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PLUS Reels Report

Job Details

Title	Description
File Name	//Server/dev-nirvanatec.com/downloads/plusreels/samples/sample_1.rlj
Project	
Job No.	
Customer	
Customer Id	
Checked By	
Date	Saturday, October 10, 2009

Summary of Optimization Results

Title	Description
No. Of Layouts	14
No. Of. Stocks Used	125
No. Of Disc Req.	25
No. Of Disc Made	25
No. Of. Offcut Made	58
Total Utilization	99.46
Stock Vol. Used	1.694353
Disc Vol. Made	1.566968
Disc Thickness Above Tolerance	1"
Disc Thickness Above Tolerance	1"
Strip Width Tolerance	1"
Strip Length Tolerance	1"
Offcut Size	10"

Stock Details

Name	Length	Width	Qty	Material	Thk	Left Trim	Bottom Trim	Remarks
1	72"	3 1/2"	1000	US	3/4"	0"	0"	
2	96"	3 1/2"	1000	US	3/4"	0"	0"	
3	120"	3 1/2"	1000	US	3/4"	0"	0"	
4	144"	3 1/2"	1000	US	3/4"	0"	0"	
5	168"	3 1/2"	1000	US	3/4"	0"	0"	

Name	Length	Width	Qty	Material	Thk	Left Trim	Bottom Trim	Remarks
6	192"	3 1/2"	1000	US	3/4"	0"	0"	
7	72"	5 1/2"	1000	US	3/4"	0"	0"	
8	96"	5 1/2"	1000	US	3/4"	0"	0"	
9	120"	5 1/2"	1000	US	3/4"	0"	0"	
10	144"	5 1/2"	1000	US	3/4"	0"	0"	
11	168"	5 1/2"	1000	US	3/4"	0"	0"	
12	192"	5 1/2"	1000	US	3/4"	0"	0"	
13	72"	7 1/4"	1000	US	3/4"	0"	0"	
14	96"	7 1/4"	1000	US	3/4"	0"	0"	
15	120"	7 1/4"	1000	US	3/4"	0"	0"	
16	144"	7 1/4"	1000	US	3/4"	0"	0"	
17	168"	7 1/4"	1000	US	3/4"	0"	0"	
18	192"	7 1/4"	1000	US	3/4"	0"	0"	
19	72"	9 1/4"	1000	US	3/4"	0"	0"	
20	96"	9 1/4"	1000	US	3/4"	0"	0"	
21	120"	9 1/4"	1000	US	3/4"	0"	0"	
22	144"	9 1/4"	1000	US	3/4"	0"	0"	
23	168"	9 1/4"	1000	US	3/4"	0"	0"	
24	192"	9 1/4"	1000	US	3/4"	0"	0"	
25	72"	11 1/4"	1000	US	3/4"	0"	0"	
26	96"	11 1/4"	1000	US	3/4"	0"	0"	
27	120"	11 1/4"	1000	US	3/4"	0"	0"	
28	144"	11 1/4"	1000	US	3/4"	0"	0"	
29	168"	11 1/4"	1000	US	3/4"	0"	0"	
30	192"	11 1/4"	1000	US	3/4"	0"	0"	
31	72"	3 1/2"	1000	US	5/8"	0"	0"	
32	96"	3 1/2"	1000	US	5/8"	0"	0"	
33	120"	3 1/2"	1000	US	5/8"	0"	0"	
34	144"	3 1/2"	1000	US	5/8"	0"	0"	
35	168"	3 1/2"	1000	US	5/8"	0"	0"	
36	192"	3 1/2"	1000	US	5/8"	0"	0"	
37	72"	5 1/2"	1000	US	5/8"	0"	0"	
38	96"	5 1/2"	1000	US	5/8"	0"	0"	
39	120"	5 1/2"	1000	US	5/8"	0"	0"	
40	144"	5 1/2"	1000	US	5/8"	0"	0"	
41	168"	5 1/2"	1000	US	5/8"	0"	0"	
42	192"	5 1/2"	1000	US	5/8"	0"	0"	
43	72"	7 1/4"	1000	US	5/8"	0"	0"	
44	96"	7 1/4"	1000	US	5/8"	0"	0"	
45	120"	7 1/4"	1000	US	5/8"	0"	0"	
46	144"	7 1/4"	1000	US	5/8"	0"	0"	
47	168"	7 1/4"	1000	US	5/8"	0"	0"	
48	192"	7 1/4"	1000	US	5/8"	0"	0"	
49	72"	9 1/4"	1000	US	5/8"	0"	0"	
50	96"	9 1/4"	1000	US	5/8"	0"	0"	
51	120"	9 1/4"	1000	US	5/8"	0"	0"	
52	144"	9 1/4"	1000	US	5/8"	0"	0"	

