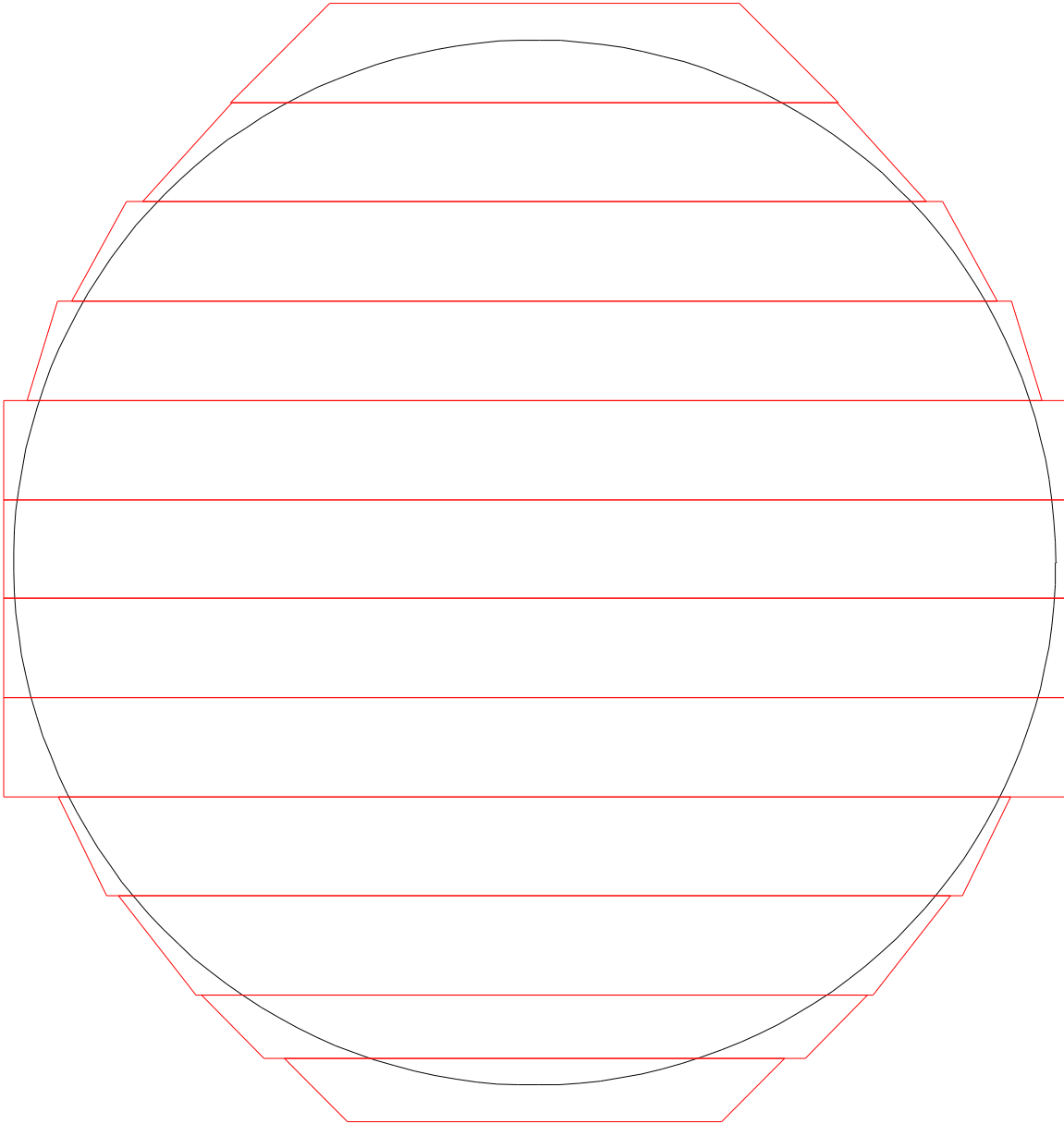
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L1.1@1	35 13/16"	24 13/16"	5 1/2"	29	-45	1	Yes
D2.L1.1@2	45 9/16"	35 11/16"	5 1/2"	29	-48	1	Yes
D2.L1.1@3	53 1/2"	47 3/8"	5 1/2"	29	-61	1	Yes
D2.L1.1@4	58 3/8"	55"	5 1/2"	29	-73	1	Yes
D2.L1.1@5	61"	61"	5 1/2"	29	90	0	Yes
D2.L1.1@6	61"	61"	5 1/2"	29	90	0	Yes
D2.L1.1@7	61"	61"	5 1/2"	29	90	0	Yes

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L1.1@8	61"	61"	5 1/2"	29	90	0	Yes
D2.L1.1@9	49 9/16"	54 15/16"	5 1/2"	29	64	1	Yes
D2.L1.1@10	39 11/16"	48 1/4"	5 1/2"	29	52	1	Yes
D2.L1.1@11	32 1/16"	39 1/16"	3 1/2"	29	45	1	Yes
D2.L1.1@12	22 7/8"	29 7/8"	3 1/2"	29	45	1	Yes



Strips Details : Of Layer - D2.L1_2

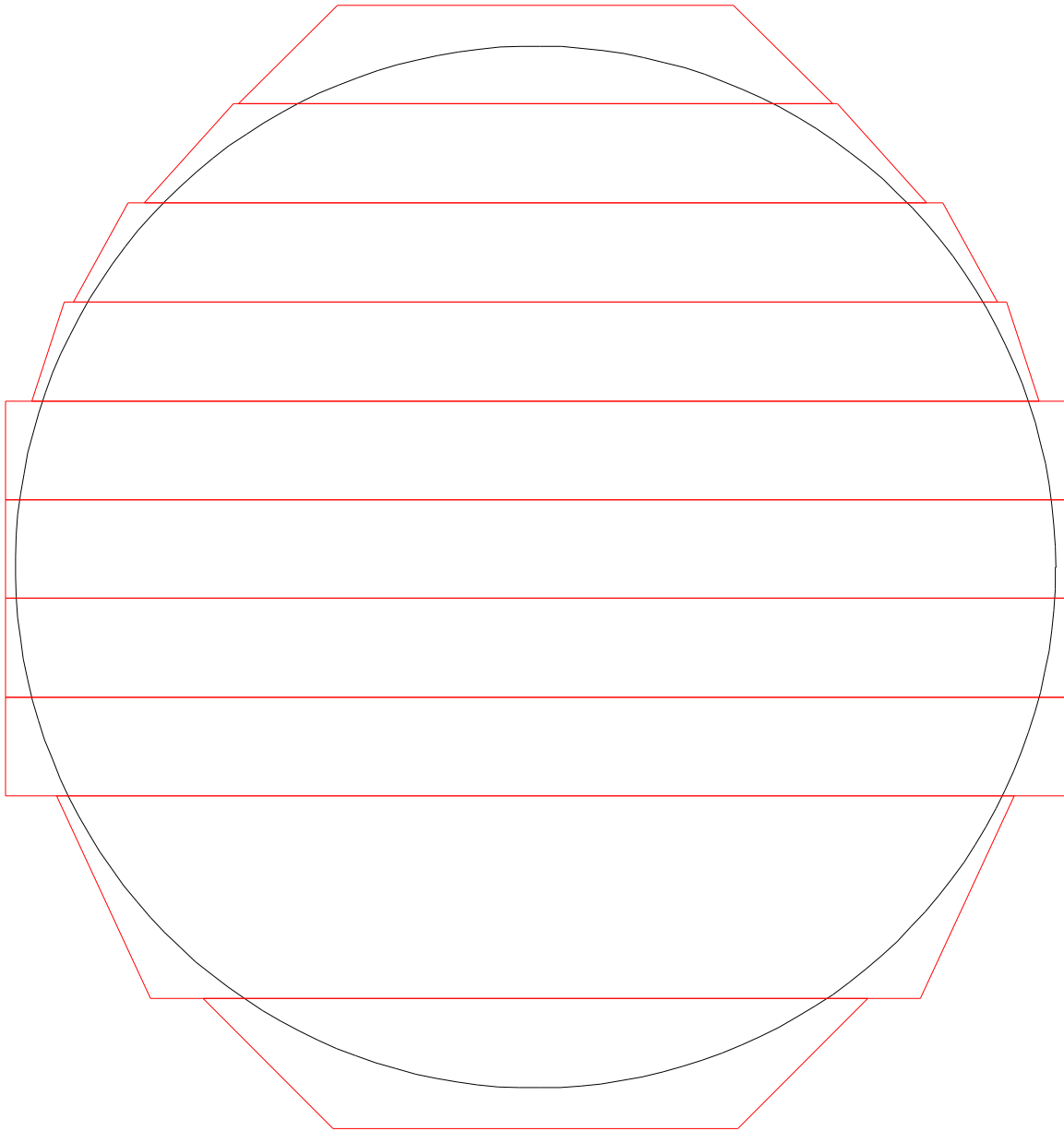
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L1.2@1	35 1/8"	24 1/8"	5 1/2"	1	-45	1	Yes
D2.L1.2@2	45 9/16"	35 11/16"	5 1/2"	1	-48	1	Yes
D2.L1.2@3	53 1/2"	47 3/8"	5 1/2"	1	-61	1	Yes
D2.L1.2@4	58 1/16"	54 1/2"	5 1/2"	1	-72	1	Yes
D2.L1.2@5	61"	61"	5 1/2"	1	90	0	Yes
D2.L1.2@6	61"	61"	5 1/2"	1	90	0	Yes
D2.L1.2@7	61"	61"	5 1/2"	1	90	0	Yes
D2.L1.2@8	61"	61"	5 1/2"	1	90	0	Yes
D2.L1.2@9	44 7/8"	55 3/8"	11 1/4"	1	65	1	Yes
D2.L1.2@10	24 9/16"	39 1/16"	7 1/4"	1	45	1	Yes



Strips Details : Of Layer - D2.L1_1

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L1.1@1	35 13/16"	24 13/16"	5 1/2"	29	-45	1	Yes
D2.L1.1@2	45 9/16"	35 11/16"	5 1/2"	29	-48	1	Yes
D2.L1.1@3	53 1/2"	47 3/8"	5 1/2"	29	-61	1	Yes
D2.L1.1@4	58 3/8"	55"	5 1/2"	29	-73	1	Yes
D2.L1.1@5	61"	61"	5 1/2"	29	90	0	Yes
D2.L1.1@6	61"	61"	5 1/2"	29	90	0	Yes
D2.L1.1@7	61"	61"	5 1/2"	29	90	0	Yes

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L1.1@8	61"	61"	5 1/2"	29	90	0	Yes
D2.L1.1@9	49 9/16"	54 15/16"	5 1/2"	29	64	1	Yes
D2.L1.1@10	39 11/16"	48 1/4"	5 1/2"	29	52	1	Yes
D2.L1.1@11	32 1/16"	39 1/16"	3 1/2"	29	45	1	Yes
D2.L1.1@12	22 7/8"	29 7/8"	3 1/2"	29	45	1	Yes

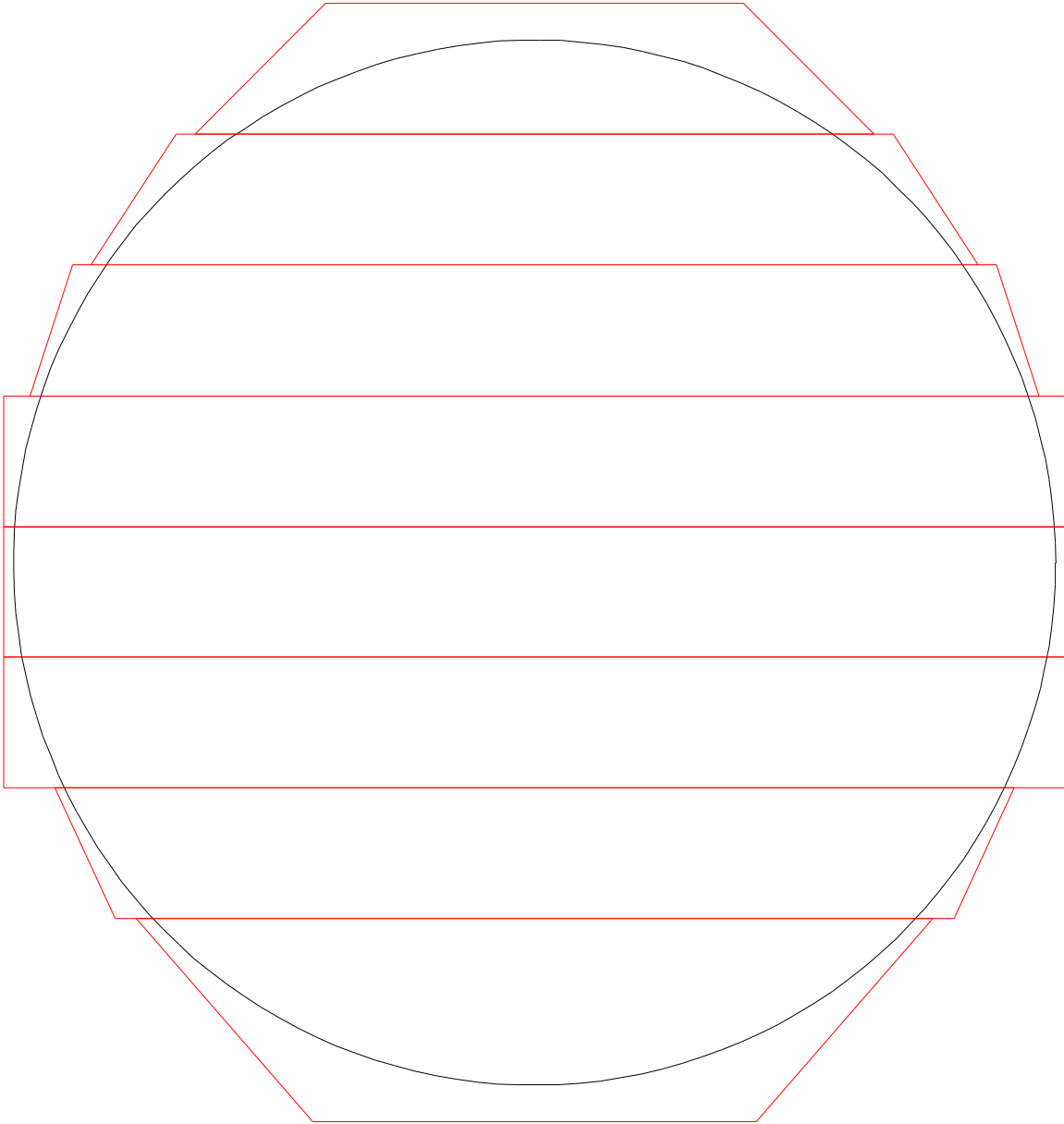


Strips Details : Of Layer - D2.L1_2

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L1.2@1	35 1/8"	24 1/8"	5 1/2"	1	-45	1	Yes
D2.L1.2@2	45 9/16"	35 11/16"	5 1/2"	1	-48	1	Yes
D2.L1.2@3	53 1/2"	47 3/8"	5 1/2"	1	-61	1	Yes
D2.L1.2@4	58 1/16"	54 1/2"	5 1/2"	1	-72	1	Yes
D2.L1.2@5	61"	61"	5 1/2"	1	90	0	Yes
D2.L1.2@6	61"	61"	5 1/2"	1	90	0	Yes
D2.L1.2@7	61"	61"	5 1/2"	1	90	0	Yes
D2.L1.2@8	61"	61"	5 1/2"	1	90	0	Yes
D2.L1.2@9	44 7/8"	55 3/8"	11 1/4"	1	65	1	Yes
D2.L1.2@10	24 9/16"	39 1/16"	7 1/4"	1	45	1	Yes

Layer Details : of Disc D2 - 2/2

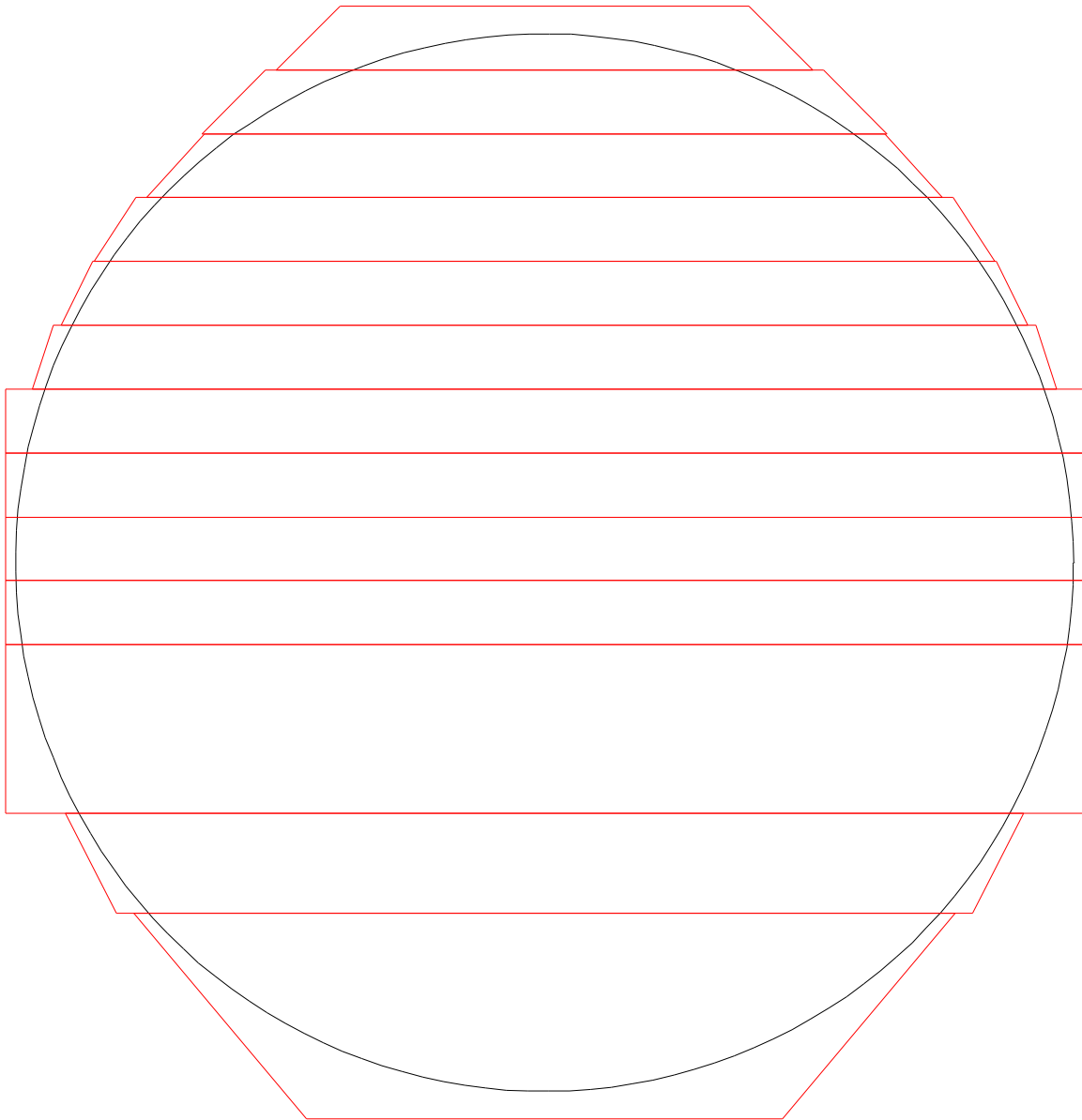
Name:D2.L2	Diameter:60"	Thk:0 5/8"	Qty:20	Remarks:
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Strips Details : Of Layer - D2.L2_1

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.1@1	39 3/4"	25 1/4"	7 1/4"	17	-45	1	Yes
D2.L2.1@2	51 5/16"	41 7/8"	7 1/4"	17	-57	1	Yes
D2.L2.1@3	58 1/16"	53 3/8"	7 1/4"	17	-72	1	Yes
D2.L2.1@4	61"	61"	7 1/4"	17	90	0	Yes
D2.L2.1@5	61"	61"	7 1/4"	17	90	0	Yes
D2.L2.1@6	61"	61"	7 1/4"	17	90	0	Yes
D2.L2.1@7	48 5/8"	55 3/8"	7 1/4"	17	65	1	Yes

