Glass Optimization Solutions

One Stop Solutions for GLASS

- Quote Generation Software
- Glass Optimization
- Digitizing Templates
- CNC for Cutting Tables
- Bar Optimization
- Labeling & Tracking

PROVEN
- Save Time

POWERFUL
- Save Material

PROFITABLE
- Improve Automation
PLUS 2D - Glass is an efficient glass cutting optimization software, ideal for Producers, Processors and Fabricators. It has an intuitive, well designed, modern user interface which is simple yet powerful. Whether you are cutting manually or using a CNC cutting table, PLUS 2D generates optimum cutting patterns at the click of a button.

It accurately estimates material requirements, and provides the answers you need, in a fraction of the time it takes to calculate manually, significantly reducing the time for costing, estimation, planning and production.

PLUS 2D is the single most cost effective tool you can add to your business.

<table>
<thead>
<tr>
<th>Stock No.</th>
<th>Name</th>
<th>Length</th>
<th>Width</th>
<th>Qty</th>
<th>Material</th>
<th>Thk.</th>
<th>remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>F1</td>
<td>600</td>
<td>900</td>
<td>500</td>
<td>glass</td>
<td>0.35</td>
<td>Material 1</td>
</tr>
<tr>
<td>2</td>
<td>F3</td>
<td>800</td>
<td>400</td>
<td>150</td>
<td>glass</td>
<td>0.45</td>
<td>Material 2</td>
</tr>
<tr>
<td>3</td>
<td>F4</td>
<td>1000</td>
<td>500</td>
<td>200</td>
<td>glass</td>
<td>0.55</td>
<td>Material 3</td>
</tr>
</tbody>
</table>

**Key Features**

- Advanced optimizer, designed to deliver maximum yield
- Speed allows you to check alternative scenarios quickly
- Input any number of stocks and parts
- Options for trim cuts (stock margins), minimum breakout, max sub-plate width
- Grain direction to prevent part rotation when using patterned glass
- Cut complexity selection allows a balance between utilization and breakout time
- Re-nesting, layout rejection, user defined offcut criteria
- Available in many languages

**For**

- Glass processors
- Glazing, curtain walls, facade builders
- Aluminum, Glass, ACP fabricators
- Auto, safety, insulating glass manufacturers
- Float glass producers
- Aluminum composite panels (ACP) manufactures
- Vinyl cutting applications
- Other applications in sheet metal, plastics, woodworking and PCB

**Integrated inventory and labeling modules**

**Import CAD shapes via DXF**

**Color CAD shapes via DXF**

**Direct cutting table links**
**Easy data entry and intuitive User Interface**

- No learning curve, simple wizard like user interface
- Simply copy and paste from spreadsheets, tables
- Import TEXT files and Comma Separated Value files (CSV)
- Data entry in any units (mm, inches, fractional inches, …)
- Addition of user definable additional columns
- Library of standard parametric shapes
- Import CAD drawings via DXF
- Product library and Parametric product libraries
- Integrated inventory module for efficient stock tracking and offset control
- Identify offcuts with your selection criteria, and recycle remnants into profits
- Facility to accommodate filler parts

**Simple no-nonsense output**

### Summary of Optimization Results

<table>
<thead>
<tr>
<th>Summary of Optimization Results</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Grinding Margin</td>
<td>0</td>
</tr>
<tr>
<td>Saw Width</td>
<td>0</td>
</tr>
<tr>
<td>Number of Layouts</td>
<td>24</td>
</tr>
<tr>
<td>Number of Stock Used</td>
<td>292</td>
</tr>
<tr>
<td>Total Utilization</td>
<td>98.16</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Total Parts Required</th>
<th>Total Parts Nested</th>
<th>Reusable Offcuts</th>
<th>Total Stock Weight</th>
<th>Total Part Weight</th>
<th>Total Offset Weight</th>
<th>Total Scrap Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>9</td>
<td>2</td>
<td>3</td>
<td>2</td>
<td>12</td>
<td>12</td>
<td></td>
</tr>
</tbody>
</table>