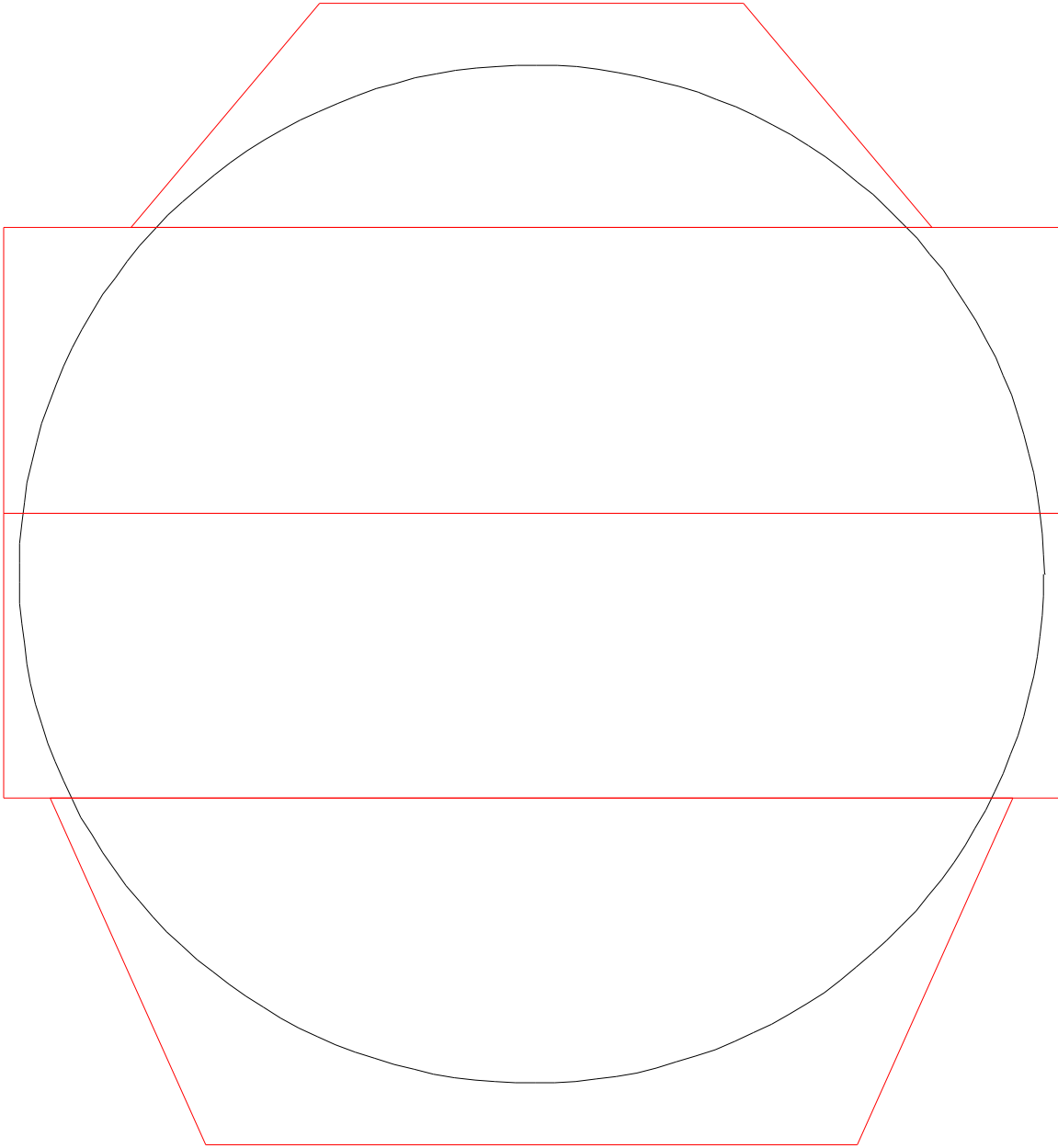
Name	Length	Width	Qty	Material	Thk	Left Trim	Bottom Trim	Remarks
53	168"	9 1/4"	1000	US	5/8"	0"	0"	
54	192"	9 1/4"	1000	US	5/8"	0"	0"	
55	72"	11 1/4"	1000	US	5/8"	0"	0"	
56	96"	11 1/4"	1000	US	5/8"	0"	0"	
57	120"	11 1/4"	1000	US	5/8"	0"	0"	
58	144"	11 1/4"	1000	US	5/8"	0"	0"	
59	168"	11 1/4"	1000	US	5/8"	0"	0"	
60	192"	11 1/4"	1000	US	5/8"	0"	0"	