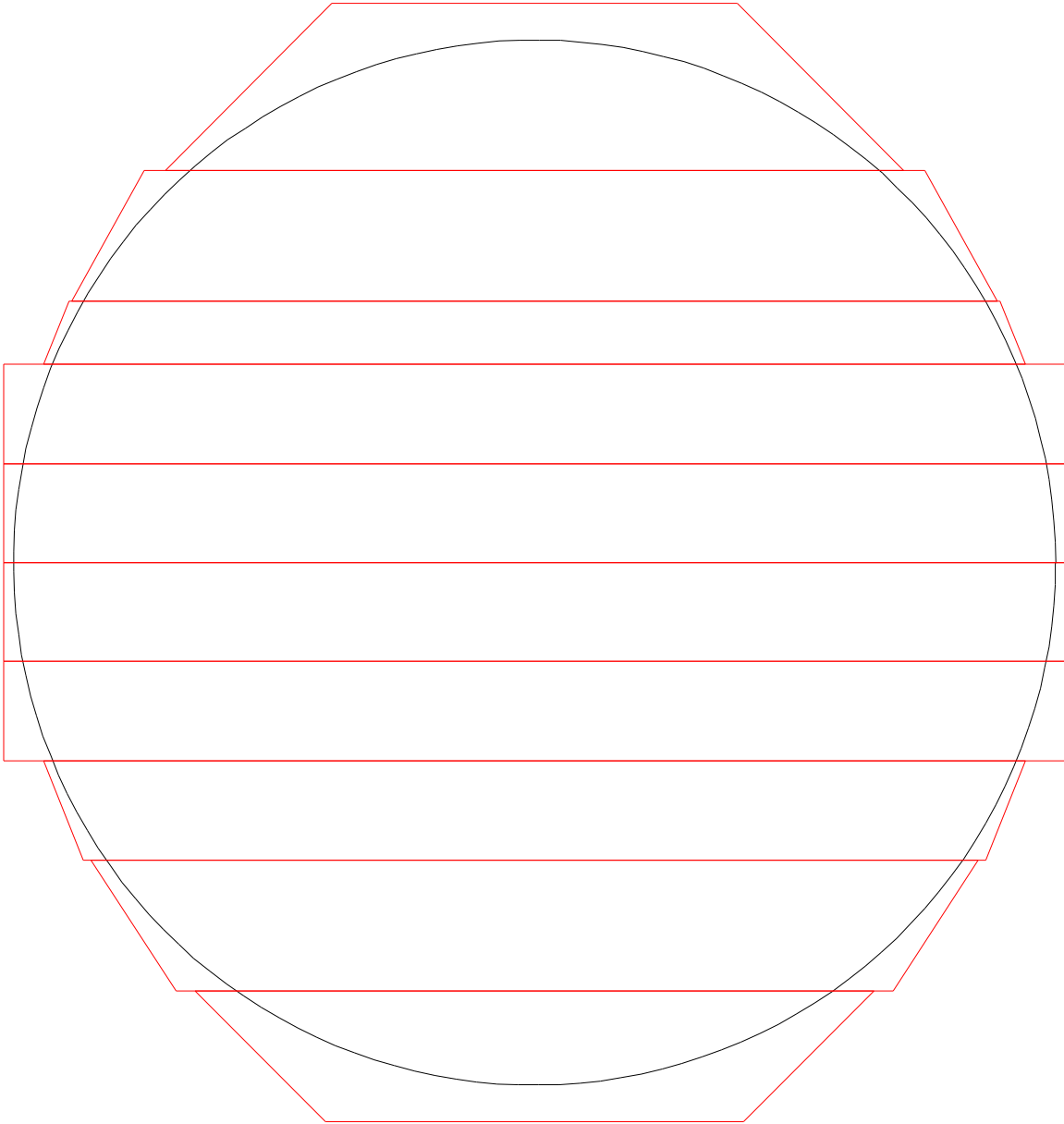
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.1@8	26 3/4"	46 5/16"	11 1/4"	17	49	1	Yes



Strips Details : Of Layer - D2.L2_2

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.2@1	31 3/8"	24 3/8"	3 1/2"	1	-45	1	Yes
D2.L2.2@2	39 9/16"	32 9/16"	3 1/2"	1	-45	1	Yes
D2.L2.2@3	45 9/16"	39 5/16"	3 1/2"	1	-48	1	Yes
D2.L2.2@4	51 5/16"	46 3/4"	3 1/2"	1	-57	1	Yes

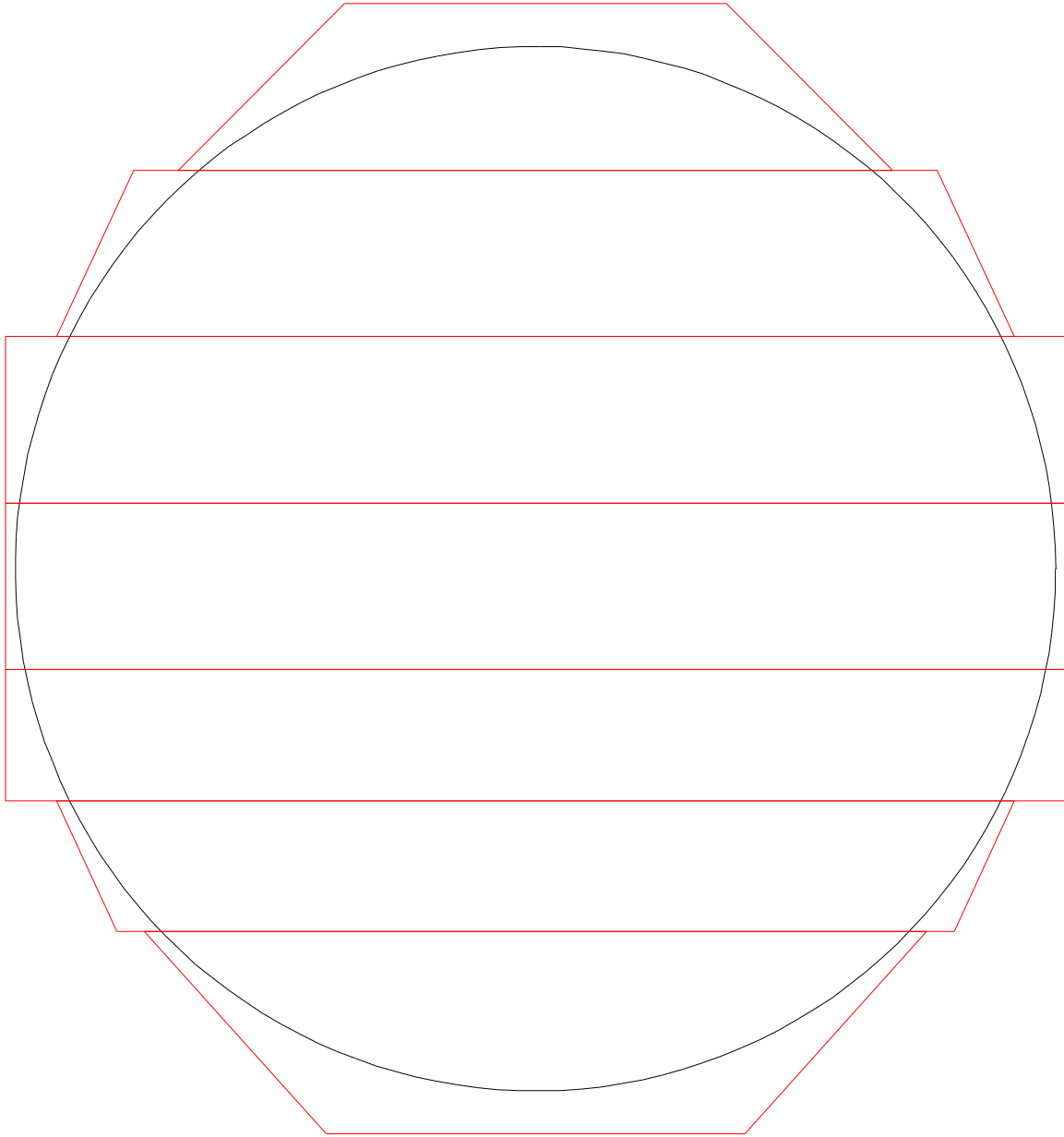
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.2@5	54 15/16"	51 1/2"	3 1/2"	1	-64	1	Yes
D2.L2.2@6	58 1/16"	55 13/16"	3 1/2"	1	-72	1	Yes
D2.L2.2@7	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@8	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@9	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@10	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@11	61"	61"	9 1/4"	1	90	0	Yes
D2.L2.2@12	48 7/8"	54 7/16"	5 1/2"	1	63	1	Yes
D2.L2.2@13	28 1/16"	46 15/16"	11 1/4"	1	50	1	Yes



Strips Details : Of Layer - D2.L2_3

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.3@1	43 1/16"	24 9/16"	9 1/4"	1	-45	1	Yes
D2.L2.3@2	53 1/2"	45 7/16"	7 1/4"	1	-61	1	Yes
D2.L2.3@3	56 5/8"	53 13/16"	3 1/2"	1	-68	1	Yes
D2.L2.3@4	61"	61"	5 1/2"	1	90	0	Yes
D2.L2.3@5	61"	61"	5 1/2"	1	90	0	Yes
D2.L2.3@6	61"	61"	5 1/2"	1	90	0	Yes
D2.L2.3@7	61"	61"	5 1/2"	1	90	0	Yes

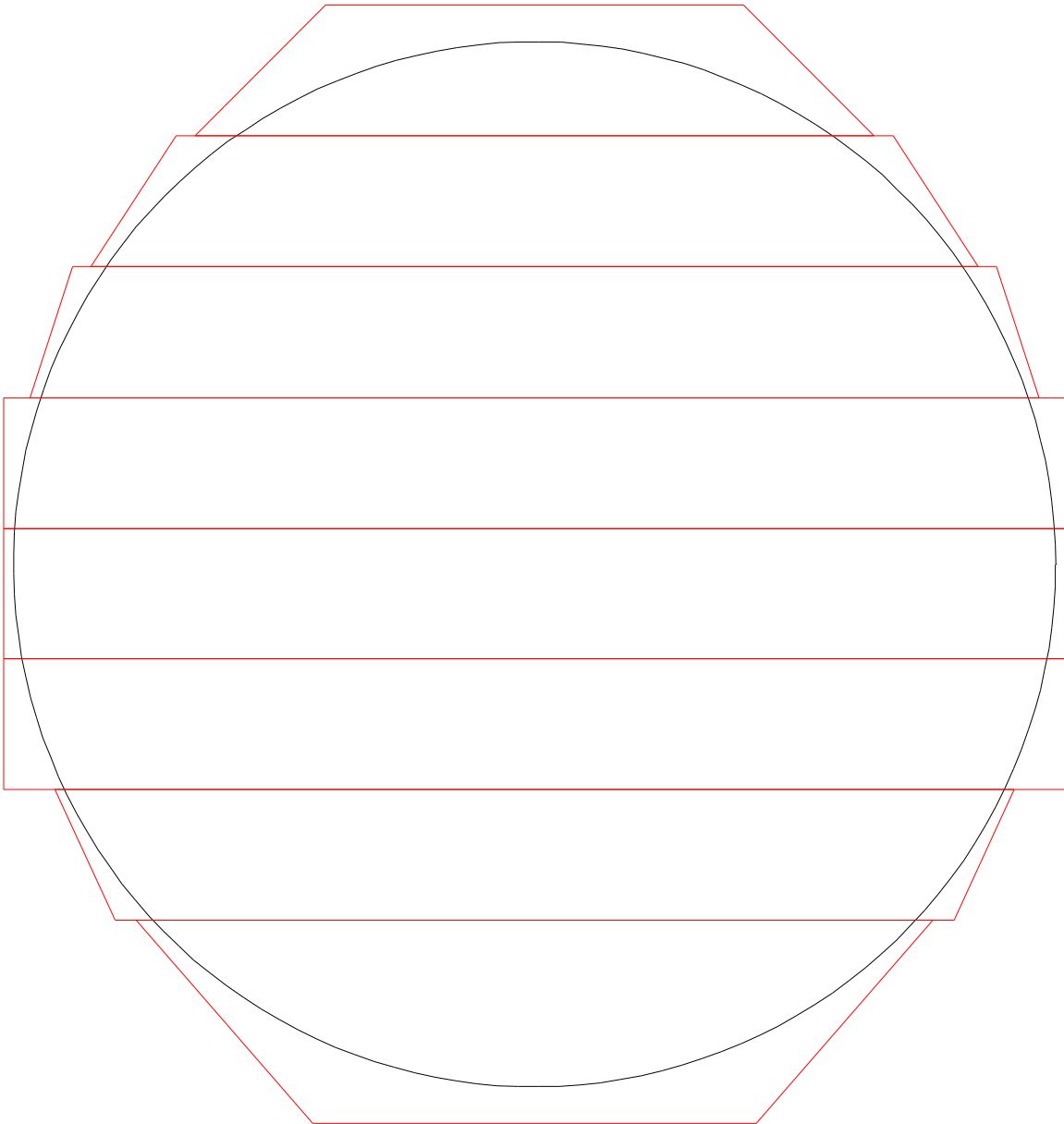
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.3@8	52 3/16"	56 5/8"	5 1/2"	1	68	1	Yes
D2.L2.3@9	41 7/8"	51 5/16"	7 1/4"	1	57	1	Yes
D2.L2.3@10	25 1/4"	39 3/4"	7 1/4"	1	45	1	Yes



Strips Details : Of Layer - D2.L2_4

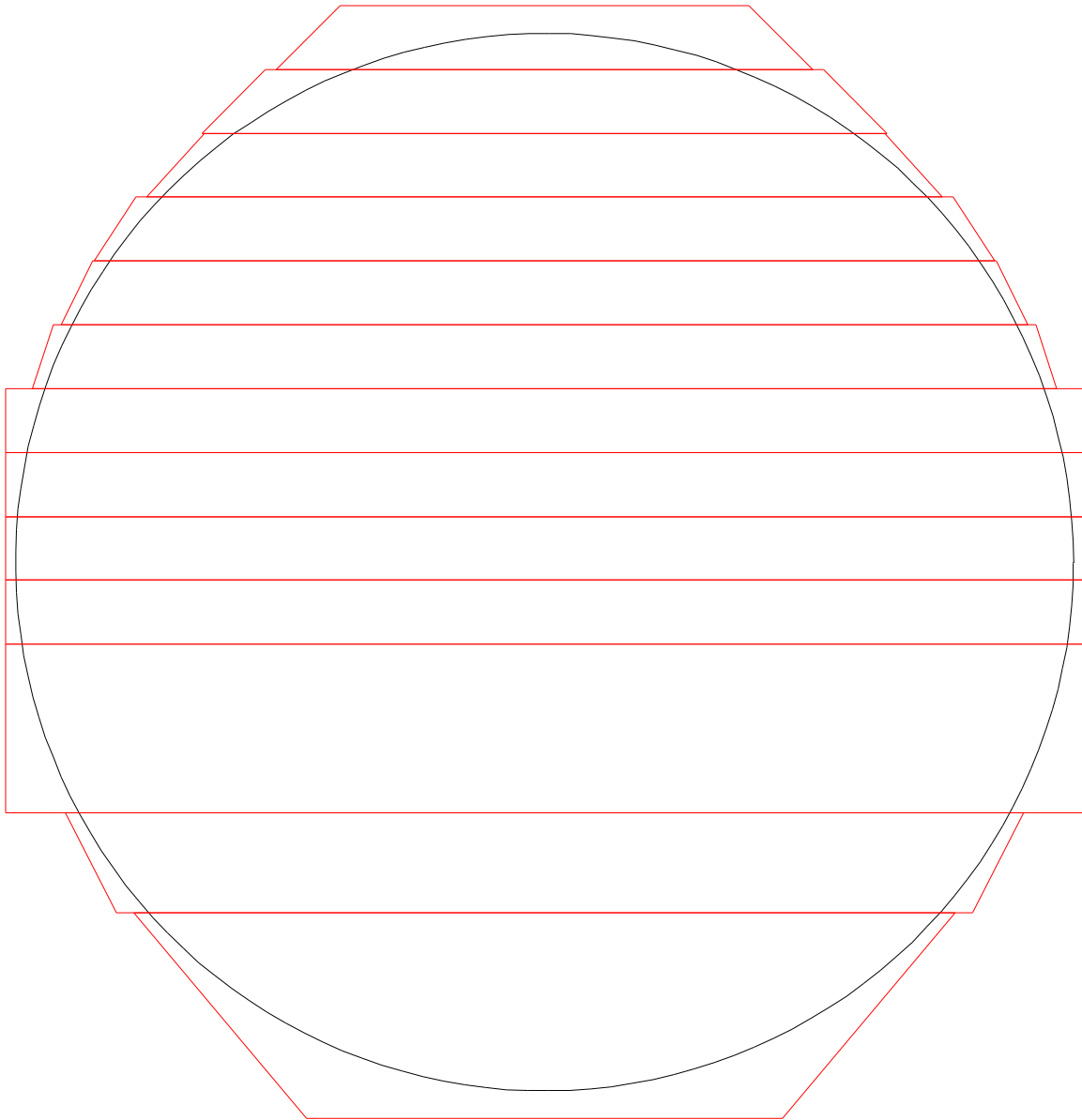
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.4@1	41 13/16"	23 5/16"	9 1/4"	1	-45	1	Yes

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.4@2	55 3/8"	46 3/4"	9 1/4"	1	-65	1	Yes
D2.L2.4@3	61"	61"	9 1/4"	1	90	0	Yes
D2.L2.4@4	61"	61"	9 1/4"	1	90	0	Yes
D2.L2.4@5	61"	61"	7 1/4"	1	90	0	Yes
D2.L2.4@6	48 5/8"	55 3/8"	7 1/4"	1	65	1	Yes
D2.L2.4@7	25 5/16"	45 9/16"	11 1/4"	1	48	1	Yes



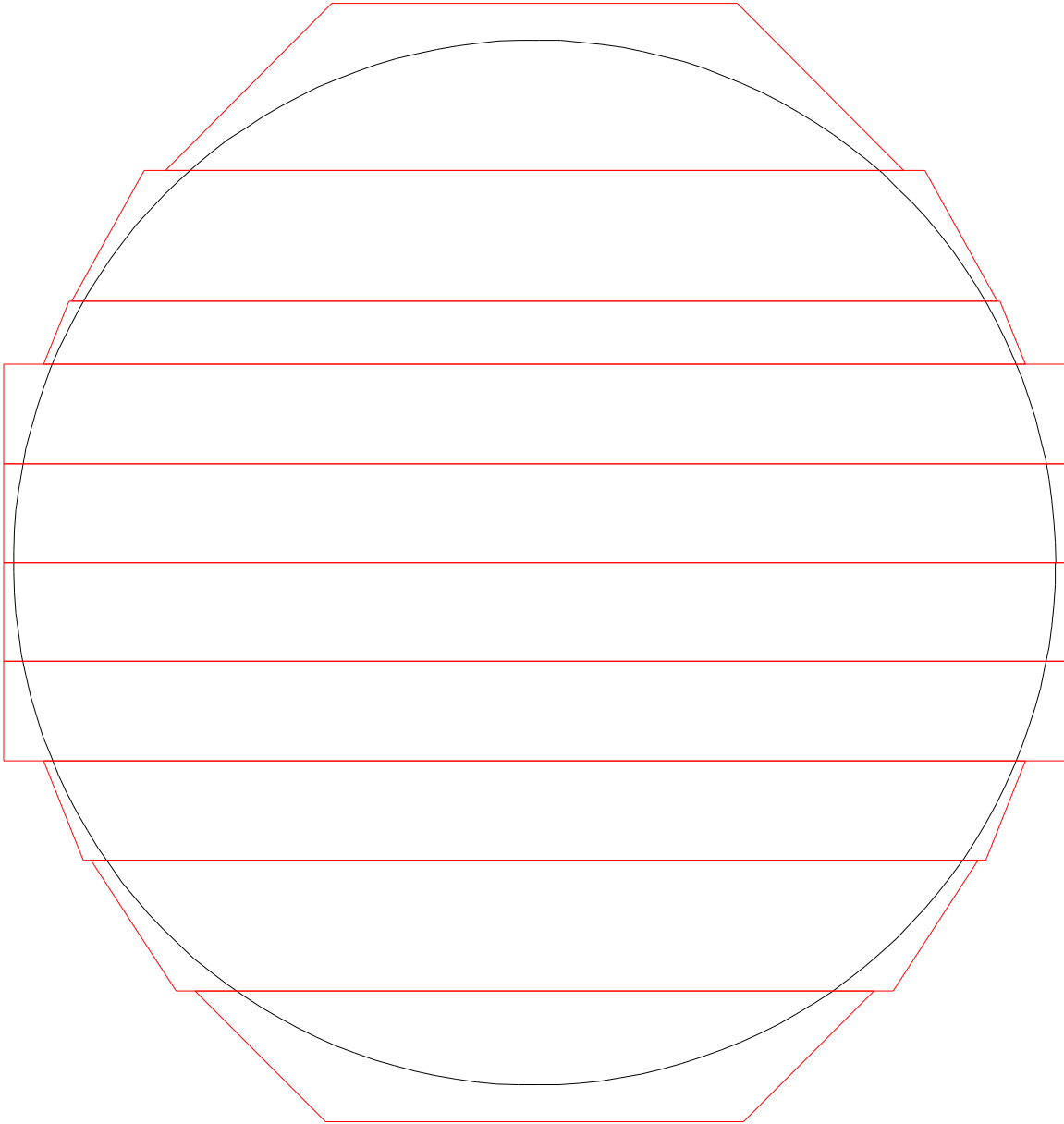
Strips Details : Of Layer - D2.L2_1

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.1@1	39 3/4"	25 1/4"	7 1/4"	17	-45	1	Yes
D2.L2.1@2	51 5/16"	41 7/8"	7 1/4"	17	-57	1	Yes
D2.L2.1@3	58 1/16"	53 3/8"	7 1/4"	17	-72	1	Yes
D2.L2.1@4	61"	61"	7 1/4"	17	90	0	Yes
D2.L2.1@5	61"	61"	7 1/4"	17	90	0	Yes
D2.L2.1@6	61"	61"	7 1/4"	17	90	0	Yes
D2.L2.1@7	48 5/8"	55 3/8"	7 1/4"	17	65	1	Yes
D2.L2.1@8	26 3/4"	46 5/16"	11 1/4"	17	49	1	Yes