### Bill Of Materials

<table>
<thead>
<tr>
<th>Name</th>
<th>Length</th>
<th>Width</th>
<th>Qty</th>
<th>Weight</th>
<th>Total Qty</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>955</td>
<td>227</td>
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<td>1.69</td>
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<tr>
<td>18</td>
<td>496</td>
<td>443</td>
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<td>3.43</td>
<td>46</td>
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<tr>
<td>19</td>
<td>869</td>
<td>126</td>
<td>1</td>
<td>2.82</td>
<td>23</td>
<td></td>
</tr>
<tr>
<td>Total</td>
<td>6</td>
<td>13.28</td>
<td>138</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Summary of Layouts

<table>
<thead>
<tr>
<th>No.</th>
<th>No.</th>
<th>Qty</th>
<th>Unit %</th>
<th>Cost</th>
<th>Parts</th>
<th>Offcut Qty</th>
<th>Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>3</td>
<td>26</td>
<td>96.84</td>
<td>35155.18</td>
<td>182</td>
<td>0</td>
<td></td>
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<tr>
<td>2</td>
<td>2</td>
<td>35</td>
<td>97.94</td>
<td>46950.81</td>
<td>385</td>
<td>0</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>3</td>
<td>23</td>
<td>98.24</td>
<td>31095.81</td>
<td>138</td>
<td>0</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>2</td>
<td>26</td>
<td>98.90</td>
<td>34977.75</td>
<td>286</td>
<td>0</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>2</td>
<td>17</td>
<td>99.65</td>
<td>22804.68</td>
<td>102</td>
<td>0</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>2</td>
<td>1</td>
<td>98.65</td>
<td>5365.81</td>
<td>60</td>
<td>1.443x890</td>
<td></td>
</tr>
</tbody>
</table>
**Other optional modules**

- **PLUS Glass Quote**: 1-Click Quote generation software for Retailers, Traders and Small Processors.
- **PLUS Replicam**: Digitizing software to replicate templates.
- **PLUS 1D**: Bar Nesting software for reducing waste in cutting 1D (lineal) material like pipes, bars, sections, channels, profiles and extrusions.
- **PLUS Label maker**: Bar Code label printing software to print bar coded labels using ordinary printer.
- **CNC interface**: To many different cutting tables.
- **Pattern amendment**: Manually create and edit patterns.
- **Destacking optimization**: To minimize number of open stacks.
- **Other Options**: Filler parts, maximum different parts in layout.

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**Company Profile**

**Nirvana Technologies Pvt. Ltd.** is an India based company specializing in providing optimization technologies and custom software solutions for the sheet metal, glass and wood working industries. We pride ourselves in providing software solutions that enhance our customer productivity and profitability because they are easy to use, of good quality and competitively priced.

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**Testimonials**

*A great program, does exactly what we need.*
Robert Berger, Window Tech., USA

*PLUS 2D is easy to deploy and use. It has resulted in substantial savings for our company.*
Information System Coordinator, Frigoglas

*I really appreciate the time you took to answer my questions. I find this attitude both rare and refreshing in a world that seems to be built on the concept of sell and run.*
Tony Feuer, Mazatlan, Mexico.

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**Customization**

*Nirvana will gladly customize PLUS 2D to meet your specific needs. We are adding custom links to CNC controllers.*

*CNC equipment manufacturers and OEM’s interested in bundling our software along with their machines can get in touch with us for developing a custom interface to cutting tables, saws and routers.*

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**Recommended System Requirements**

Pentium Processor with 1 GB RAM with XP, Win 7 or Win 8
Available in BULGARIAN, CHINESE, ENGLISH, FRENCH, GERMAN, ITALIAN, KOREAN, PORTUGUESE, RUSSIAN, SLOVENIAN, SPANISH, TURKISH

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For more information contact

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