Disc Details

Name	Diameter	Qty	Material	Thk	Made Thk	Remarks	No. Of Layers
D1	35"	10	US	2 1/2"	2 1/2"		1
D2	45"	15	US	3"	2 1/4"		1

Layer Details : of Disc D1 - 1/1

Name:D1.L1	Diameter:35"	Thk:5/8"	Qty:40	Remarks:
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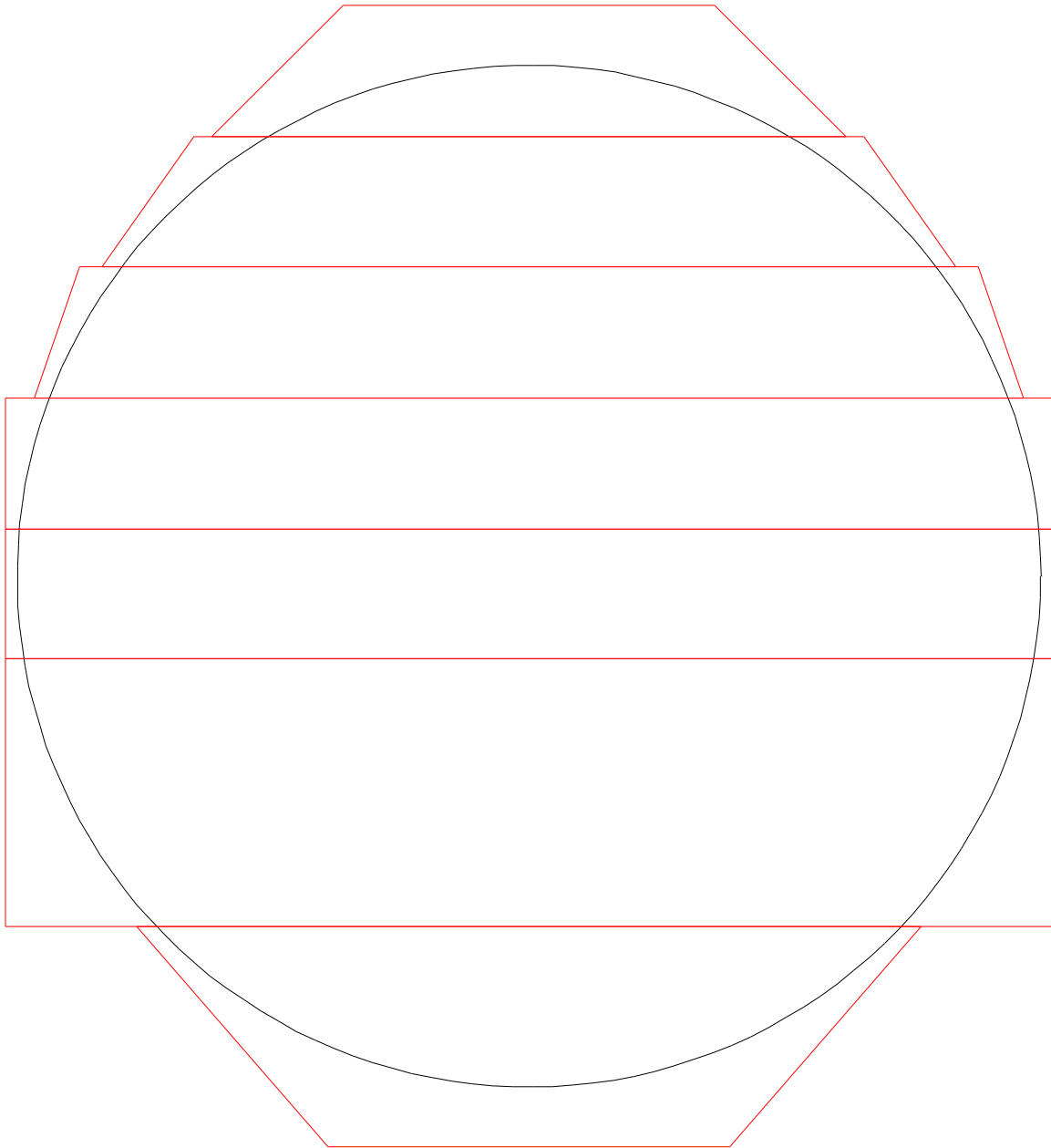