Strips Details : Of Layer - D2.L2_2

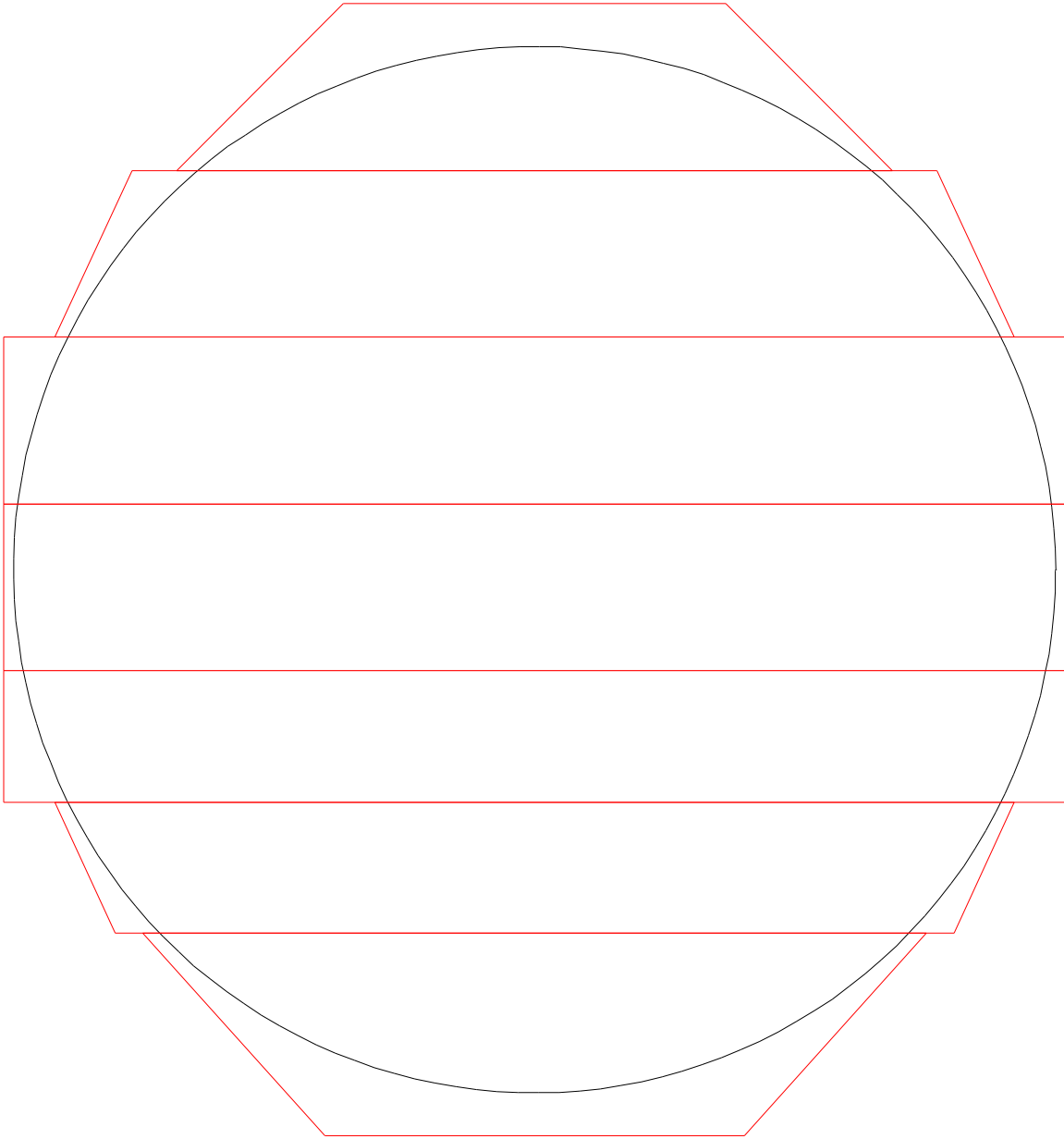
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.2@1	31 3/8"	24 3/8"	3 1/2"	1	-45	1	Yes
D2.L2.2@2	39 9/16"	32 9/16"	3 1/2"	1	-45	1	Yes
D2.L2.2@3	45 9/16"	39 5/16"	3 1/2"	1	-48	1	Yes
D2.L2.2@4	51 5/16"	46 3/4"	3 1/2"	1	-57	1	Yes
D2.L2.2@5	54 15/16"	51 1/2"	3 1/2"	1	-64	1	Yes
D2.L2.2@6	58 1/16"	55 13/16"	3 1/2"	1	-72	1	Yes
D2.L2.2@7	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@8	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@9	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@10	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@11	61"	61"	9 1/4"	1	90	0	Yes
D2.L2.2@12	48 7/8"	54 7/16"	5 1/2"	1	63	1	Yes
D2.L2.2@13	28 1/16"	46 15/16"	11 1/4"	1	50	1	Yes



Strips Details : Of Layer - D2.L2_3

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.3@1	43 1/16"	24 9/16"	9 1/4"	1	-45	1	Yes
D2.L2.3@2	53 1/2"	45 7/16"	7 1/4"	1	-61	1	Yes
D2.L2.3@3	56 5/8"	53 13/16"	3 1/2"	1	-68	1	Yes
D2.L2.3@4	61"	61"	5 1/2"	1	90	0	Yes
D2.L2.3@5	61"	61"	5 1/2"	1	90	0	Yes
D2.L2.3@6	61"	61"	5 1/2"	1	90	0	Yes
D2.L2.3@7	61"	61"	5 1/2"	1	90	0	Yes

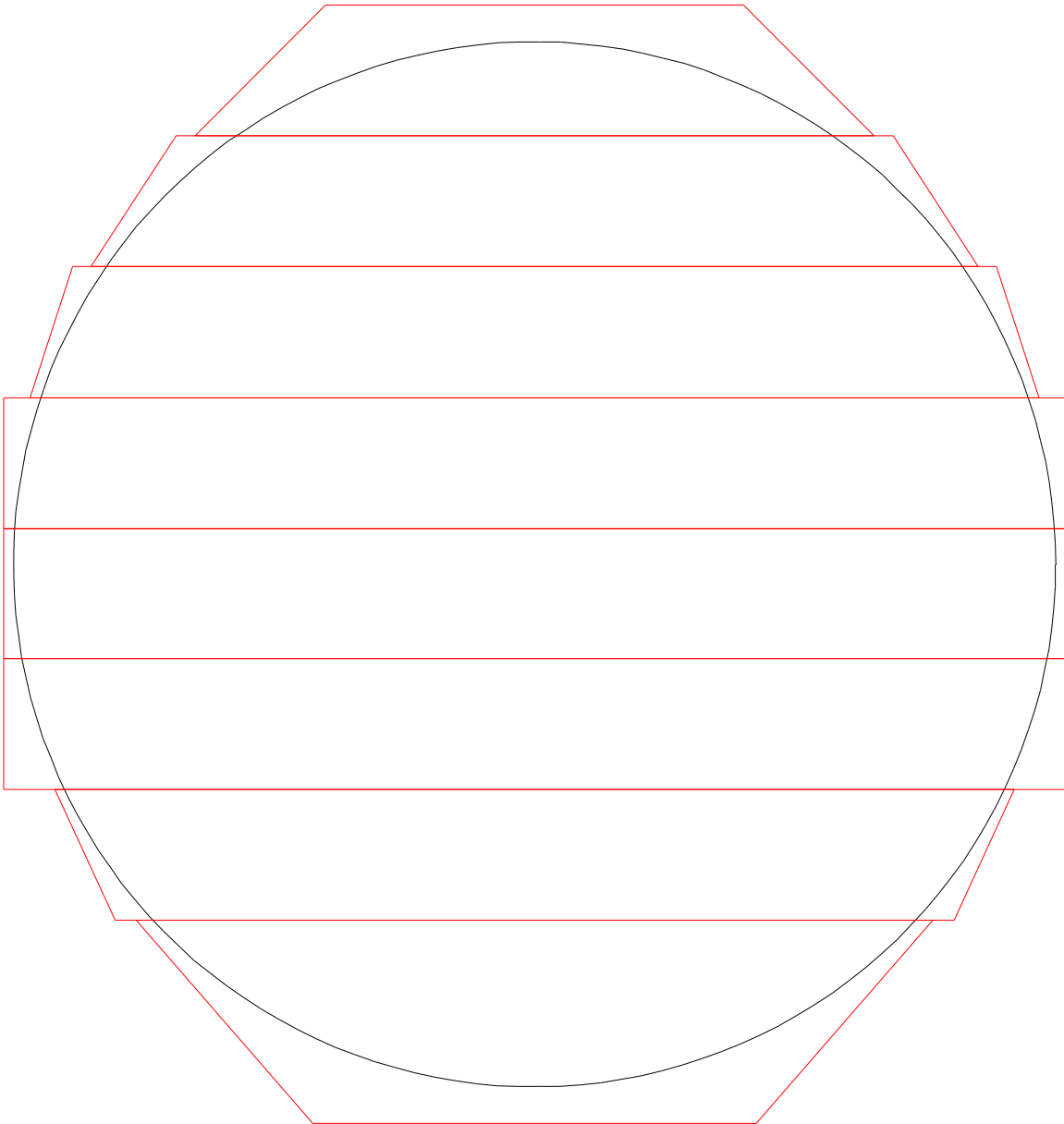
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.3@8	52 3/16"	56 5/8"	5 1/2"	1	68	1	Yes
D2.L2.3@9	41 7/8"	51 5/16"	7 1/4"	1	57	1	Yes
D2.L2.3@10	25 1/4"	39 3/4"	7 1/4"	1	45	1	Yes



Strips Details : Of Layer - D2.L2_4

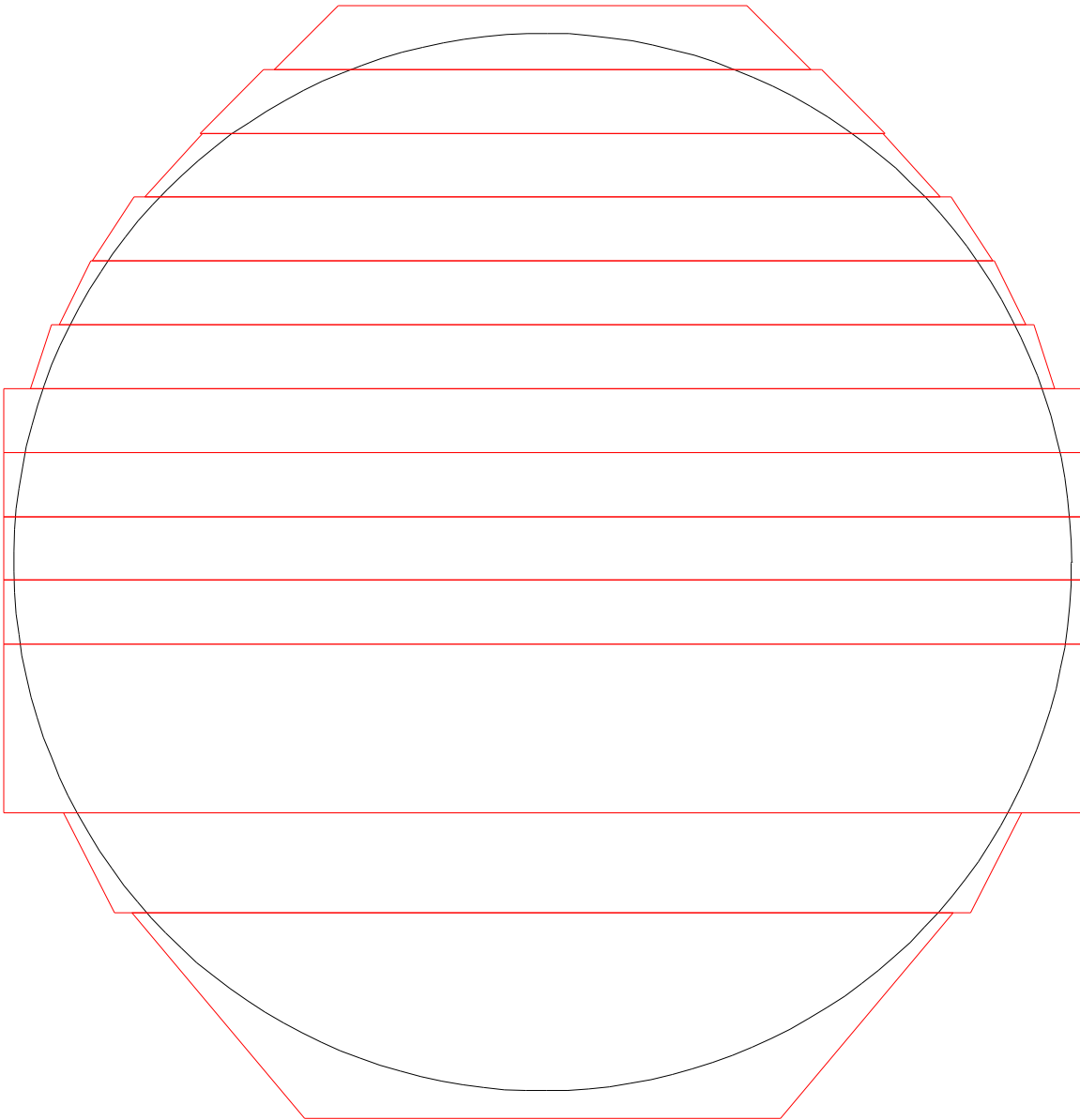
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.4@1	41 13/16"	23 5/16"	9 1/4"	1	-45	1	Yes

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.4@2	55 3/8"	46 3/4"	9 1/4"	1	-65	1	Yes
D2.L2.4@3	61"	61"	9 1/4"	1	90	0	Yes
D2.L2.4@4	61"	61"	9 1/4"	1	90	0	Yes
D2.L2.4@5	61"	61"	7 1/4"	1	90	0	Yes
D2.L2.4@6	48 5/8"	55 3/8"	7 1/4"	1	65	1	Yes
D2.L2.4@7	25 5/16"	45 9/16"	11 1/4"	1	48	1	Yes



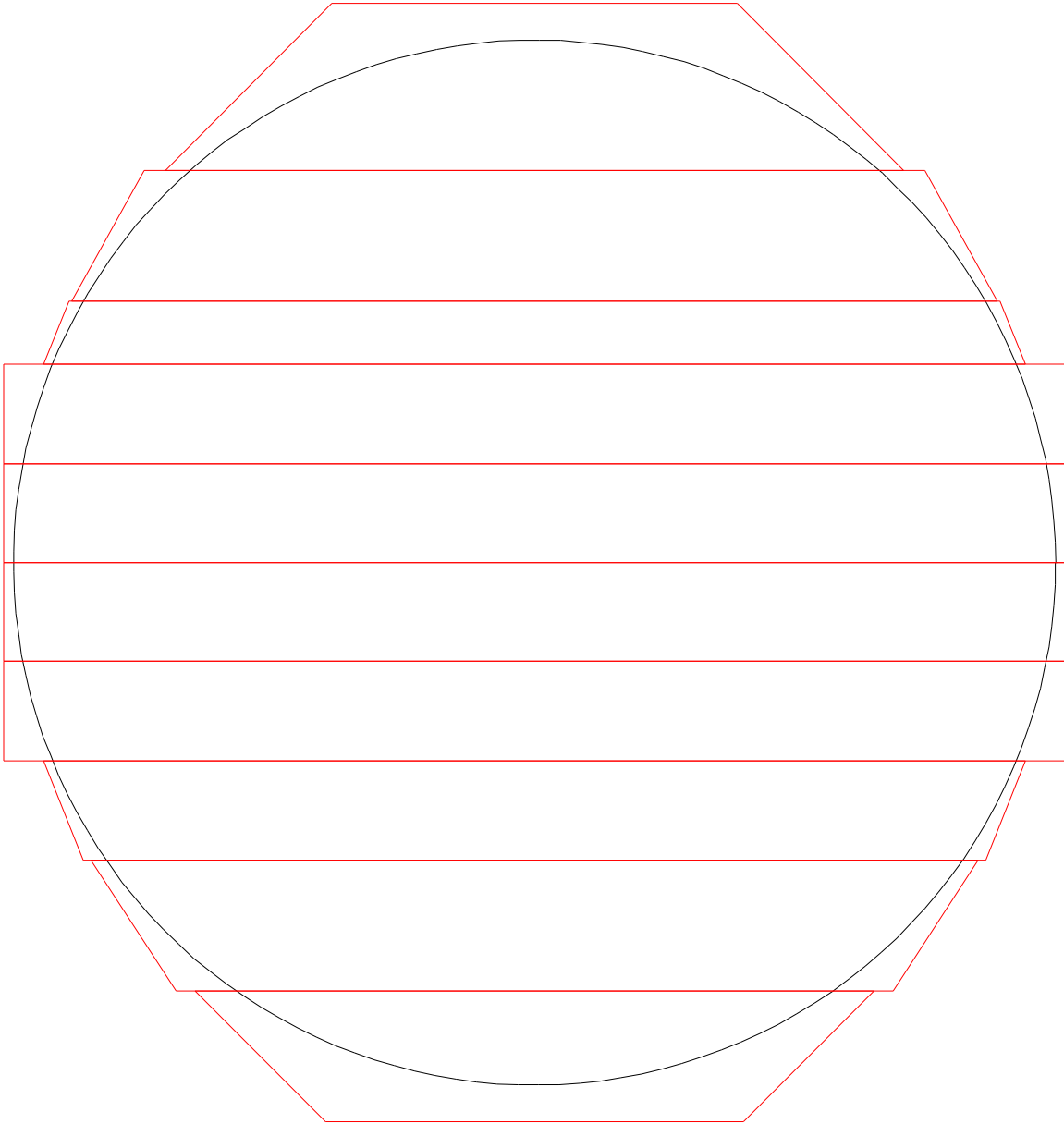
Strips Details : Of Layer - D2.L2_1

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.1@1	39 3/4"	25 1/4"	7 1/4"	17	-45	1	Yes
D2.L2.1@2	51 5/16"	41 7/8"	7 1/4"	17	-57	1	Yes
D2.L2.1@3	58 1/16"	53 3/8"	7 1/4"	17	-72	1	Yes
D2.L2.1@4	61"	61"	7 1/4"	17	90	0	Yes
D2.L2.1@5	61"	61"	7 1/4"	17	90	0	Yes
D2.L2.1@6	61"	61"	7 1/4"	17	90	0	Yes
D2.L2.1@7	48 5/8"	55 3/8"	7 1/4"	17	65	1	Yes
D2.L2.1@8	26 3/4"	46 5/16"	11 1/4"	17	49	1	Yes



Strips Details : Of Layer - D2.L2_2

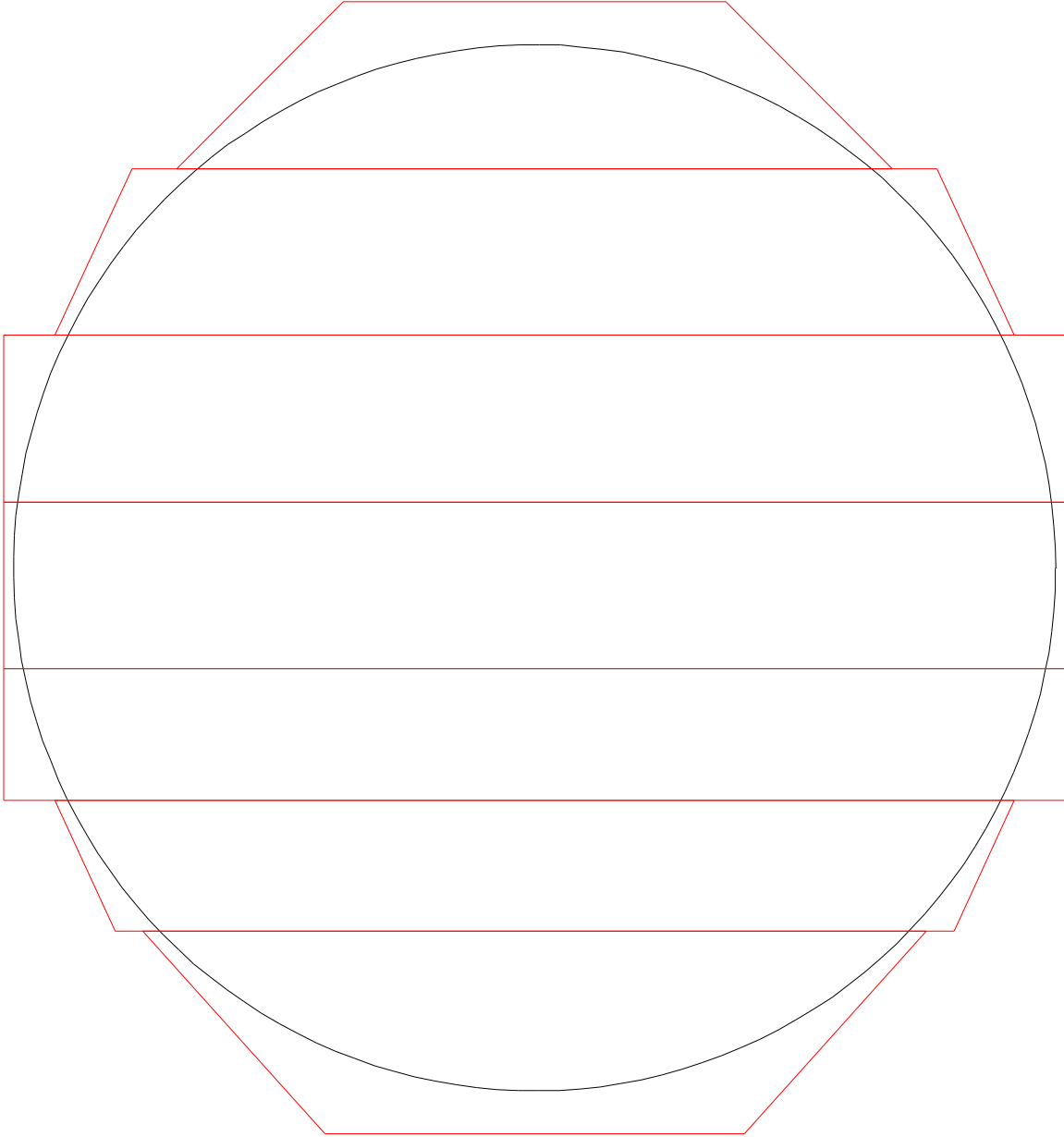
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.2@1	31 3/8"	24 3/8"	3 1/2"	1	-45	1	Yes
D2.L2.2@2	39 9/16"	32 9/16"	3 1/2"	1	-45	1	Yes
D2.L2.2@3	45 9/16"	39 5/16"	3 1/2"	1	-48	1	Yes
D2.L2.2@4	51 5/16"	46 3/4"	3 1/2"	1	-57	1	Yes
D2.L2.2@5	54 15/16"	51 1/2"	3 1/2"	1	-64	1	Yes
D2.L2.2@6	58 1/16"	55 13/16"	3 1/2"	1	-72	1	Yes
D2.L2.2@7	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@8	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@9	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@10	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@11	61"	61"	9 1/4"	1	90	0	Yes
D2.L2.2@12	48 7/8"	54 7/16"	5 1/2"	1	63	1	Yes
D2.L2.2@13	28 1/16"	46 15/16"	11 1/4"	1	50	1	Yes



Strips Details : Of Layer - D2.L2_3

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.3@1	43 1/16"	24 9/16"	9 1/4"	1	-45	1	Yes
D2.L2.3@2	53 1/2"	45 7/16"	7 1/4"	1	-61	1	Yes
D2.L2.3@3	56 5/8"	53 13/16"	3 1/2"	1	-68	1	Yes
D2.L2.3@4	61"	61"	5 1/2"	1	90	0	Yes
D2.L2.3@5	61"	61"	5 1/2"	1	90	0	Yes
D2.L2.3@6	61"	61"	5 1/2"	1	90	0	Yes
D2.L2.3@7	61"	61"	5 1/2"	1	90	0	Yes

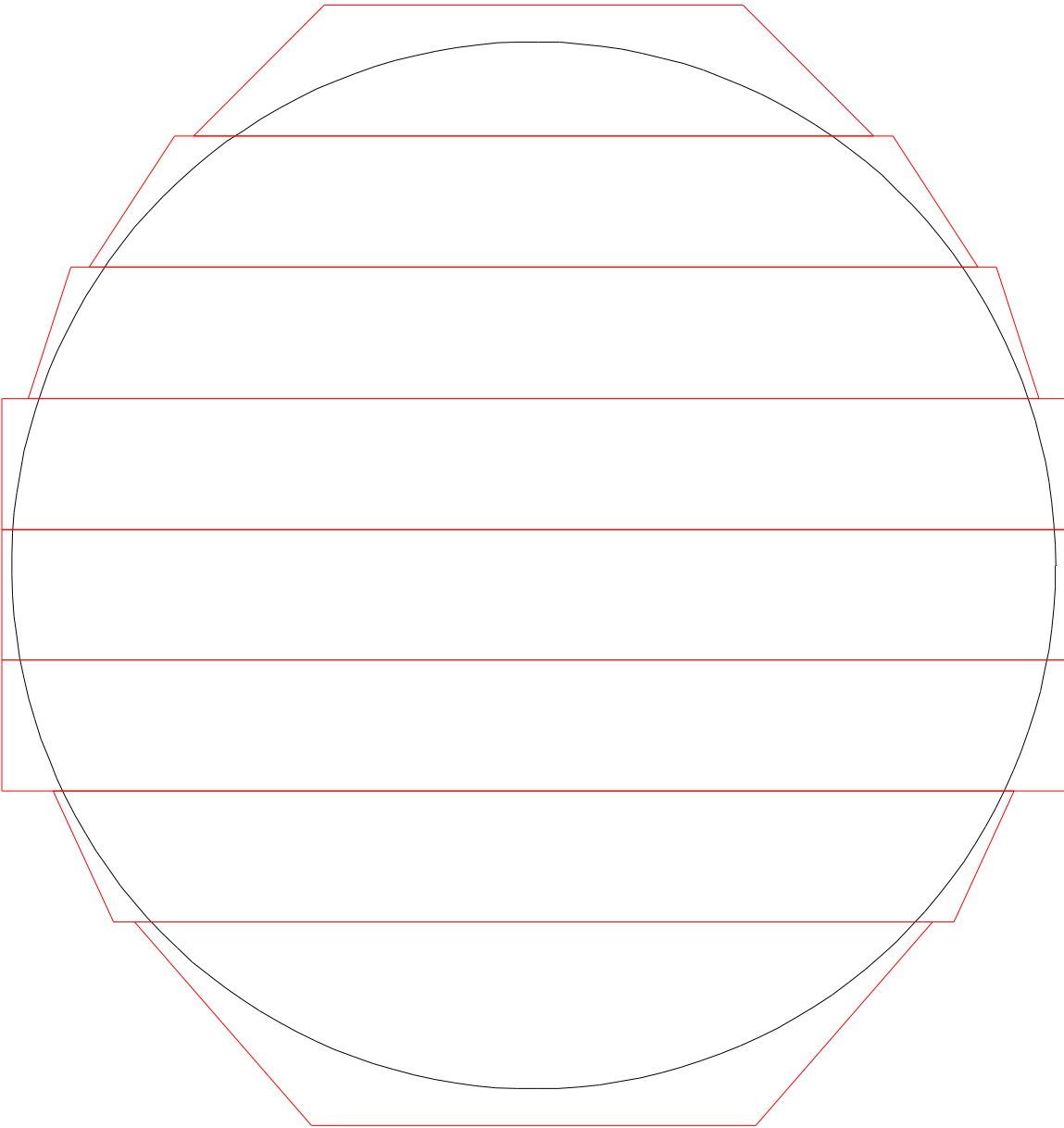
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.3@8	52 3/16"	56 5/8"	5 1/2"	1	68	1	Yes
D2.L2.3@9	41 7/8"	51 5/16"	7 1/4"	1	57	1	Yes
D2.L2.3@10	25 1/4"	39 3/4"	7 1/4"	1	45	1	Yes



Strips Details : Of Layer - D2.L2_4

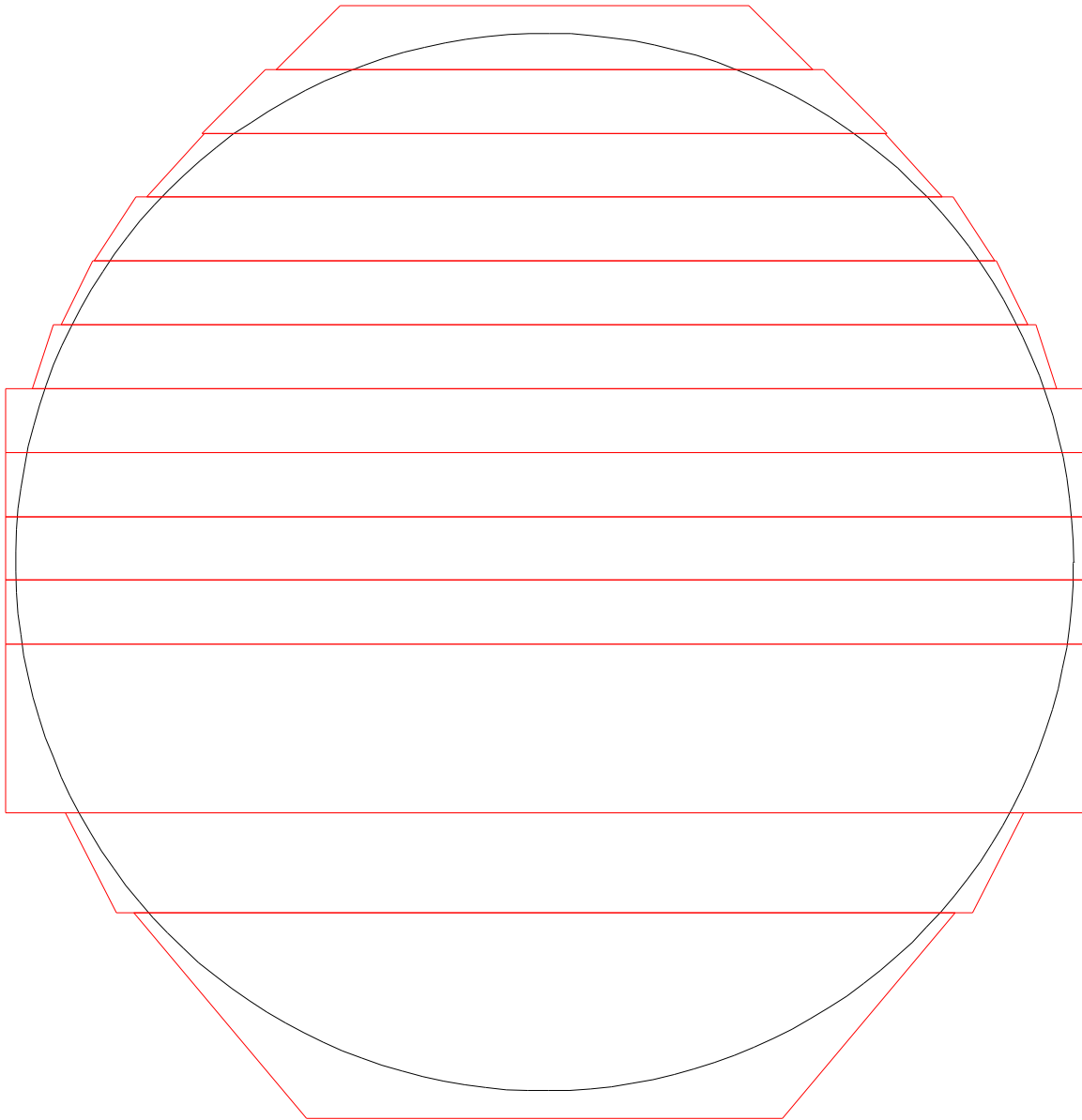
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.4@1	41 13/16"	23 5/16"	9 1/4"	1	-45	1	Yes

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.4@2	55 3/8"	46 3/4"	9 1/4"	1	-65	1	Yes
D2.L2.4@3	61"	61"	9 1/4"	1	90	0	Yes
D2.L2.4@4	61"	61"	9 1/4"	1	90	0	Yes
D2.L2.4@5	61"	61"	7 1/4"	1	90	0	Yes
D2.L2.4@6	48 5/8"	55 3/8"	7 1/4"	1	65	1	Yes
D2.L2.4@7	25 5/16"	45 9/16"	11 1/4"	1	48	1	Yes



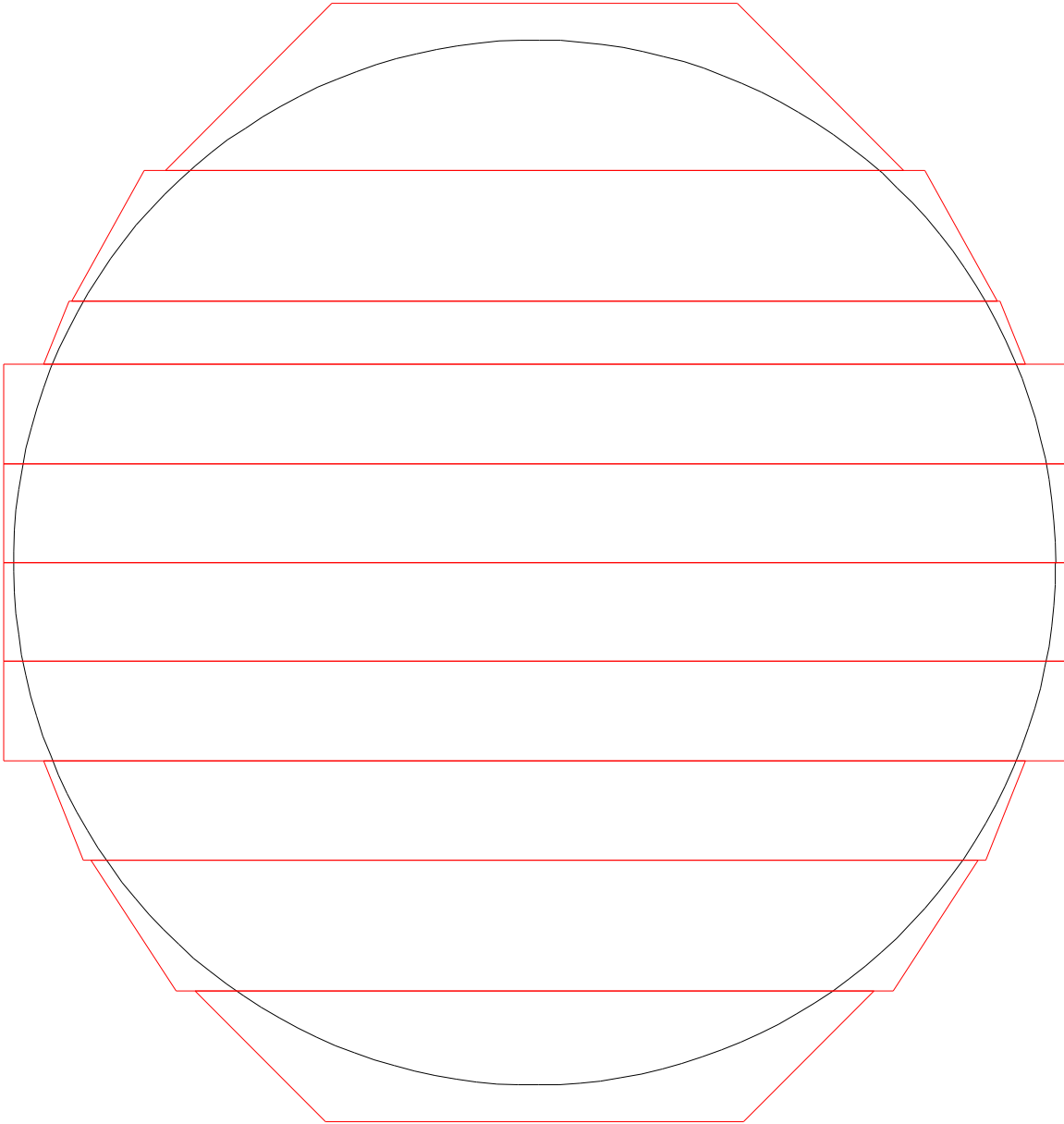
Strips Details : Of Layer - D2.L2_1

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.1@1	39 3/4"	25 1/4"	7 1/4"	17	-45	1	Yes
D2.L2.1@2	51 5/16"	41 7/8"	7 1/4"	17	-57	1	Yes
D2.L2.1@3	58 1/16"	53 3/8"	7 1/4"	17	-72	1	Yes
D2.L2.1@4	61"	61"	7 1/4"	17	90	0	Yes
D2.L2.1@5	61"	61"	7 1/4"	17	90	0	Yes
D2.L2.1@6	61"	61"	7 1/4"	17	90	0	Yes
D2.L2.1@7	48 5/8"	55 3/8"	7 1/4"	17	65	1	Yes
D2.L2.1@8	26 3/4"	46 5/16"	11 1/4"	17	49	1	Yes



Strips Details : Of Layer - D2.L2_2

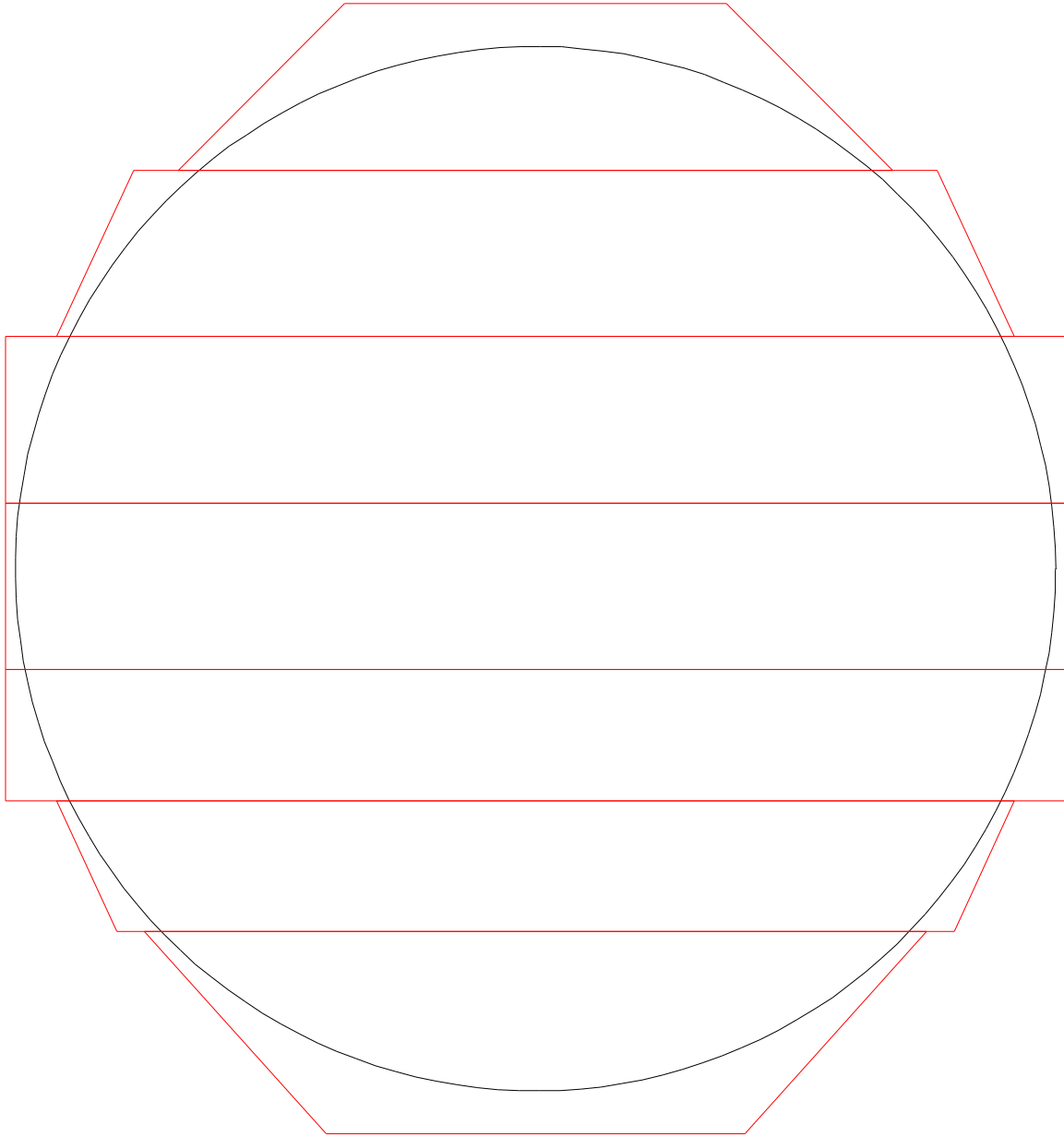
Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.2@1	31 3/8"	24 3/8"	3 1/2"	1	-45	1	Yes
D2.L2.2@2	39 9/16"	32 9/16"	3 1/2"	1	-45	1	Yes
D2.L2.2@3	45 9/16"	39 5/16"	3 1/2"	1	-48	1	Yes
D2.L2.2@4	51 5/16"	46 3/4"	3 1/2"	1	-57	1	Yes
D2.L2.2@5	54 15/16"	51 1/2"	3 1/2"	1	-64	1	Yes
D2.L2.2@6	58 1/16"	55 13/16"	3 1/2"	1	-72	1	Yes
D2.L2.2@7	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@8	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@9	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@10	61"	61"	3 1/2"	1	90	0	Yes
D2.L2.2@11	61"	61"	9 1/4"	1	90	0	Yes
D2.L2.2@12	48 7/8"	54 7/16"	5 1/2"	1	63	1	Yes
D2.L2.2@13	28 1/16"	46 15/16"	11 1/4"	1	50	1	Yes