Strips Details : Of Layer - D1.L1_1

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D1.L1.1@1	27 13/16"	15 5/8"	7 1/4"	40	-50	1	Yes
D1.L1.1@2	36"	36"	9 1/4"	40	90	0	Yes
D1.L1.1@3	36"	36"	9 1/4"	40	90	0	Yes
D1.L1.1@4	22 15/16"	33"	11 1/4"	40	66	1	Yes

Layer Details : of Disc D2 - 1/1

Name:D2.L1 **Diameter:**45" **Thk:**3/4" **Qty:**45 **Remarks:**



Strips Details : Of Layer - D2.L1_1

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L1.1@1	28 5/8"	17 5/8"	5 1/2"	45	-45	1	Yes
D2.L1.1@2	37 7/8"	30 3/16"	5 1/2"	45	-55	1	Yes

Name	Top Length	Base Length	Width	Qty	Angle	Trapezium	Is Auto
D2.L1.1@3	43 9/16"	39 3/4"	5 1/2"	45	-71	1	Yes
D2.L1.1@4	46"	46"	5 1/2"	45	90	0	Yes
D2.L1.1@5	46"	46"	5 1/2"	45	90	0	Yes
D2.L1.1@6	46"	46"	11 1/4"	45	90	0	Yes
D2.L1.1@7	18 7/8"	34 15/16"	9 1/4"	45	49	1	Yes

Stock Used Details

Name	Length	Width	Qty	Used	Material	Thk	Remarks
1	72"	3 1/2"	1000	0	US	3/4"	
2	96"	3 1/2"	1000	0	US	3/4"	
3	120"	3 1/2"	1000	0	US	3/4"	
4	144"	3 1/2"	1000	0	US	3/4"	
5	168"	3 1/2"	1000	0	US	3/4"	
6	192"	3 1/2"	1000	0	US	3/4"	
7	72"	5 1/2"	1000	0	US	3/4"	
8	96"	5 1/2"	1000	0	US	3/4"	
9	120"	5 1/2"	1000	0	US	3/4"	
10	144"	5 1/2"	1000	15	US	3/4"	
11	168"	5 1/2"	1000	42	US	3/4"	
12	192"	5 1/2"	1000	0	US	3/4"	
13	72"	7 1/4"	1000	0	US	3/4"	
14	96"	7 1/4"	1000	0	US	3/4"	
15	120"	7 1/4"	1000	0	US	3/4"	
16	144"	7 1/4"	1000	0	US	3/4"	
17	168"	7 1/4"	1000	0	US	3/4"	
18	192"	7 1/4"	1000	0	US	3/4"	
19	72"	9 1/4"	1000	0	US	3/4"	
20	96"	9 1/4"	1000	0	US	3/4"	
21	120"	9 1/4"	1000	0	US	3/4"	
22	144"	9 1/4"	1000	9	US	3/4"	
23	168"	9 1/4"	1000	0	US	3/4"	
24	192"	9 1/4"	1000	0	US	3/4"	
25	72"	11 1/4"	1000	0	US	3/4"	
26	96"	11 1/4"	1000	0	US	3/4"	
27	120"	11 1/4"	1000	0	US	3/4"	
28	144"	11 1/4"	1000	0	US	3/4"	
29	168"	11 1/4"	1000	15	US	3/4"	
30	192"	11 1/4"	1000	0	US	3/4"	
31	72"	3 1/2"	1000	0	US	5/8"	
32	96"	3 1/2"	1000	0	US	5/8"	
33	120"	3 1/2"	1000	0	US	5/8"	
34	144"	3 1/2"	1000	0	US	5/8"	
35	168"	3 1/2"	1000	0	US	5/8"	
36	192"	3 1/2"	1000	0	US	5/8"	
37	72"	5 1/2"	1000	0	US	5/8"	
38	96"	5 1/2"	1000	0	US	5/8"	

Name	Length	Width	Qty	Used	Material	Thk	Remarks
39	120"	5 1/2"	1000	0	US	5/8"	
40	144"	5 1/2"	1000	0	US	5/8"	
41	168"	5 1/2"	1000	0	US	5/8"	
42	192"	5 1/2"	1000	0	US	5/8"	
43	72"	7 1/4"	1000	0	US	5/8"	
44	96"	7 1/4"	1000	1	US	5/8"	
45	120"	7 1/4"	1000	0	US	5/8"	
46	144"	7 1/4"	1000	6	US	5/8"	
47	168"	7 1/4"	1000	0	US	5/8"	
48	192"	7 1/4"	1000	0	US	5/8"	
49	72"	9 1/4"	1000	0	US	5/8"	
50	96"	9 1/4"	1000	0	US	5/8"	
51	120"	9 1/4"	1000	1	US	5/8"	
52	144"	9 1/4"	1000	26	US	5/8"	
53	168"	9 1/4"	1000	0	US	5/8"	
54	192"	9 1/4"	1000	0	US	5/8"	
55	72"	11 1/4"	1000	0	US	5/8"	
56	96"	11 1/4"	1000	0	US	5/8"	
57	120"	11 1/4"	1000	10	US	5/8"	
58	144"	11 1/4"	1000	0	US	5/8"	
59	168"	11 1/4"	1000	0	US	5/8"	
60	192"	11 1/4"	1000	0	US	5/8"	

Layout Details

No.	Stock	Qty	Util %	Thk	Length	Rest
1	46	6	95.999723	5/8"	144"	5 3/4"
2	44	1	98.11204	5/8"	96"	1 13/16"
3	57	10	99.263277	5/8"	120"	7/8"
4	52	13	100	5/8"	144"	35 5/8"
5	52	1	100	5/8"	144"	35 5/8"
6	52	12	100	5/8"	144"	35 5/8"
7	51	1	100	5/8"	120"	47 3/4"
8	22	9	100	3/4"	144"	0"
9	11	15	99.564102	3/4"	168"	3/4"
10	11	15	99.564102	3/4"	168"	3/4"
11	11	11	100	3/4"	168"	0"
12	11	1	100	3/4"	168"	30 11/16"
13	10	15	100	3/4"	144"	14 15/16"
14	29	15	100	3/4"	168"	29 5/8"