Strips Details : Of Layer - D2.L2_3

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.3@1	43 1/16"	24 9/16"	9 1/4"	1	-45	1	Yes
D2.L2.3@2	53 1/2"	45 7/16"	7 1/4"	1	-61	1	Yes
D2.L2.3@3	56 5/8"	53 13/16"	3 1/2"	1	-68	1	Yes
D2.L2.3@4	61"	61"	5 1/2"	1	90	0	Yes
D2.L2.3@5	61"	61"	5 1/2"	1	90	0	Yes
D2.L2.3@6	61"	61"	5 1/2"	1	90	0	Yes
D2.L2.3@7	61"	61"	5 1/2"	1	90	0	Yes

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.3@8	52 3/16"	56 5/8"	5 1/2"	1	68	1	Yes
D2.L2.3@9	41 7/8"	51 5/16"	7 1/4"	1	57	1	Yes
D2.L2.3@10	25 1/4"	39 3/4"	7 1/4"	1	45	1	Yes



Strips Details : Of Layer - D2.L2_4

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.4@1	41 13/16"	23 5/16"	9 1/4"	1	-45	1	Yes

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L2.4@2	55 3/8"	46 3/4"	9 1/4"	1	-65	1	Yes
D2.L2.4@3	61"	61"	9 1/4"	1	90	0	Yes
D2.L2.4@4	61"	61"	9 1/4"	1	90	0	Yes
D2.L2.4@5	61"	61"	7 1/4"	1	90	0	Yes
D2.L2.4@6	48 5/8"	55 3/8"	7 1/4"	1	65	1	Yes
D2.L2.4@7	25 5/16"	45 9/16"	11 1/4"	1	48	1	Yes

Stock Used Details

Name	Length	Width	Qty	Used	Material	Thk	Remarks
1	72"	3 1/2"	1000	0	US	0 3/4"	
2	96"	3 1/2"	1000	0	US	0 3/4"	
3	120"	3 1/2"	1000	11	US	0 3/4"	
4	144"	3 1/2"	1000	3	US	0 3/4"	
5	168"	3 1/2"	1000	9	US	0 3/4"	
6	192"	3 1/2"	1000	6	US	0 3/4"	
7	72"	5 1/2"	1000	1	US	0 3/4"	
8	96"	5 1/2"	1000	0	US	0 3/4"	
9	120"	5 1/2"	1000	16	US	0 3/4"	
10	144"	5 1/2"	1000	15	US	0 3/4"	
11	168"	5 1/2"	1000	9	US	0 3/4"	
12	192"	5 1/2"	1000	60	US	0 3/4"	
13	72"	7 1/4"	1000	0	US	0 3/4"	
14	96"	7 1/4"	1000	0	US	0 3/4"	
15	120"	7 1/4"	1000	1	US	0 3/4"	
16	144"	7 1/4"	1000	0	US	0 3/4"	
17	168"	7 1/4"	1000	0	US	0 3/4"	
18	192"	7 1/4"	1000	1	US	0 3/4"	
19	72"	9 1/4"	1000	0	US	0 3/4"	
20	96"	9 1/4"	1000	0	US	0 3/4"	
21	120"	9 1/4"	1000	1	US	0 3/4"	
22	144"	9 1/4"	1000	0	US	0 3/4"	
23	168"	9 1/4"	1000	2	US	0 3/4"	
24	192"	9 1/4"	1000	0	US	0 3/4"	
25	72"	11 1/4"	1000	0	US	0 3/4"	
26	96"	11 1/4"	1000	1	US	0 3/4"	
27	120"	11 1/4"	1000	0	US	0 3/4"	
28	144"	11 1/4"	1000	0	US	0 3/4"	
29	168"	11 1/4"	1000	0	US	0 3/4"	
30	192"	11 1/4"	1000	0	US	0 3/4"	
31	72"	3 1/2"	1000	1	US	0 5/8"	
32	96"	3 1/2"	1000	0	US	0 5/8"	
33	120"	3 1/2"	1000	1	US	0 5/8"	
34	144"	3 1/2"	1000	2	US	0 5/8"	
35	168"	3 1/2"	1000	1	US	0 5/8"	
36	192"	3 1/2"	1000	1	US	0 5/8"	
37	72"	5 1/2"	1000	0	US	0 5/8"	

Name	Length	Width	Qty	Used	Material	Thk	Remarks
38	96"	5 1/2"	1000	0	US	0 5/8"	
39	120"	5 1/2"	1000	1	US	0 5/8"	
40	144"	5 1/2"	1000	2	US	0 5/8"	
41	168"	5 1/2"	1000	0	US	0 5/8"	
42	192"	5 1/2"	1000	0	US	0 5/8"	
43	72"	7 1/4"	1000	1	US	0 5/8"	
44	96"	7 1/4"	1000	0	US	0 5/8"	
45	120"	7 1/4"	1000	6	US	0 5/8"	
46	144"	7 1/4"	1000	33	US	0 5/8"	
47	168"	7 1/4"	1000	6	US	0 5/8"	
48	192"	7 1/4"	1000	7	US	0 5/8"	
49	72"	9 1/4"	1000	0	US	0 5/8"	
50	96"	9 1/4"	1000	0	US	0 5/8"	
51	120"	9 1/4"	1000	0	US	0 5/8"	
52	144"	9 1/4"	1000	2	US	0 5/8"	
53	168"	9 1/4"	1000	6	US	0 5/8"	
54	192"	9 1/4"	1000	1	US	0 5/8"	
55	72"	11 1/4"	1000	1	US	0 5/8"	
56	96"	11 1/4"	1000	0	US	0 5/8"	
57	120"	11 1/4"	1000	0	US	0 5/8"	
58	144"	11 1/4"	1000	1	US	0 5/8"	
59	168"	11 1/4"	1000	5	US	0 5/8"	
60	192"	11 1/4"	1000	1	US	0 5/8"	

Layout Details

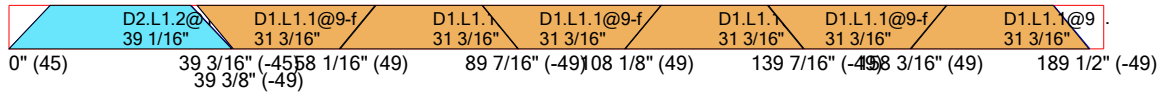
No.	Stock	Qty	Util %	Thk	Length	Rest
1	18	1	99.151896	0 3/4"	192"	1 5/8"
2	15	1	89.164096	0 3/4"	120"	13"
3	3	5	98.603357	0 3/4"	120"	1 11/16"
4	3	5	98.603357	0 3/4"	120"	1 11/16"
5	6	2	98.420777	0 3/4"	192"	3 1/16"
6	4	1	98.991426	0 3/4"	144"	1 7/16"
7	5	7	99.873177	0 3/4"	168"	0 3/16"
8	6	4	98.803201	0 3/4"	192"	2 5/16"
9	4	1	98.269746	0 3/4"	144"	2 1/2"
10	4	1	98.896926	0 3/4"	144"	1 9/16"
11	23	2	97.916667	0 3/4"	168"	3 1/2"
12	3	1	89.738954	0 3/4"	120"	12 5/16"
13	5	2	92.00699	0 3/4"	168"	13 7/16"
14	12	1	95.507813	0 3/4"	192"	8 5/8"
15	12	9	95.507813	0 3/4"	192"	8 5/8"
16	12	1	95.507813	0 3/4"	192"	8 5/8"
17	12	9	95.507813	0 3/4"	192"	8 5/8"
18	12	1	95.507813	0 3/4"	192"	8 5/8"
19	12	9	95.507813	0 3/4"	192"	8 5/8"
20	12	1	95.507813	0 3/4"	192"	8 5/8"
21	12	9	95.507813	0 3/4"	192"	8 5/8"

No.	Stock	Qty	Util %	Thk	Length	Rest
22	9	1	100	0 3/4"	120"	0"
23	9	14	100	0 3/4"	120"	0"
24	11	9	100	0 3/4"	168"	30 13/16"
25	12	1	99.02849	0 3/4"	192"	1 7/8"
26	9	1	99.888166	0 3/4"	120"	0 1/8"
27	12	9	99.877094	0 3/4"	192"	0 1/4"
28	12	1	100	0 3/4"	192"	0"
29	12	9	100	0 3/4"	192"	31 1/16"
30	10	1	100	0 3/4"	144"	31 1/2"
31	10	14	100	0 3/4"	144"	27 5/16"
32	21	1	100	0 3/4"	120"	37 3/4"
33	7	1	82.216665	0 3/4"	72"	12 13/16"
34	26	1	100	0 3/4"	96"	40 1/16"
35	60	1	99.95392	0 5/8"	192"	0 1/16"
36	59	3	93.418	0 5/8"	168"	11 1/16"
37	58	1	100	0 5/8"	144"	22 13/16"
38	33	1	99.494244	0 5/8"	120"	0 5/8"
39	59	2	100	0 5/8"	168"	21 7/16"
40	35	1	96.828751	0 5/8"	168"	5 5/16"
41	36	1	100	0 5/8"	192"	0"
42	34	1	100	0 5/8"	144"	0"
43	34	1	98.3834	0 5/8"	144"	2 5/16"
44	39	1	98.645669	0 5/8"	120"	1 5/8"
45	52	1	100	0 5/8"	144"	21 3/4"
46	52	1	99.565972	0 5/8"	144"	0 5/8"
47	46	8	100	0 5/8"	144"	21 3/4"
48	46	1	100	0 5/8"	144"	21 3/4"
49	46	8	100	0 5/8"	144"	21 3/4"
50	46	1	100	0 5/8"	144"	21 3/4"
51	46	8	100	0 5/8"	144"	21 3/4"
52	45	1	87.87603	0 5/8"	120"	14 9/16"
53	45	5	87.87603	0 5/8"	120"	14 9/16"
54	47	5	100	0 5/8"	168"	22 5/16"
55	47	1	100	0 5/8"	168"	22 5/16"
56	48	1	100	0 5/8"	192"	33"
57	48	5	100	0 5/8"	192"	31"
58	48	1	100	0 5/8"	192"	23 1/8"
59	40	1	100	0 5/8"	144"	21 3/4"
60	46	7	100	0 5/8"	144"	28 11/16"
61	53	2	97.916667	0 5/8"	168"	3 1/2"
62	53	2	97.916667	0 5/8"	168"	3 1/2"
63	54	1	96.176359	0 5/8"	192"	7 5/16"
64	53	1	100	0 5/8"	168"	0"
65	53	1	100	0 5/8"	168"	29 1/2"
66	40	1	100	0 5/8"	144"	27 15/16"
67	43	1	81.712239	0 5/8"	72"	13 3/16"
68	55	1	100	0 5/8"	72"	32 7/16"

No.	Stock	Qty	Util %	Thk	Length	Rest
69	31	1	100	0 5/8"	72"	50 1/16"

Layout Details : 1 Of 69

Stock:18	Qty:1	Util %:99.15	Thk:0 3/4"	Length:192"	Remaining:1 5/8"
[D2.L1.2@10] 39 1/16"x1 [D1.L1.1@9] 31 3/16"x6					
39 1/16"x1 31 3/16"x6					

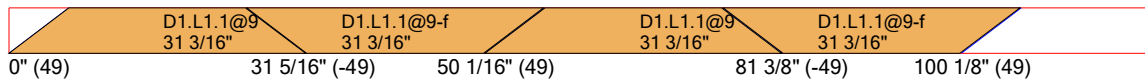


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	45	0	0
2	D2.L1.2@10	39 3/16"	-45	0	0
3		39 3/8"	-49	0	0
4	D1.L1.1@9	58 1/16"	49	1	0
5	D1.L1.1@9	89 7/16"	-49	0	0
6	D1.L1.1@9	108 1/8"	49	1	0
7	D1.L1.1@9	139 7/16"	-49	0	0
8	D1.L1.1@9	158 3/16"	49	1	0
9	D1.L1.1@9	189 1/2"	-49	0	0

Layout Details : 2 Of 69

Stock:15	Qty:1	Util %:89.16	Thk:0 3/4"	Length:120"	Remaining:13"
[D1.L1.1@9] 31 3/16"x4					
31 3/16"x4					

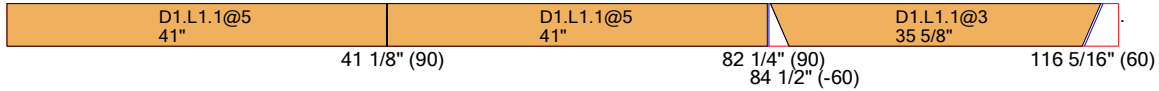


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	49	0	0
2	D1.L1.1@9	31 5/16"	-49	0	0
3	D1.L1.1@9	50 1/16"	49	1	0
4	D1.L1.1@9	81 3/8"	-49	0	0
5	D1.L1.1@9	100 1/8"	49	1	0

Layout Details : 3 Of 69

Stock:3	Qty:5	Util %:98.60	Thk:0 3/4"	Length:120"	Remaining:1 11/16"
[D1.L1.1@5] 41"x2 [D1.L1.1@3] 35 5/8"x1					
41"x2 35 5/8"x1					

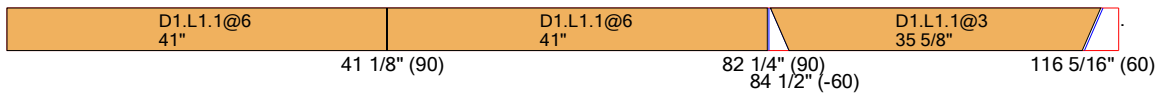


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L1.1@5	41 1/8"	90	0	0
2	D1.L1.1@5	82 1/4"	90	0	0
3		84 1/2"	-60	0	0
4	D1.L1.1@3	116 5/16"	60	0	0

Layout Details : 4 Of 69

Stock:3	Qty:5	Util %:98.60	Thk:0 3/4"	Length:120"	Remaining:1 11/16"
[D1.L1.1@6] 41"x2 [D1.L1.1@3] 35 5/8"x1					
41"x2 35 5/8"x1					

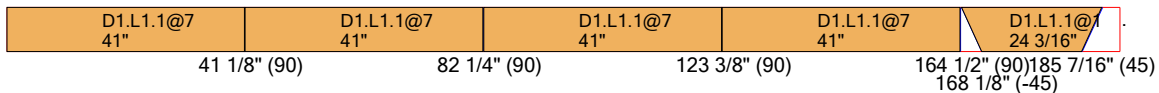


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L1.1@6	41 1/8"	90	0	0
2	D1.L1.1@6	82 1/4"	90	0	0
3		84 1/2"	-60	0	0
4	D1.L1.1@3	116 5/16"	60	0	0

Layout Details : 5 Of 69

Stock:6	Qty:2	Util %:98.42	Thk:0 3/4"	Length:192"	Remaining:3 1/16"
[D1.L1.1@7] 41"x4 [D1.L1.1@1] 24 3/16"x1					
41"x4 24 3/16"x1					



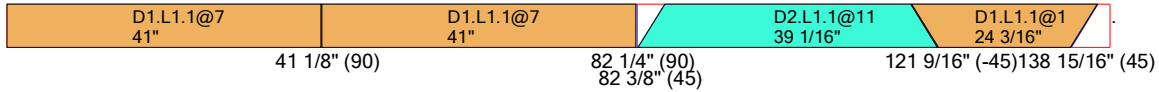
Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L1.1@7	41 1/8"	90	0	0
2	D1.L1.1@7	82 1/4"	90	0	0
3	D1.L1.1@7	123 3/8"	90	0	0
4	D1.L1.1@7	164 1/2"	90	0	0
5		168 1/8"	-45	0	0
6	D1.L1.1@1	185 7/16"	45	0	0

Layout Details : 6 Of 69

Stock:4	Qty:1	Util %:98.99	Thk:0 3/4"	Length:144"	Remaining:1 7/16"
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Stock:4	Qty:1	Util %:98.99	Thk:0 3/4"	Length:144"	Remaining:1 7/16"
[D1.L1.1@7] 41"x2 [D2.L1.1@11] 39 1/16"x1 [D1.L1.1@1] 24 3/16"x1					
41"x2 39 1/16"x1 24 3/16"x1					

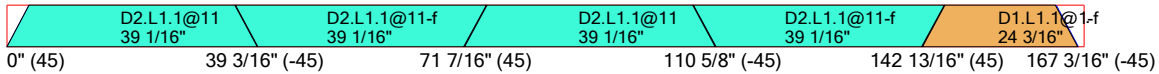


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L1.1@7	41 1/8"	90	0	0
2	D1.L1.1@7	82 1/4"	90	0	0
3		82 3/8"	45	0	0
4	D2.L1.1@11	121 9/16"	-45	0	0
5	D1.L1.1@1	138 15/16"	45	0	0

Layout Details : 7 Of 69

Stock:5	Qty:7	Util %:99.87	Thk:0 3/4"	Length:168"	Remaining:0 3/16"
[D2.L1.1@11] 39 1/16"x4 [D1.L1.1@1] 24 3/16"x1					
39 1/16"x4 24 3/16"x1					

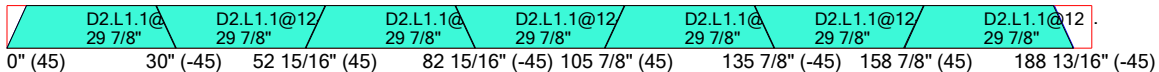


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	45	0	0
2	D2.L1.1@11	39 3/16"	-45	0	0
3	D2.L1.1@11	71 7/16"	45	1	0
4	D2.L1.1@11	110 5/8"	-45	0	0
5	D2.L1.1@11	142 13/16"	45	1	0
6	D1.L1.1@1	167 3/16"	-45	1	0

Layout Details : 8 Of 69

Stock:6	Qty:4	Util %:98.80	Thk:0 3/4"	Length:192"	Remaining:2 5/16"
[D2.L1.1@12] 29 7/8"x7					
29 7/8"x7					



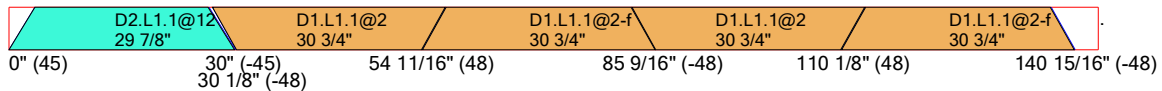
Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	45	0	0
2	D2.L1.1@12	30"	-45	0	0
3	D2.L1.1@12	52 15/16"	45	1	0

No.	Name	Length	Angle	Flipped	Rotated (180)
4	D2.L1.1@12	82 15/16"	-45	0	0
5	D2.L1.1@12	105 7/8"	45	1	0
6	D2.L1.1@12	135 7/8"	-45	0	0
7	D2.L1.1@12	158 7/8"	45	1	0
8	D2.L1.1@12	188 13/16"	-45	0	0

Layout Details : 9 Of 69

Stock:4	Qty:1	Util %:98.27	Thk:0 3/4"	Length:144"	Remaining:2 1/2"
[D2.L1.1@12] 29 7/8"x1 [D1.L1.1@2] 30 3/4"x4					
29 7/8"x1 30 3/4"x4					