Layout Details : 1 Of 14

Stock:46	Qty:6	Util %:96.00	Thk:5/8"	Length:144"	Remaining:5 3/4"
[D1.L1.1@1] 27 13/16"x6					
27 13/16"x6					

D1.L1.1@1 27 13/16"	D1.L1.1@1 27 13/16"	D1.L1.1@1 27 13/16"	D1.L1.1@1 27 13/16"	D1.L1.1@1 27 13/16"	D1.L1.1@1-f 27 13/16"
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Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		6 1/16"	-50	0	0
2	D1.L1.1@1	21 7/8"	50	0	0
3	D1.L1.1@1	49 13/16"	-50	1	0
4	D1.L1.1@1	65 5/8"	50	0	0
5	D1.L1.1@1	93 9/16"	-50	1	0
6	D1.L1.1@1	109 3/8"	50	0	0
7	D1.L1.1@1	137 3/8"	-50	1	0

Layout Details : 2 Of 14

Stock:44	Qty:1	Util %:98.11	Thk:5/8"	Length:96"	Remaining:1 13/16"
[D1.L1.1@1] 27 13/16"x4					
27 13/16"x4					

Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		6 1/16"	-50	0	0
2	D1.L1.1@1	21 7/8"	50	0	0
3	D1.L1.1@1	49 13/16"	-50	1	0
4	D1.L1.1@1	65 5/8"	50	0	0
5	D1.L1.1@1	93 9/16"	-50	1	0

Layout Details : 3 Of 14

Stock:57	Qty:10	Util %:99.26	Thk:5/8"	Length:120"	Remaining:7/8"
[D1.L1.1@4] 33"x4					
33"x4					

Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	66	0	0
2	D1.L1.1@4	33 1/4"	-66	0	0
3	D1.L1.1@4	56 1/2"	66	1	0
4	D1.L1.1@4	89 3/4"	-66	0	0
5	D1.L1.1@4	113"	66	1	0

Layout Details : 4 Of 14

Stock:52	Qty:13	Util %:100.00	Thk:5/8"	Length:144"	Remaining:35 5/8"
[D1.L1.1@3] 36"x3					
36"x3					

D1.L1.1@3 36"	D1.L1.1@3 36"	D1.L1.1@3 36"	
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Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L1.1@3	36 1/8"	90	0	0
2	D1.L1.1@3	72 1/4"	90	0	0
3	D1.L1.1@3	108 3/8"	90	0	0

Layout Details : 5 Of 14

Stock:52	Qty:1	Util %:100.00	Thk:5/8"	Length:144"	Remaining:35 5/8"
[D1.L1.1@3] 36"x1 [D1.L1.1@2] 36"x2					
36"x1 36"x2					

D1.L1.1@3 36"	D1.L1.1@2 36"	D1.L1.1@2 36"	
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Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L1.1@3	36 1/8"	90	0	0
2	D1.L1.1@2	72 1/4"	90	0	0
3	D1.L1.1@2	108 3/8"	90	0	0

Layout Details : 6 Of 14

Stock:52	Qty:12	Util %:100.00	Thk:5/8"	Length:144"	Remaining:35 5/8"
[D1.L1.1@2] 36"x3					
36"x3					

D1.L1.1@2 36"	D1.L1.1@2 36"	D1.L1.1@2 36"	
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Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L1.1@2	36 1/8"	90	0	0
2	D1.L1.1@2	72 1/4"	90	0	0
3	D1.L1.1@2	108 3/8"	90	0	0

Layout Details : 7 Of 14

Stock:51	Qty:1	Util %:100.00	Thk:5/8"	Length:120"	Remaining:47 3/4"
[D1.L1.1@2] 36"x2					
36"x2					

D1.L1.1@2 36"	D1.L1.1@2 36"	
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Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
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No.	Name	Length	Angle	Flipped	Rotated (180)
1	D1.L1.1@2	36 1/8"	90	0	0
2	D1.L1.1@2	72 1/4"	90	0	0