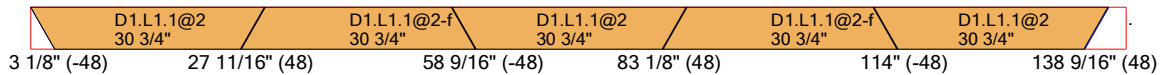


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	45	0	0
2	D2.L1.1@12	30"	-45	0	0
3		30 1/8"	-48	0	0
4	D1.L1.1@2	54 11/16"	48	0	0
5	D1.L1.1@2	85 9/16"	-48	1	0
6	D1.L1.1@2	110 1/8"	48	0	0
7	D1.L1.1@2	140 15/16"	-48	1	0

Layout Details : 10 Of 69

Stock:4	Qty:1	Util %:98.90	Thk:0 3/4"	Length:144"	Remaining:1 9/16"
[D1.L1.1@2] 30 3/4"x5					
30 3/4"x5					



Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		3 1/8"	-48	0	0
2	D1.L1.1@2	27 11/16"	48	0	0
3	D1.L1.1@2	58 9/16"	-48	1	0
4	D1.L1.1@2	83 1/8"	48	0	0
5	D1.L1.1@2	114"	-48	1	0
6	D1.L1.1@2	138 9/16"	48	0	0

Layout Details : 11 Of 69

Stock:23	Qty:2	Util %:97.92	Thk:0 3/4"	Length:168"	Remaining:3 1/2"
[D1.L1.1@8] 41"x4					

Stock:23	Qty:2	Util %:97.92	Thk:0 3/4"	Length:168"	Remaining:3 1/2"
41"x4					

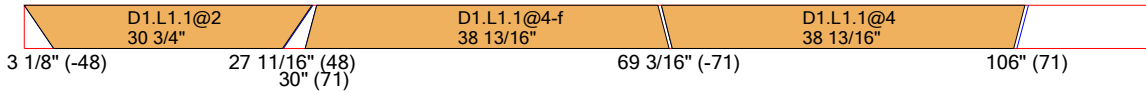


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L1.1@8	41 1/8"	90	0	0
2	D1.L1.1@8	82 1/4"	90	0	0
3	D1.L1.1@8	123 3/8"	90	0	0
4	D1.L1.1@8	164 1/2"	90	0	0

Layout Details : 12 Of 69

Stock:3	Qty:1	Util %:89.74	Thk:0 3/4"	Length:120"	Remaining:12 5/16"
[D1.L1.1@2] 30 3/4"x1 [D1.L1.1@4] 38 13/16"x2					
30 3/4"x1 38 13/16"x2					

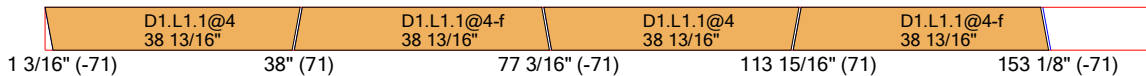


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		3 1/8"	-48	0	0
2	D1.L1.1@2	27 11/16"	48	0	0
3		30"	71	0	0
4	D1.L1.1@4	69 3/16"	-71	1	0
5	D1.L1.1@4	106"	71	0	0

Layout Details : 13 Of 69

Stock:5	Qty:2	Util %:92.01	Thk:0 3/4"	Length:168"	Remaining:13 7/16"
[D1.L1.1@4] 38 13/16"x4					
38 13/16"x4					



Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		1 3/16"	-71	0	0
2	D1.L1.1@4	38"	71	0	0
3	D1.L1.1@4	77 3/16"	-71	1	0
4	D1.L1.1@4	113 15/16"	71	0	0
5	D1.L1.1@4	153 1/8"	-71	1	0

Layout Details : 14 Of 69

Stock:12	Qty:1	Util %:95.51	Thk:0 3/4"	Length:192"	Remaining:8 5/8"
[D2.L1.2@6] 61"x1 [D2.L1.2@5] 61"x1 [D2.L1.1@5] 61"x1					
61"x1 61"x1 61"x1					

D2.L1.2@6 61"	D2.L1.2@5 61"	D2.L1.1@5 61"	
61 1/8" (90)	122 1/4" (90)	183 3/8" (90)	

Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L1.2@6	61 1/8"	90	0	0
2	D2.L1.2@5	122 1/4"	90	0	0
3	D2.L1.1@5	183 3/8"	90	0	0

Layout Details : 15 Of 69

Stock:12	Qty:9	Util %:95.51	Thk:0 3/4"	Length:192"	Remaining:8 5/8"
[D2.L1.1@5] 61"x3					
61"x3					

D2.L1.1@5 61"	D2.L1.1@5 61"	D2.L1.1@5 61"	
61 1/8" (90)	122 1/4" (90)	183 3/8" (90)	

Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L1.1@5	61 1/8"	90	0	0
2	D2.L1.1@5	122 1/4"	90	0	0
3	D2.L1.1@5	183 3/8"	90	0	0

Layout Details : 16 Of 69

Stock:12	Qty:1	Util %:95.51	Thk:0 3/4"	Length:192"	Remaining:8 5/8"
[D2.L1.1@5] 61"x1 [D2.L1.1@6] 61"x2					
61"x1 61"x2					

D2.L1.1@5 61"	D2.L1.1@6 61"	D2.L1.1@6 61"	
61 1/8" (90)	122 1/4" (90)	183 3/8" (90)	

Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L1.1@5	61 1/8"	90	0	0
2	D2.L1.1@6	122 1/4"	90	0	0
3	D2.L1.1@6	183 3/8"	90	0	0

Layout Details : 17 Of 69

Stock:12	Qty:9	Util %:95.51	Thk:0 3/4"	Length:192"	Remaining:8 5/8"
[D2.L1.1@6] 61"x3					

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Stock:12	Qty:9	Util %:95.51	Thk:0 3/4"	Length:192"	Remaining:8 5/8"
61"x3					

D2.L1.1@6 61"	D2.L1.1@6 61"	D2.L1.1@6 61"	
61 1/8" (90)	122 1/4" (90)	183 3/8" (90)	

Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L1.1@6	61 1/8"	90	0	0
2	D2.L1.1@6	122 1/4"	90	0	0
3	D2.L1.1@6	183 3/8"	90	0	0

Layout Details : 18 Of 69

Stock:12	Qty:1	Util %:95.51	Thk:0 3/4"	Length:192"	Remaining:8 5/8"
[D2.L1.2@8] 61"x1 [D2.L1.2@7] 61"x1 [D2.L1.1@8] 61"x1					
61"x1 61"x1 61"x1					

D2.L1.2@8 61"	D2.L1.2@7 61"	D2.L1.1@8 61"	
61 1/8" (90)	122 1/4" (90)	183 3/8" (90)	

Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L1.2@8	61 1/8"	90	0	0
2	D2.L1.2@7	122 1/4"	90	0	0
3	D2.L1.1@8	183 3/8"	90	0	0

Layout Details : 19 Of 69

Stock:12	Qty:9	Util %:95.51	Thk:0 3/4"	Length:192"	Remaining:8 5/8"
[D2.L1.1@8] 61"x3					
61"x3					

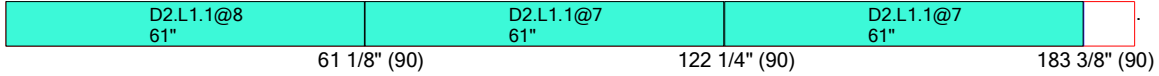
D2.L1.1@8 61"	D2.L1.1@8 61"	D2.L1.1@8 61"	
61 1/8" (90)	122 1/4" (90)	183 3/8" (90)	

Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L1.1@8	61 1/8"	90	0	0
2	D2.L1.1@8	122 1/4"	90	0	0
3	D2.L1.1@8	183 3/8"	90	0	0

Layout Details : 20 Of 69

Stock:12	Qty:1	Util %:95.51	Thk:0 3/4"	Length:192"	Remaining:8 5/8"
[D2.L1.1@8] 61"x1 [D2.L1.1@7] 61"x2					
61"x1 61"x2					

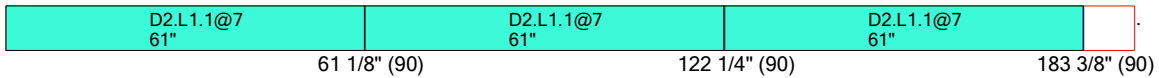


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L1.1@8	61 1/8"	90	0	0
2	D2.L1.1@7	122 1/4"	90	0	0
3	D2.L1.1@7	183 3/8"	90	0	0

Layout Details : 21 Of 69

Stock:12	Qty:9	Util %:95.51	Thk:0 3/4"	Length:192"	Remaining:8 5/8"
[D2.L1.1@7] 61"x3					
61"x3					

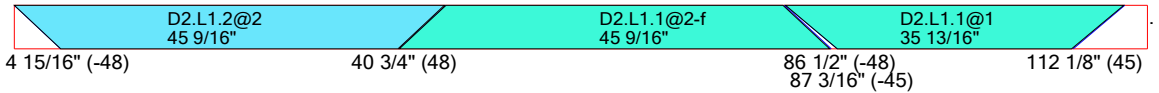


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L1.1@7	61 1/8"	90	0	0
2	D2.L1.1@7	122 1/4"	90	0	0
3	D2.L1.1@7	183 3/8"	90	0	0

Layout Details : 22 Of 69

Stock:9	Qty:1	Util %:100.00	Thk:0 3/4"	Length:120"	Remaining:0"
[D2.L1.2@2] 45 9/16"x1 [D2.L1.1@2] 45 9/16"x1 [D2.L1.1@1] 35 13/16"x1					
45 9/16"x1 45 9/16"x1 35 13/16"x1					

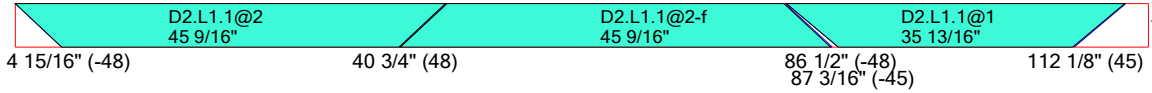


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		4 15/16"	-48	0	0
2	D2.L1.2@2	40 3/4"	48	0	0
3	D2.L1.1@2	86 1/2"	-48	1	0
4		87 3/16"	-45	0	0
5	D2.L1.1@1	112 1/8"	45	0	0

Layout Details : 23 Of 69

Stock:9	Qty:14	Util %:100.00	Thk:0 3/4"	Length:120"	Remaining:0"
[D2.L1.1@2] 45 9/16"x2 [D2.L1.1@1] 35 13/16"x1					
45 9/16"x2 35 13/16"x1					

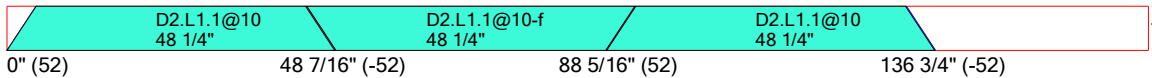


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		4 15/16"	-48	0	0
2	D2.L1.1@2	40 3/4"	48	0	0
3	D2.L1.1@2	86 1/2"	-48	1	0
4		87 3/16"	-45	0	0
5	D2.L1.1@1	112 1/8"	45	0	0

Layout Details : 24 Of 69

Stock:11	Qty:9	Util %:100.00	Thk:0 3/4"	Length:168"	Remaining:30 13/16"
[D2.L1.1@10] 48 1/4"x3					
48 1/4"x3					

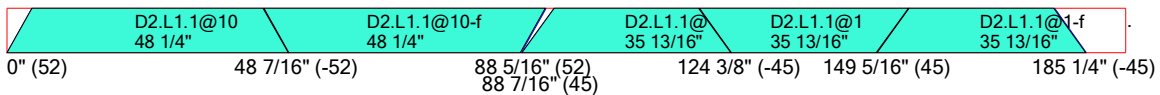


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	52	0	0
2	D2.L1.1@10	48 7/16"	-52	0	0
3	D2.L1.1@10	88 5/16"	52	1	0
4	D2.L1.1@10	136 3/4"	-52	0	0

Layout Details : 25 Of 69

Stock:12	Qty:1	Util %:99.03	Thk:0 3/4"	Length:192"	Remaining:1 7/8"
[D2.L1.1@10] 48 1/4"x2 [D2.L1.1@1] 35 13/16"x3					
48 1/4"x2 35 13/16"x3					

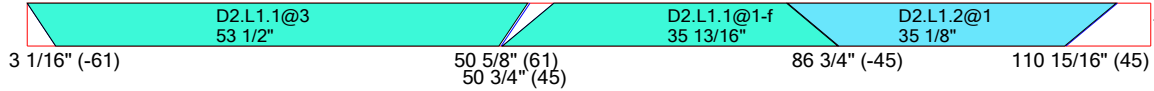


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	52	0	0
2	D2.L1.1@10	48 7/16"	-52	0	0
3	D2.L1.1@10	88 5/16"	52	1	0
4		88 7/16"	45	0	0
5	D2.L1.1@1	124 3/8"	-45	1	0
6	D2.L1.1@1	149 5/16"	45	0	0
7	D2.L1.1@1	185 1/4"	-45	1	0

Layout Details : 26 Of 69

Stock:9	Qty:1	Util %:99.89	Thk:0 3/4"	Length:120"	Remaining:0 1/8"
[D2.L1.1@3] 53 1/2"x1 [D2.L1.1@1] 35 13/16"x1 [D2.L1.2@1] 35 1/8"x1					
53 1/2"x1 35 13/16"x1 35 1/8"x1					

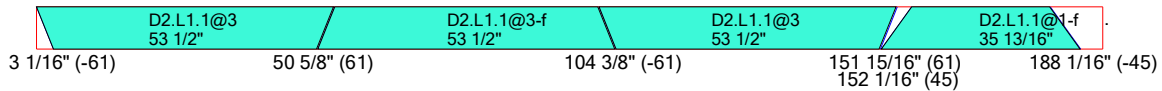


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		3 1/16"	-61	0	0
2	D2.L1.1@3	50 5/8"	61	0	0
3		50 3/4"	45	0	0
4	D2.L1.1@1	86 3/4"	-45	1	0
5	D2.L1.2@1	110 15/16"	45	0	0

Layout Details : 27 Of 69

Stock:12	Qty:9	Util %:99.88	Thk:0 3/4"	Length:192"	Remaining:0 1/4"
[D2.L1.1@3] 53 1/2"x3 [D2.L1.1@1] 35 13/16"x1					
53 1/2"x3 35 13/16"x1					

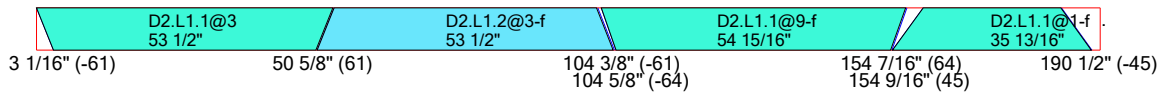


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		3 1/16"	-61	0	0
2	D2.L1.1@3	50 5/8"	61	0	0
3	D2.L1.1@3	104 3/8"	-61	1	0
4	D2.L1.1@3	151 15/16"	61	0	0
5		152 1/16"	45	0	0
6	D2.L1.1@1	188 1/16"	-45	1	0

Layout Details : 28 Of 69

Stock:12	Qty:1	Util %:100.00	Thk:0 3/4"	Length:192"	Remaining:0"
[D2.L1.1@3] 53 1/2"x1 [D2.L1.2@3] 53 1/2"x1 [D2.L1.1@9] 54 15/16"x1 [D2.L1.1@1] 35 13/16"x1					
53 1/2"x1 53 1/2"x1 54 15/16"x1 35 13/16"x1					



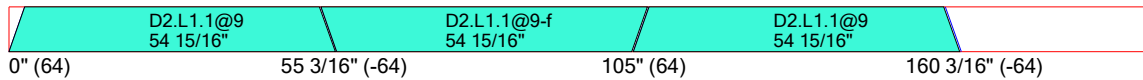
Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		3 1/16"	-61	0	0

No.	Name	Length	Angle	Flipped	Rotated (180)
2	D2.L1.1@3	50 5/8"	61	0	0
3	D2.L1.2@3	104 3/8"	-61	1	0
4		104 5/8"	-64	0	0
5	D2.L1.1@9	154 7/16"	64	1	0
6		154 9/16"	45	0	0
7	D2.L1.1@1	190 1/2"	-45	1	0

Layout Details : 29 Of 69

Stock:12	Qty:9	Util %:100.00	Thk:0 3/4"	Length:192"	Remaining:31 1/16"
[D2.L1.1@9] 54 15/16"x3					
54 15/16"x3					

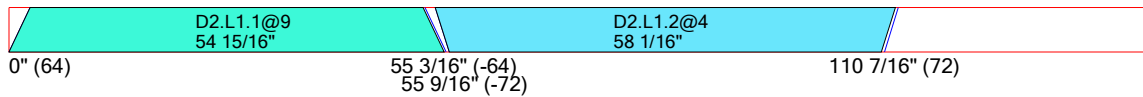


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	64	0	0
2	D2.L1.1@9	55 3/16"	-64	0	0
3	D2.L1.1@9	105"	64	1	0
4	D2.L1.1@9	160 3/16"	-64	0	0

Layout Details : 30 Of 69

Stock:10	Qty:1	Util %:100.00	Thk:0 3/4"	Length:144"	Remaining:31 1/2"
[D2.L1.1@9] 54 15/16"x1 [D2.L1.2@4] 58 1/16"x1					
54 15/16"x1 58 1/16"x1					

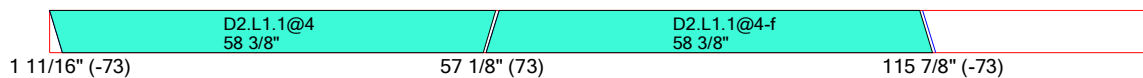


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	64	0	0
2	D2.L1.1@9	55 3/16"	-64	0	0
3		55 9/16"	-72	0	0
4	D2.L1.2@4	110 7/16"	72	0	0

Layout Details : 31 Of 69

Stock:10	Qty:14	Util %:100.00	Thk:0 3/4"	Length:144"	Remaining:27 5/16"
[D2.L1.1@4] 58 3/8"x2					
58 3/8"x2					



Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		1 11/16"	-73	0	0
2	D2.L1.1@4	57 1/8"	73	0	0
3	D2.L1.1@4	115 7/8"	-73	1	0

Layout Details : 32 Of 69

Stock:21	Qty:1	Util %:100.00	Thk:0 3/4"	Length:120"	Remaining:37 3/4"
[D1.L1.1@8] 41"x2					
41"x2					

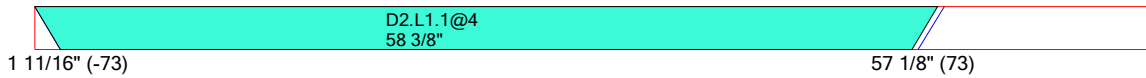


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L1.1@8	41 1/8"	90	0	0
2	D1.L1.1@8	82 1/4"	90	0	0

Layout Details : 33 Of 69

Stock:7	Qty:1	Util %:82.22	Thk:0 3/4"	Length:72"	Remaining:12 13/16"
[D2.L1.1@4] 58 3/8"x1					
58 3/8"x1					

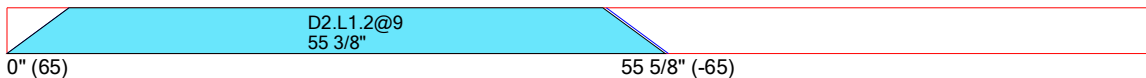


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		1 11/16"	-73	0	0
2	D2.L1.1@4	57 1/8"	73	0	0

Layout Details : 34 Of 69

Stock:26	Qty:1	Util %:100.00	Thk:0 3/4"	Length:96"	Remaining:40 1/16"
[D2.L1.2@9] 55 3/8"x1					
55 3/8"x1					

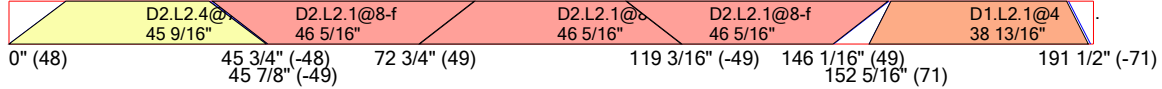


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	65	0	0
2	D2.L1.2@9	55 5/8"	-65	0	0

Layout Details : 35 Of 69

Stock:60	Qty:1	Util %:99.95	Thk:0 5/8"	Length:192"	Remaining:0 1/16"
[D2.L2.4@7] 45 9/16"x1 [D2.L2.1@8] 46 5/16"x3 [D1.L2.1@4] 38 13/16"x1					
45 9/16"x1 46 5/16"x3 38 13/16"x1					

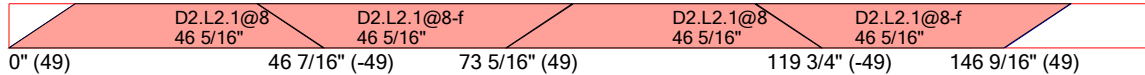


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	48	0	0
2	D2.L2.4@7	45 3/4"	-48	0	0
3		45 7/8"	-49	0	0
4	D2.L2.1@8	72 3/4"	49	1	0
5	D2.L2.1@8	119 3/16"	-49	0	0
6	D2.L2.1@8	146 1/16"	49	1	0
7		152 5/16"	71	0	0
8	D1.L2.1@4	191 1/2"	-71	0	0

Layout Details : 36 Of 69

Stock:59	Qty:3	Util %:93.42	Thk:0 5/8"	Length:168"	Remaining:11 1/16"
[D2.L2.1@8] 46 5/16"x4					
46 5/16"x4					

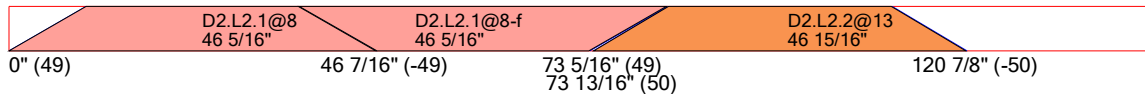


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	49	0	0
2	D2.L2.1@8	46 7/16"	-49	0	0
3	D2.L2.1@8	73 5/16"	49	1	0
4	D2.L2.1@8	119 3/4"	-49	0	0
5	D2.L2.1@8	146 9/16"	49	1	0

Layout Details : 37 Of 69

Stock:58	Qty:1	Util %:100.00	Thk:0 5/8"	Length:144"	Remaining:22 13/16"
[D2.L2.1@8] 46 5/16"x2 [D2.L2.2@13] 46 15/16"x1					
46 5/16"x2 46 15/16"x1					

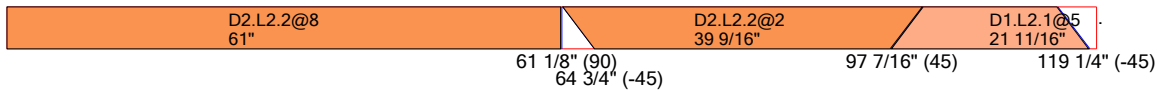


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	49	0	0
2	D2.L2.1@8	46 7/16"	-49	0	0
3	D2.L2.1@8	73 5/16"	49	1	0
4		73 13/16"	50	0	0
5	D2.L2.2@13	120 7/8"	-50	0	0

Layout Details : 38 Of 69

Stock:33	Qty:1	Util %:99.49	Thk:0 5/8"	Length:120"	Remaining:0 5/8"
[D2.L2.2@8] 61"x1 [D2.L2.2@2] 39 9/16"x1 [D1.L2.1@5] 21 11/16"x1					
61"x1 39 9/16"x1 21 11/16"x1					

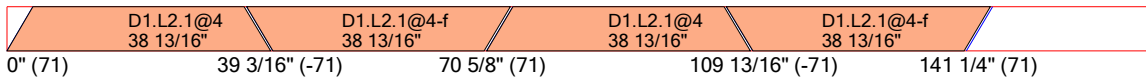


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.2@8	61 1/8"	90	0	0
2		64 3/4"	-45	0	0
3	D2.L2.2@2	97 7/16"	45	0	0
4	D1.L2.1@5	119 1/4"	-45	0	0

Layout Details : 39 Of 69

Stock:59	Qty:2	Util %:100.00	Thk:0 5/8"	Length:168"	Remaining:21 7/16"
[D1.L2.1@4] 38 13/16"x4					
38 13/16"x4					

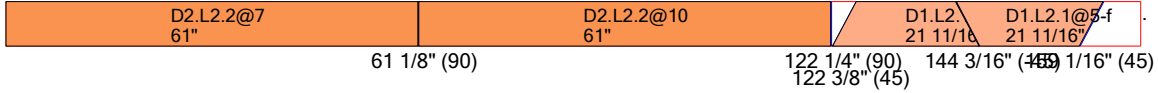


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	71	0	0
2	D1.L2.1@4	39 3/16"	-71	0	0
3	D1.L2.1@4	70 5/8"	71	1	0
4	D1.L2.1@4	109 13/16"	-71	0	0
5	D1.L2.1@4	141 1/4"	71	1	0

Layout Details : 40 Of 69

Stock:35	Qty:1	Util %:96.83	Thk:0 5/8"	Length:168"	Remaining:5 5/16"
[D2.L2.2@7] 61"x1 [D2.L2.2@10] 61"x1 [D1.L2.1@5] 21 11/16"x2					
61"x1 61"x1 21 11/16"x2					

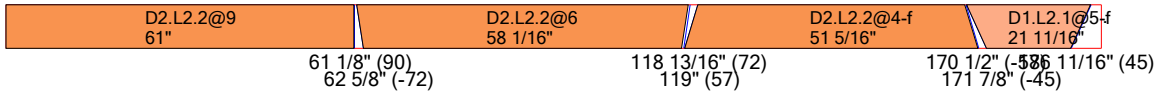


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.2@7	61 1/8"	90	0	0
2	D2.L2.2@10	122 1/4"	90	0	0
3		122 3/8"	45	0	0
4	D1.L2.1@5	144 3/16"	-45	0	0
5	D1.L2.1@5	159 1/16"	45	1	0

Layout Details : 41 Of 69

Stock:36	Qty:1	Util %:100.00	Thk:0 5/8"	Length:192"	Remaining:0"
[D2.L2.2@9] 61"x1	[D2.L2.2@6] 58 1/16"x1	[D2.L2.2@4] 51 5/16"x1	[D1.L2.1@5] 21 11/16"x1		
61"x1	58 1/16"x1	51 5/16"x1	21 11/16"x1		

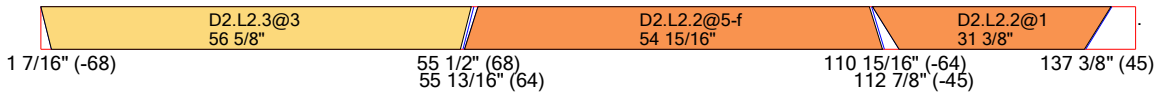


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.2@9	61 1/8"	90	0	0
2		62 5/8"	-72	0	0
3	D2.L2.2@6	118 13/16"	72	0	0
4		119"	57	0	0
5	D2.L2.2@4	170 1/2"	-57	1	0
6		171 7/8"	-45	0	0
7	D1.L2.1@5	186 11/16"	45	1	0

Layout Details : 42 Of 69

Stock:34	Qty:1	Util %:100.00	Thk:0 5/8"	Length:144"	Remaining:0"
[D2.L2.3@3] 56 5/8"x1	[D2.L2.2@5] 54 15/16"x1	[D2.L2.2@1] 31 3/8"x1			
56 5/8"x1	54 15/16"x1	31 3/8"x1			



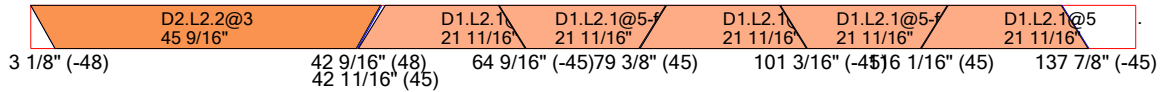
Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		1 7/16"	-68	0	0
2	D2.L2.3@3	55 1/2"	68	0	0
3		55 13/16"	64	0	0
4	D2.L2.2@5	110 15/16"	-64	1	0
5		112 7/8"	-45	0	0

No.	Name	Length	Angle	Flipped	Rotated (180)
6	D2.L2.2@1	137 3/8"	45	0	0

Layout Details : 43 Of 69

Stock:34	Qty:1	Util %:98.38	Thk:0 5/8"	Length:144"	Remaining:2 5/16"
[D2.L2.2@3] 45 9/16"x1 [D1.L2.1@5] 21 11/16"x5					
45 9/16"x1 21 11/16"x5					

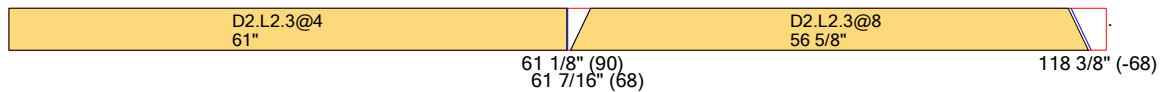


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		3 1/8"	-48	0	0
2	D2.L2.2@3	42 9/16"	48	0	0
3		42 11/16"	45	0	0
4	D1.L2.1@5	64 9/16"	-45	0	0
5	D1.L2.1@5	79 3/8"	45	1	0
6	D1.L2.1@5	101 3/16"	-45	0	0
7	D1.L2.1@5	116 1/16"	45	1	0
8	D1.L2.1@5	137 7/8"	-45	0	0

Layout Details : 44 Of 69

Stock:39	Qty:1	Util %:98.65	Thk:0 5/8"	Length:120"	Remaining:1 5/8"
[D2.L2.3@4] 61"x1 [D2.L2.3@8] 56 5/8"x1					
61"x1 56 5/8"x1					

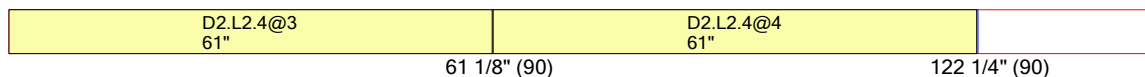


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.3@4	61 1/8"	90	0	0
2		61 7/16"	68	0	0
3	D2.L2.3@8	118 3/8"	-68	0	0

Layout Details : 45 Of 69

Stock:52	Qty:1	Util %:100.00	Thk:0 5/8"	Length:144"	Remaining:21 3/4"
[D2.L2.4@3] 61"x1 [D2.L2.4@4] 61"x1					
61"x1 61"x1					



Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.4@3	61 1/8"	90	0	0
2	D2.L2.4@4	122 1/4"	90	0	0

Layout Details : 46 Of 69

Stock:52	Qty:1	Util %:99.57	Thk:0 5/8"	Length:144"	Remaining:0 5/8"
[D2.L2.2@11] 61"x1 [D1.L2.1@2] 41"x2					
61"x1 41"x2					

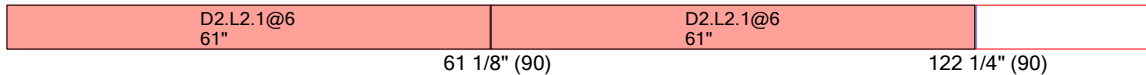


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.2@11	61 1/8"	90	0	0
2	D1.L2.1@2	102 1/4"	90	0	0
3	D1.L2.1@2	143 3/8"	90	0	0

Layout Details : 47 Of 69

Stock:46	Qty:8	Util %:100.00	Thk:0 5/8"	Length:144"	Remaining:21 3/4"
[D2.L2.1@6] 61"x2					
61"x2					

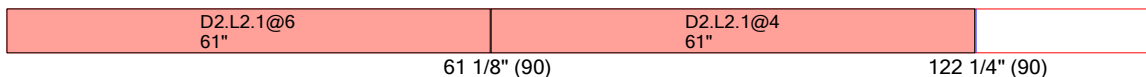


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.1@6	61 1/8"	90	0	0
2	D2.L2.1@6	122 1/4"	90	0	0

Layout Details : 48 Of 69

Stock:46	Qty:1	Util %:100.00	Thk:0 5/8"	Length:144"	Remaining:21 3/4"
[D2.L2.1@6] 61"x1 [D2.L2.1@4] 61"x1					
61"x1 61"x1					

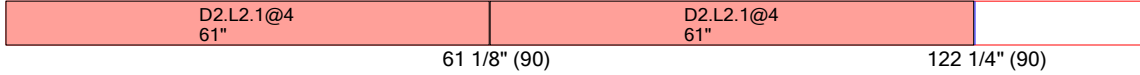


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.1@6	61 1/8"	90	0	0
2	D2.L2.1@4	122 1/4"	90	0	0

Layout Details : 49 Of 69

Stock:46	Qty:8	Util %:100.00	Thk:0 5/8"	Length:144"	Remaining:21 3/4"
[D2.L2.1@4] 61"x2					
61"x2					

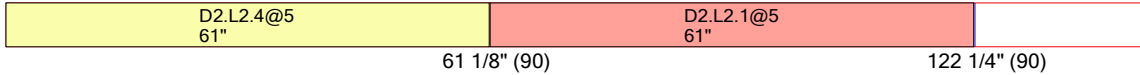


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.1@4	61 1/8"	90	0	0
2	D2.L2.1@4	122 1/4"	90	0	0

Layout Details : 50 Of 69

Stock:46	Qty:1	Util %:100.00	Thk:0 5/8"	Length:144"	Remaining:21 3/4"
[D2.L2.4@5] 61"x1 [D2.L2.1@5] 61"x1					
61"x1 61"x1					

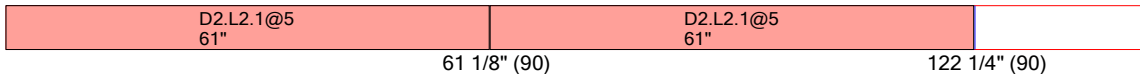


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.4@5	61 1/8"	90	0	0
2	D2.L2.1@5	122 1/4"	90	0	0

Layout Details : 51 Of 69

Stock:46	Qty:8	Util %:100.00	Thk:0 5/8"	Length:144"	Remaining:21 3/4"
[D2.L2.1@5] 61"x2					
61"x2					

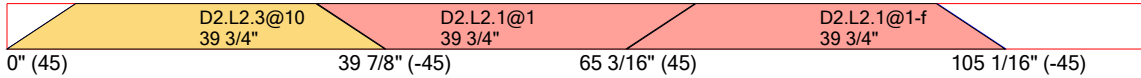


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.1@5	61 1/8"	90	0	0
2	D2.L2.1@5	122 1/4"	90	0	0

Layout Details : 52 Of 69

Stock:45	Qty:1	Util %:87.88	Thk:0 5/8"	Length:120"	Remaining:14 9/16"
[D2.L2.3@10] 39 3/4"x1 [D2.L2.1@1] 39 3/4"x2					
39 3/4"x1 39 3/4"x2					

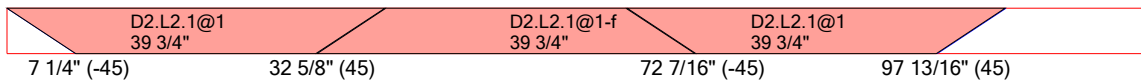


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	45	0	0
2	D2.L2.3@10	39 7/8"	-45	0	0
3	D2.L2.1@1	65 3/16"	45	0	0
4	D2.L2.1@1	105 1/16"	-45	1	0

Layout Details : 53 Of 69

Stock:45	Qty:5	Util %:87.88	Thk:0 5/8"	Length:120"	Remaining:14 9/16"
[D2.L2.1@1] 39 3/4"x3					
39 3/4"x3					

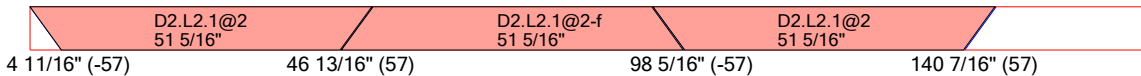


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		7 1/4"	-45	0	0
2	D2.L2.1@1	32 5/8"	45	0	0
3	D2.L2.1@1	72 7/16"	-45	1	0
4	D2.L2.1@1	97 13/16"	45	0	0

Layout Details : 54 Of 69

Stock:47	Qty:5	Util %:100.00	Thk:0 5/8"	Length:168"	Remaining:22 5/16"
[D2.L2.1@2] 51 5/16"x3					
51 5/16"x3					

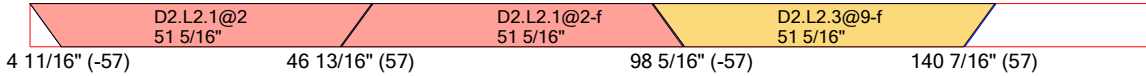


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		4 11/16"	-57	0	0
2	D2.L2.1@2	46 13/16"	57	0	0
3	D2.L2.1@2	98 5/16"	-57	1	0
4	D2.L2.1@2	140 7/16"	57	0	0

Layout Details : 55 Of 69

Stock:47	Qty:1	Util %:100.00	Thk:0 5/8"	Length:168"	Remaining:22 5/16"
[D2.L2.1@2] 51 5/16"x2 [D2.L2.3@9] 51 5/16"x1					
51 5/16"x2 51 5/16"x1					

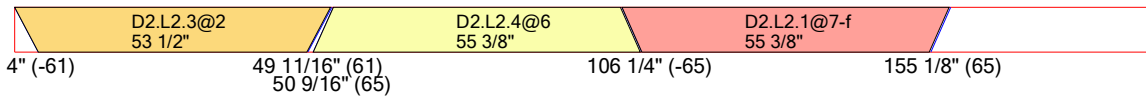


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		4 11/16"	-57	0	0
2	D2.L2.1@2	46 13/16"	57	0	0
3	D2.L2.1@2	98 5/16"	-57	1	0
4	D2.L2.3@9	140 7/16"	57	1	0

Layout Details : 56 Of 69

Stock:48	Qty:1	Util %:100.00	Thk:0 5/8"	Length:192"	Remaining:33"
[D2.L2.3@2] 53 1/2"x1 [D2.L2.4@6] 55 3/8"x1 [D2.L2.1@7] 55 3/8"x1					
53 1/2"x1 55 3/8"x1 55 3/8"x1					

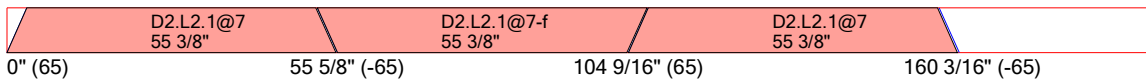


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		4"	-61	0	0
2	D2.L2.3@2	49 11/16"	61	0	0
3		50 9/16"	65	0	0
4	D2.L2.4@6	106 1/4"	-65	0	0
5	D2.L2.1@7	155 1/8"	65	1	0

Layout Details : 57 Of 69

Stock:48	Qty:5	Util %:100.00	Thk:0 5/8"	Length:192"	Remaining:31"
[D2.L2.1@7] 55 3/8"x3					
55 3/8"x3					



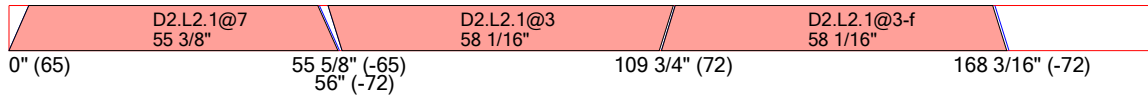
Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	65	0	0
2	D2.L2.1@7	55 5/8"	-65	0	0
3	D2.L2.1@7	104 9/16"	65	1	0
4	D2.L2.1@7	160 3/16"	-65	0	0

Layout Details : 58 Of 69

Stock:48	Qty:1	Util %:100.00	Thk:0 5/8"	Length:192"	Remaining:23 1/8"
[D2.L2.1@7] 55 3/8"x1 [D2.L2.1@3] 58 1/16"x2					

Stock:48	Qty:1	Util %:100.00	Thk:0 5/8"	Length:192"	Remaining:23 1/8"
55 3/8"x1 58 1/16"x2					

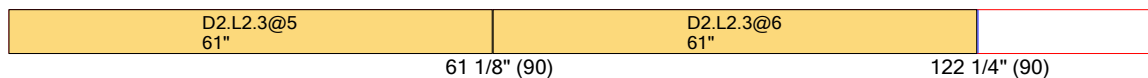


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	65	0	0
2	D2.L2.1@7	55 5/8"	-65	0	0
3		56"	-72	0	0
4	D2.L2.1@3	109 3/4"	72	0	0
5	D2.L2.1@3	168 3/16"	-72	1	0

Layout Details : 59 Of 69

Stock:40	Qty:1	Util %:100.00	Thk:0 5/8"	Length:144"	Remaining:21 3/4"
[D2.L2.3@5] 61"x1 [D2.L2.3@6] 61"x1					
61"x1 61"x1					

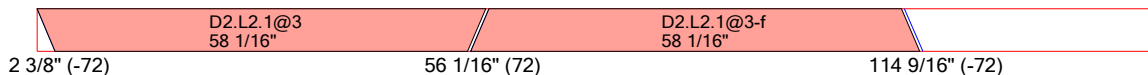


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.3@5	61 1/8"	90	0	0
2	D2.L2.3@6	122 1/4"	90	0	0

Layout Details : 60 Of 69

Stock:46	Qty:7	Util %:100.00	Thk:0 5/8"	Length:144"	Remaining:28 11/16"
[D2.L2.1@3] 58 1/16"x2					
58 1/16"x2					