Layout Details : 8 Of 14

Stock:22	Qty:9	Util %:100.00	Thk:3/4"	Length:144"	Remaining:0"
[D2.L1.1@7] 34 15/16"x5					
34 15/16"x5					

D2.L1.1@ 34 15/16"	D2.L1.1@7-f 34 15/16"	D2.L1.1@ 34 15/16"	D2.L1.1@7-f 34 15/16"	D2.L1.1@7 34 15/16"
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Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		0"	49	0	0
2	D2.L1.1@7	35 1/8"	-49	0	0
3	D2.L1.1@7	54 1/8"	49	1	0
4	D2.L1.1@7	89 1/4"	-49	0	0
5	D2.L1.1@7	108 1/4"	49	1	0
6	D2.L1.1@7	143 3/8"	-49	0	0

Layout Details : 9 Of 14

Stock:11	Qty:15	Util %:99.56	Thk:3/4"	Length:168"	Remaining:3/4"
[D2.L1.1@4] 46"x3 [D2.L1.1@1] 28 5/8"x1					
46"x3 28 5/8"x1					

D2.L1.1@4 46"	D2.L1.1@4 46"	D2.L1.1@4 46"	D2.L1.1@1 28 5/8"
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Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L1.1@4	46 1/8"	90	0	0
2	D2.L1.1@4	92 1/4"	90	0	0
3	D2.L1.1@4	138 3/8"	90	0	0
4		144"	-45	0	0
5	D2.L1.1@1	161 3/4"	45	0	0

Layout Details : 10 Of 14

Stock:11	Qty:15	Util %:99.56	Thk:3/4"	Length:168"	Remaining:3/4"
[D2.L1.1@5] 46"x3 [D2.L1.1@1] 28 5/8"x1					
46"x3 28 5/8"x1					

D2.L1.1@5 46"	D2.L1.1@5 46"	D2.L1.1@5 46"	D2.L1.1@1 28 5/8"
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Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
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No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L1.1@5	46 1/8"	90	0	0
2	D2.L1.1@5	92 1/4"	90	0	0
3	D2.L1.1@5	138 3/8"	90	0	0
4		144"	-45	0	0
5	D2.L1.1@1	161 3/4"	45	0	0

Layout Details : 11 Of 14

Stock:11	Qty:11	Util %:100.00	Thk:3/4"	Length:168"	Remaining:0"
[D2.L1.1@2] 37 7/8"x4 [D2.L1.1@1] 28 5/8"x1					
37 7/8"x4 28 5/8"x1					

D2.L1.1@2 37 7/8"	D2.L1.1@2-f 37 7/8"	D2.L1.1@2 37 7/8"	D2.L1.1@2-f 37 7/8"	D2.L1.1@1 28 5/8"
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Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		3 7/8"	-55	0	0
2	D2.L1.1@2	34 3/16"	55	0	0
3	D2.L1.1@2	72 1/4"	-55	1	0
4	D2.L1.1@2	102 9/16"	55	0	0
5	D2.L1.1@2	140 5/8"	-55	1	0
6		142 3/8"	-45	0	0
7	D2.L1.1@1	160 1/8"	45	0	0

Layout Details : 12 Of 14

Stock:11	Qty:1	Util %:100.00	Thk:3/4"	Length:168"	Remaining:30 11/16"
[D2.L1.1@2] 37 7/8"x1 [D2.L1.1@1] 28 5/8"x4					
37 7/8"x1 28 5/8"x4					

D2.L1.1@2 37 7/8"	D2.L1.1@2-f 28 5/8"	D2.L1.1@1 28 5/8"	D2.L1.1@2-f 28 5/8"	D2.L1.1@1 28 5/8"
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Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		3 7/8"	-55	0	0
2	D2.L1.1@2	34 3/16"	55	0	0
3		34 5/16"	45	0	0
4	D2.L1.1@1	63 1/16"	-45	1	0
5	D2.L1.1@1	80 7/8"	45	0	0
6	D2.L1.1@1	109 5/8"	-45	1	0
7	D2.L1.1@1	127 3/8"	45	0	0