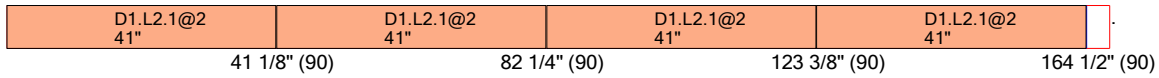
Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		2 3/8"	-72	0	0
2	D2.L2.1@3	56 1/16"	72	0	0
3	D2.L2.1@3	114 9/16"	-72	1	0

Layout Details : 61 Of 69

Stock:53	Qty:2	Util %:97.92	Thk:0 5/8"	Length:168"	Remaining:3 1/2"
[D1.L2.1@2] 41"x4					

Stock:53	Qty:2	Util %:97.92	Thk:0 5/8"	Length:168"	Remaining:3 1/2"
41"x4					

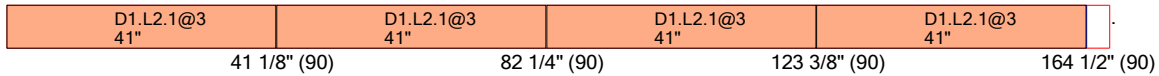


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L2.1@2	41 1/8"	90	0	0
2	D1.L2.1@2	82 1/4"	90	0	0
3	D1.L2.1@2	123 3/8"	90	0	0
4	D1.L2.1@2	164 1/2"	90	0	0

Layout Details : 62 Of 69

Stock:53	Qty:2	Util %:97.92	Thk:0 5/8"	Length:168"	Remaining:3 1/2"
[D1.L2.1@3] 41"x4					
41"x4					

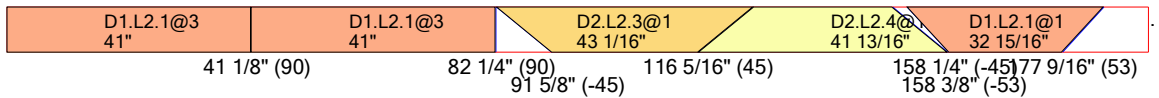


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L2.1@3	41 1/8"	90	0	0
2	D1.L2.1@3	82 1/4"	90	0	0
3	D1.L2.1@3	123 3/8"	90	0	0
4	D1.L2.1@3	164 1/2"	90	0	0

Layout Details : 63 Of 69

Stock:54	Qty:1	Util %:96.18	Thk:0 5/8"	Length:192"	Remaining:7 5/16"
[D1.L2.1@3] 41"x2 [D2.L2.3@1] 43 1/16"x1 [D2.L2.4@1] 41 13/16"x1 [D1.L2.1@1] 32 15/16"x1					
41"x2 43 1/16"x1 41 13/16"x1 32 15/16"x1					

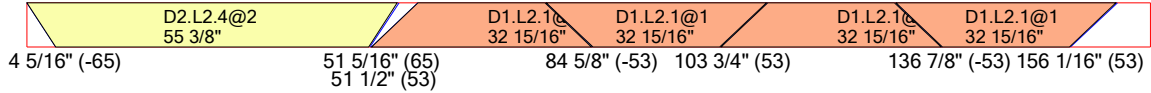


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L2.1@3	41 1/8"	90	0	0
2	D1.L2.1@3	82 1/4"	90	0	0
3		91 5/8"	-45	0	0
4	D2.L2.3@1	116 5/16"	45	0	0
5	D2.L2.4@1	158 1/4"	-45	1	0
6		158 3/8"	-53	0	0
7	D1.L2.1@1	177 9/16"	53	0	0

Layout Details : 64 Of 69

Stock:53	Qty:1	Util %:100.00	Thk:0 5/8"	Length:168"	Remaining:0"
[D2.L2.4@2] 55 3/8"x1 [D1.L2.1@1] 32 15/16"x4					
55 3/8"x1 32 15/16"x4					

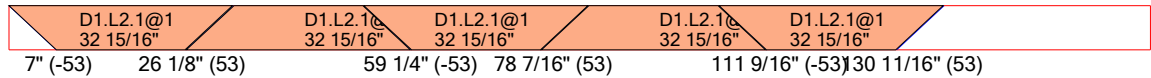


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		4 5/16"	-65	0	0
2	D2.L2.4@2	51 5/16"	65	0	0
3		51 1/2"	53	0	0
4	D1.L2.1@1	84 5/8"	-53	1	0
5	D1.L2.1@1	103 3/4"	53	0	0
6	D1.L2.1@1	136 7/8"	-53	1	0
7	D1.L2.1@1	156 1/16"	53	0	0

Layout Details : 65 Of 69

Stock:53	Qty:1	Util %:100.00	Thk:0 5/8"	Length:168"	Remaining:29 1/2"
[D1.L2.1@1] 32 15/16"x5					
32 15/16"x5					

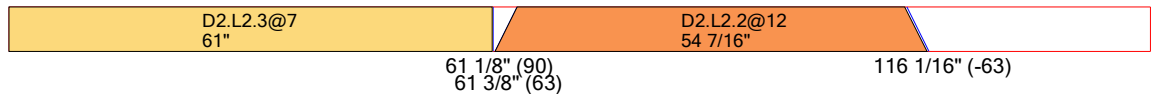


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		7"	-53	0	0
2	D1.L2.1@1	26 1/8"	53	0	0
3	D1.L2.1@1	59 1/4"	-53	1	0
4	D1.L2.1@1	78 7/16"	53	0	0
5	D1.L2.1@1	111 9/16"	-53	1	0
6	D1.L2.1@1	130 11/16"	53	0	0

Layout Details : 66 Of 69

Stock:40	Qty:1	Util %:100.00	Thk:0 5/8"	Length:144"	Remaining:27 15/16"
[D2.L2.3@7] 61"x1 [D2.L2.2@12] 54 7/16"x1					
61"x1 54 7/16"x1					

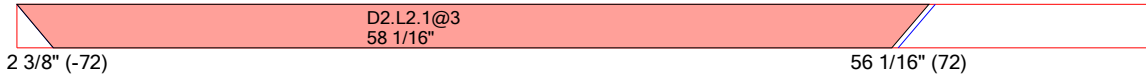


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L2.3@7	61 1/8"	90	0	0
2		61 3/8"	63	0	0
3	D2.L2.2@12	116 1/16"	-63	0	0

Layout Details : 67 Of 69

Stock:43	Qty:1	Util %:81.71	Thk:0 5/8"	Length:72"	Remaining:13 3/16"
[D2.L2.1@3] 58 1/16"x1					
58 1/16"x1					

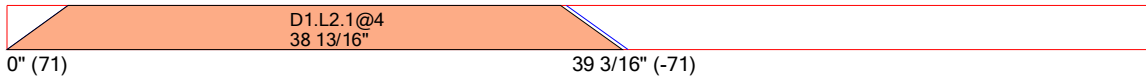


Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		2 3/8"	-72	0	0
2	D2.L2.1@3	56 1/16"	72	0	0

Layout Details : 68 Of 69

Stock:55	Qty:1	Util %:100.00	Thk:0 5/8"	Length:72"	Remaining:32 7/16"
[D1.L2.1@4] 38 13/16"x1					
38 13/16"x1					



Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	71	0	0
2	D1.L2.1@4	39 3/16"	-71	0	0

Layout Details : 69 Of 69

Stock:31	Qty:1	Util %:100.00	Thk:0 5/8"	Length:72"	Remaining:50 1/16"
[D1.L2.1@5] 21 11/16"x1					
21 11/16"x1					



Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	45	0	0
2	D1.L2.1@5	21 13/16"	-45	0	0

Offcut Details

Name	Length	Width	Qty	Material	Thk	Remarks
Off_24_30 13/16"_5 1/2"	30 13/16"	5 1/2"	9	US	0 3/4"	
Off_29_31 1/16"_5 1/2"	31 1/16"	5 1/2"	9	US	0 3/4"	
Off_30_31 1/2"_5 1/2"	31 1/2"	5 1/2"	1	US	0 3/4"	
Off_31_27 5/16"_5 1/2"	27 5/16"	5 1/2"	14	US	0 3/4"	
Off_32_37 3/4"_9 1/4"	37 3/4"	9 1/4"	1	US	0 3/4"	
Off_34_40 1/16"_11 1/4"	40 1/16"	11 1/4"	1	US	0 3/4"	
Off_37_22 13/16"_11 1/4"	22 13/16"	11 1/4"	1	US	0 5/8"	
Off_39_21 7/16"_11 1/4"	21 7/16"	11 1/4"	2	US	0 5/8"	
Off_45_21 3/4"_9 1/4"	21 3/4"	9 1/4"	1	US	0 5/8"	
Off_47_21 3/4"_7 1/4"	21 3/4"	7 1/4"	8	US	0 5/8"	
Off_48_21 3/4"_7 1/4"	21 3/4"	7 1/4"	1	US	0 5/8"	
Off_49_21 3/4"_7 1/4"	21 3/4"	7 1/4"	8	US	0 5/8"	
Off_50_21 3/4"_7 1/4"	21 3/4"	7 1/4"	1	US	0 5/8"	
Off_51_21 3/4"_7 1/4"	21 3/4"	7 1/4"	8	US	0 5/8"	
Off_54_22 5/16"_7 1/4"	22 5/16"	7 1/4"	5	US	0 5/8"	
Off_55_22 5/16"_7 1/4"	22 5/16"	7 1/4"	1	US	0 5/8"	
Off_56_33"_7 1/4"	33"	7 1/4"	1	US	0 5/8"	
Off_57_31"_7 1/4"	31"	7 1/4"	5	US	0 5/8"	
Off_58_23 1/8"_7 1/4"	23 1/8"	7 1/4"	1	US	0 5/8"	
Off_59_21 3/4"_5 1/2"	21 3/4"	5 1/2"	1	US	0 5/8"	
Off_60_28 11/16"_7 1/4"	28 11/16"	7 1/4"	7	US	0 5/8"	
Off_65_29 1/2"_9 1/4"	29 1/2"	9 1/4"	1	US	0 5/8"	
Off_66_27 15/16"_5 1/2"	27 15/16"	5 1/2"	1	US	0 5/8"	
Off_68_32	32 7/16"	11 1/4"	1	US	0 5/8"	

Name	Length	Width	Qty	Material	Thk	Remarks
7/16" _11 1/4"						
Off_69_50 1/16" _3 1/2"	50 1/16"	3 1/2"	1	US	0 5/8"	

Strip Made Details

Name	Req. Qty	Made Qty	Layout
D1.L1.1@1	10	10	5_2,6_1,7_7
D1.L1.1@2	10	10	9_4,10_5,12_1
D1.L1.1@3	10	10	3_5,4_5
D1.L1.1@4	10	10	12_2,13_8
D1.L1.1@5	10	10	3_10
D1.L1.1@6	10	10	4_10
D1.L1.1@7	10	10	5_8,6_2
D1.L1.1@8	10	10	11_8,32_2
D1.L1.1@9	10	10	1_6,2_4
D1.L2.1@1	10	10	63_1,64_4,65_5
D1.L2.1@2	10	10	46_2,61_8
D1.L2.1@3	10	10	62_8,63_2
D1.L2.1@4	10	10	35_1,39_8,68_1
D1.L2.1@5	10	10	38_1,40_2,41_1,43_5,69_1
D2.L1.1@1	29	29	22_1,23_14,25_3,26_1,27_9,2 8_1
D2.L1.1@2	29	29	22_1,23_28
D2.L1.1@3	29	29	26_1,27_27,28_1
D2.L1.1@4	29	29	31_28,33_1
D2.L1.1@5	29	29	14_1,15_27,16_1
D2.L1.1@6	29	29	16_2,17_27
D2.L1.1@7	29	29	20_2,21_27
D2.L1.1@8	29	29	18_1,19_27,20_1
D2.L1.1@9	29	29	28_1,29_27,30_1
D2.L1.1@10	29	29	24_27,25_2
D2.L1.1@11	29	29	6_1,7_28
D2.L1.1@12	29	29	8_28,9_1
D2.L1.2@1	1	1	26_1
D2.L1.2@2	1	1	22_1
D2.L1.2@3	1	1	28_1
D2.L1.2@4	1	1	30_1
D2.L1.2@5	1	1	14_1
D2.L1.2@6	1	1	14_1
D2.L1.2@7	1	1	18_1
D2.L1.2@8	1	1	18_1
D2.L1.2@9	1	1	34_1
D2.L1.2@10	1	1	1_1
D2.L2.1@1	17	17	52_2,53_15
D2.L2.1@2	17	17	54_15,55_2
D2.L2.1@3	17	17	58_2,60_14,67_1
D2.L2.1@4	17	17	48_1,49_16

Name	Req. Qty	Made Qty	Layout
D2.L2.1@5	17	17	50_1,51_16
D2.L2.1@6	17	17	47_16,48_1
D2.L2.1@7	17	17	56_1,57_15,58_1
D2.L2.1@8	17	17	35_3,36_12,37_2
D2.L2.2@1	1	1	42_1
D2.L2.2@2	1	1	38_1
D2.L2.2@3	1	1	43_1
D2.L2.2@4	1	1	41_1
D2.L2.2@5	1	1	42_1
D2.L2.2@6	1	1	41_1
D2.L2.2@7	1	1	40_1
D2.L2.2@8	1	1	38_1
D2.L2.2@9	1	1	41_1
D2.L2.2@10	1	1	40_1
D2.L2.2@11	1	1	46_1
D2.L2.2@12	1	1	66_1
D2.L2.2@13	1	1	37_1
D2.L2.3@1	1	1	63_1
D2.L2.3@2	1	1	56_1
D2.L2.3@3	1	1	42_1
D2.L2.3@4	1	1	44_1
D2.L2.3@5	1	1	59_1
D2.L2.3@6	1	1	59_1
D2.L2.3@7	1	1	66_1
D2.L2.3@8	1	1	44_1
D2.L2.3@9	1	1	55_1
D2.L2.3@10	1	1	52_1
D2.L2.4@1	1	1	63_1
D2.L2.4@2	1	1	64_1
D2.L2.4@3	1	1	45_1
D2.L2.4@4	1	1	45_1
D2.L2.4@5	1	1	50_1
D2.L2.4@6	1	1	56_1
D2.L2.4@7	1	1	35_1

Strip Balance Details

Name	Top Length	Base Length	Width	Angle	Trapezium	Req. Qty	Bal. Qty
D1.L1.1@1	24 3/16"	17 3/16"	3 1/2"	-45	1	10	0
D1.L1.1@2	30 3/4"	24 7/16"	3 1/2"	-48	1	10	0
D1.L1.1@3	35 5/8"	31 5/8"	3 1/2"	-60	1	10	0
D1.L1.1@4	38 13/16"	36 7/16"	3 1/2"	-71	1	10	0
D1.L1.1@5	41"	41"	3 1/2"	90	0	10	0
D1.L1.1@6	41"	41"	3 1/2"	90	0	10	0
D1.L1.1@7	41"	41"	3 1/2"	90	0	10	0
D1.L1.1@8	41"	41"	9 1/4"	90	0	10	0
D1.L1.1@9	18 9/16"	31 3/16"	7 1/4"	49	1	10	0

Name	Top Length	Base Length	Width	Angle	Trapezium	Req. Qty	Bal. Qty
D1.L2.1@1	32 15/16"	19"	9 1/4"	-53	1	10	0
D1.L2.1@2	41"	41"	9 1/4"	90	0	10	0
D1.L2.1@3	41"	41"	9 1/4"	90	0	10	0
D1.L2.1@4	31 1/16"	38 13/16"	11 1/4"	71	1	10	0
D1.L2.1@5	14 11/16"	21 11/16"	3 1/2"	45	1	10	0
D2.L1.1@1	35 13/16"	24 13/16"	5 1/2"	-45	1	29	0
D2.L1.1@2	45 9/16"	35 11/16"	5 1/2"	-48	1	29	0
D2.L1.1@3	53 1/2"	47 3/8"	5 1/2"	-61	1	29	0
D2.L1.1@4	58 3/8"	55"	5 1/2"	-73	1	29	0
D2.L1.1@5	61"	61"	5 1/2"	90	0	29	0
D2.L1.1@6	61"	61"	5 1/2"	90	0	29	0
D2.L1.1@7	61"	61"	5 1/2"	90	0	29	0
D2.L1.1@8	61"	61"	5 1/2"	90	0	29	0
D2.L1.1@9	49 9/16"	54 15/16"	5 1/2"	64	1	29	0
D2.L1.1@10	39 11/16"	48 1/4"	5 1/2"	52	1	29	0
D2.L1.1@11	32 1/16"	39 1/16"	3 1/2"	45	1	29	0
D2.L1.1@12	22 7/8"	29 7/8"	3 1/2"	45	1	29	0
D2.L1.2@1	35 1/8"	24 1/8"	5 1/2"	-45	1	1	0
D2.L1.2@2	45 9/16"	35 11/16"	5 1/2"	-48	1	1	0
D2.L1.2@3	53 1/2"	47 3/8"	5 1/2"	-61	1	1	0
D2.L1.2@4	58 1/16"	54 1/2"	5 1/2"	-72	1	1	0
D2.L1.2@5	61"	61"	5 1/2"	90	0	1	0
D2.L1.2@6	61"	61"	5 1/2"	90	0	1	0
D2.L1.2@7	61"	61"	5 1/2"	90	0	1	0
D2.L1.2@8	61"	61"	5 1/2"	90	0	1	0
D2.L1.2@9	44 7/8"	55 3/8"	11 1/4"	65	1	1	0
D2.L1.2@10	24 9/16"	39 1/16"	7 1/4"	45	1	1	0
D2.L2.1@1	39 3/4"	25 1/4"	7 1/4"	-45	1	17	0
D2.L2.1@2	51 5/16"	41 7/8"	7 1/4"	-57	1	17	0
D2.L2.1@3	58 1/16"	53 3/8"	7 1/4"	-72	1	17	0
D2.L2.1@4	61"	61"	7 1/4"	90	0	17	0
D2.L2.1@5	61"	61"	7 1/4"	90	0	17	0
D2.L2.1@6	61"	61"	7 1/4"	90	0	17	0
D2.L2.1@7	48 5/8"	55 3/8"	7 1/4"	65	1	17	0
D2.L2.1@8	26 3/4"	46 5/16"	11 1/4"	49	1	17	0
D2.L2.2@1	31 3/8"	24 3/8"	3 1/2"	-45	1	1	0
D2.L2.2@2	39 9/16"	32 9/16"	3 1/2"	-45	1	1	0
D2.L2.2@3	45 9/16"	39 5/16"	3 1/2"	-48	1	1	0
D2.L2.2@4	51 5/16"	46 3/4"	3 1/2"	-57	1	1	0
D2.L2.2@5	54 15/16"	51 1/2"	3 1/2"	-64	1	1	0
D2.L2.2@6	58 1/16"	55 13/16"	3 1/2"	-72	1	1	0
D2.L2.2@7	61"	61"	3 1/2"	90	0	1	0
D2.L2.2@8	61"	61"	3 1/2"	90	0	1	0
D2.L2.2@9	61"	61"	3 1/2"	90	0	1	0
D2.L2.2@10	61"	61"	3 1/2"	90	0	1	0
D2.L2.2@11	61"	61"	9 1/4"	90	0	1	0
D2.L2.2@12	48 7/8"	54 7/16"	5 1/2"	63	1	1	0

Name	Top Length	Base Length	Width	Angle	Trapezium	Req. Qty	Bal. Qty
D2.L2.2@13	28 1/16"	46 15/16"	11 1/4"	50	1	1	0
D2.L2.3@1	43 1/16"	24 9/16"	9 1/4"	-45	1	1	0
D2.L2.3@2	53 1/2"	45 7/16"	7 1/4"	-61	1	1	0
D2.L2.3@3	56 5/8"	53 13/16"	3 1/2"	-68	1	1	0
D2.L2.3@4	61"	61"	5 1/2"	90	0	1	0
D2.L2.3@5	61"	61"	5 1/2"	90	0	1	0
D2.L2.3@6	61"	61"	5 1/2"	90	0	1	0
D2.L2.3@7	61"	61"	5 1/2"	90	0	1	0
D2.L2.3@8	52 3/16"	56 5/8"	5 1/2"	68	1	1	0
D2.L2.3@9	41 7/8"	51 5/16"	7 1/4"	57	1	1	0
D2.L2.3@10	25 1/4"	39 3/4"	7 1/4"	45	1	1	0
D2.L2.4@1	41 13/16"	23 5/16"	9 1/4"	-45	1	1	0
D2.L2.4@2	55 3/8"	46 3/4"	9 1/4"	-65	1	1	0
D2.L2.4@3	61"	61"	9 1/4"	90	0	1	0
D2.L2.4@4	61"	61"	9 1/4"	90	0	1	0
D2.L2.4@5	61"	61"	7 1/4"	90	0	1	0
D2.L2.4@6	48 5/8"	55 3/8"	7 1/4"	65	1	1	0
D2.L2.4@7	25 5/16"	45 9/16"	11 1/4"	48	1	1	0