Layout Details : 13 Of 14

Stock:10	Qty:15	Util %:100.00	Thk:3/4"	Length:144"	Remaining:14 15/16"
[D2.L1.1@3] 43 9/16"x3					
43 9/16"x3					

D2.L1.1@3 43 9/16"	D2.L1.1@3-f 43 9/16"	D2.L1.1@3 43 9/16"	
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Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1		1 7/8"	-71	0	0
2	D2.L1.1@3	42"	71	0	0
3	D2.L1.1@3	85 15/16"	-71	1	0
4	D2.L1.1@3	126 1/16"	71	0	0

Layout Details : 14 Of 14

Stock:29	Qty:15	Util %:100.00	Thk:3/4"	Length:168"	Remaining:29 5/8"
[D2.L1.1@6] 46"x3					
46"x3					

D2.L1.1@6 46"	D2.L1.1@6 46"	D2.L1.1@6 46"	
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Cut Info Details

No.	Name	Length	Angle	Flipped	Rotated (180)
1	D2.L1.1@6	46 1/8"	90	0	0
2	D2.L1.1@6	92 1/4"	90	0	0
3	D2.L1.1@6	138 3/8"	90	0	0

Offcut Details

Name	Length	Width	Qty	Material	Thk	Remarks
Off_4_35 5/8"_9 1/4"	35 5/8"	9 1/4"	13	US	5/8"	
Off_5_35 5/8"_9 1/4"	35 5/8"	9 1/4"	1	US	5/8"	
Off_6_35 5/8"_9 1/4"	35 5/8"	9 1/4"	12	US	5/8"	
Off_7_47 3/4"_9 1/4"	47 3/4"	9 1/4"	1	US	5/8"	
Off_12_30 11/16"_5 1/2"	30 11/16"	5 1/2"	1	US	3/4"	
Off_13_14 15/16"_5 1/2"	14 15/16"	5 1/2"	15	US	3/4"	
Off_14_29 5/8"_11 1/4"	29 5/8"	11 1/4"	15	US	3/4"	

Strip Made Details

Name	Req. Qty	Made Qty	Layout
D1.L1.1@1	40	40	1_36,2_4
D1.L1.1@2	40	40	5_2,6_36,7_2
D1.L1.1@3	40	40	4_39,5_1
D1.L1.1@4	40	40	3_40

Name	Req. Qty	Made Qty	Layout
D2.L1.1@1	45	45	9_15,10_15,11_11,12_4
D2.L1.1@2	45	45	11_44,12_1
D2.L1.1@3	45	45	13_45
D2.L1.1@4	45	45	9_45
D2.L1.1@5	45	45	10_45
D2.L1.1@6	45	45	14_45
D2.L1.1@7	45	45	8_45

Strip Balance Details

Name	Top Length	Base Length	Width	Angle	Trapezium	Req. Qty	Bal. Qty
D1.L1.1@1	27 13/16"	15 5/8"	7 1/4"	-50	1	40	0
D1.L1.1@2	36"	36"	9 1/4"	90	0	40	0
D1.L1.1@3	36"	36"	9 1/4"	90	0	40	0
D1.L1.1@4	22 15/16"	33"	11 1/4"	66	1	40	0
D2.L1.1@1	28 5/8"	17 5/8"	5 1/2"	-45	1	45	0
D2.L1.1@2	37 7/8"	30 3/16"	5 1/2"	-55	1	45	0
D2.L1.1@3	43 9/16"	39 3/4"	5 1/2"	-71	1	45	0
D2.L1.1@4	46"	46"	5 1/2"	90	0	45	0
D2.L1.1@5	46"	46"	5 1/2"	90	0	45	0
D2.L1.1@6	46"	46"	11 1/4"	90	0	45	0
D2.L1.1@7	18 7/8"	34 15/16"	9 1/4"	49	1	45	0